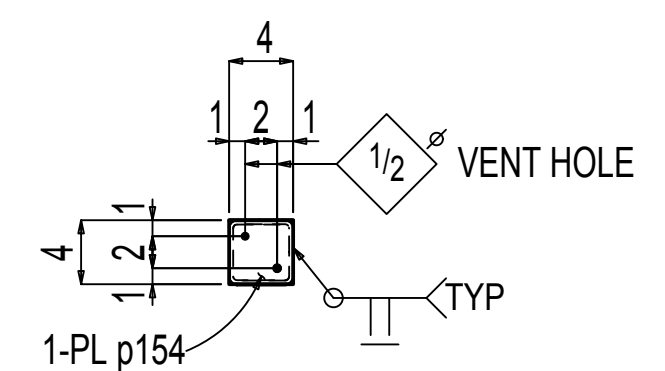
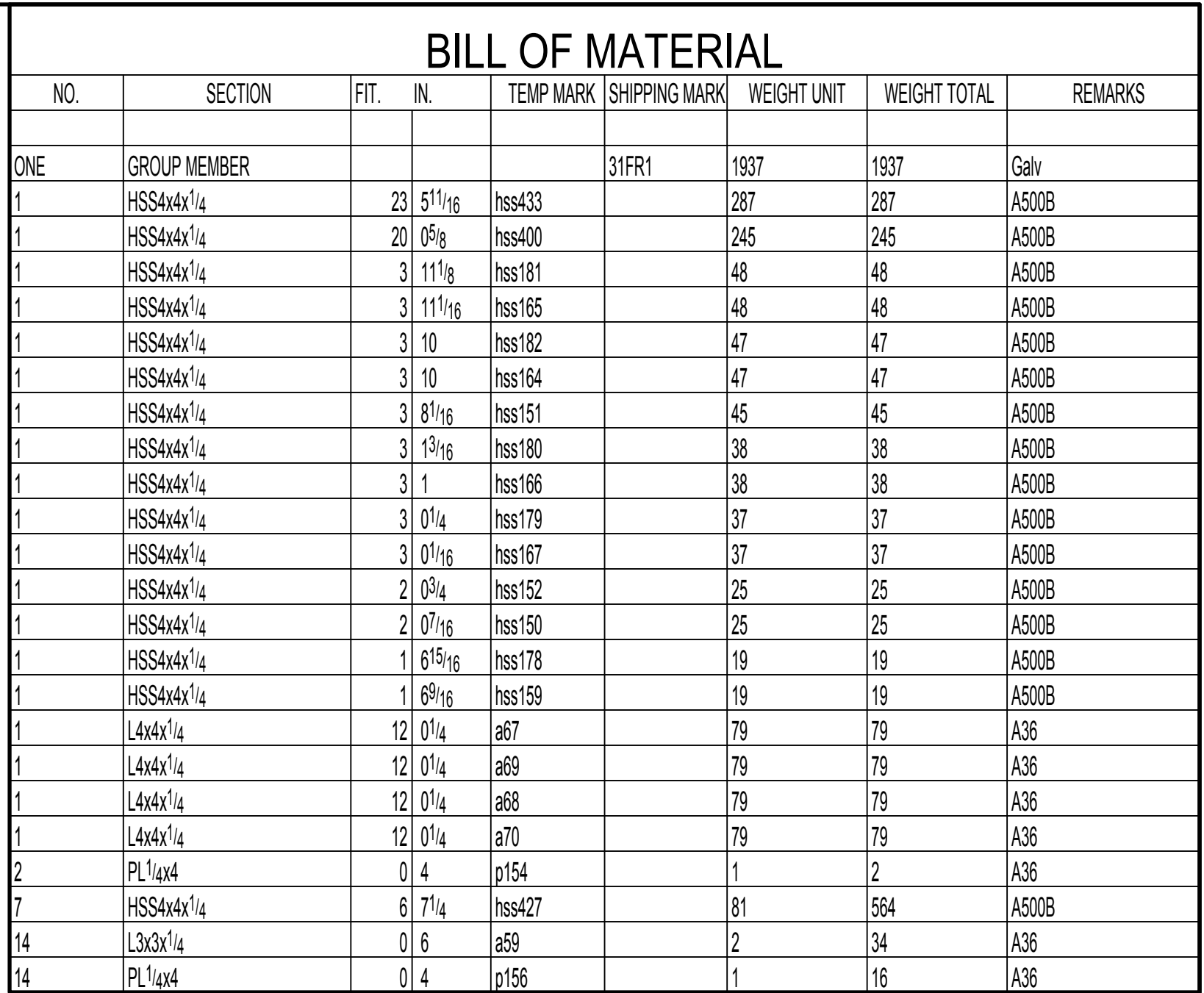




TOTAL WEIGHT THIS DRAWINGS:1937

PAINT: GALVANIZED

OPEN HOLES	13/16" DIA (UNO)	OPEN SLOTS	13/16x1 DIA (UNO)	ROU T	3/4" DIA A325(UNO)	FRGE DIST	1 1/2"(UNO)
------------	------------------	------------	-------------------	-------	--------------------	-----------	-------------

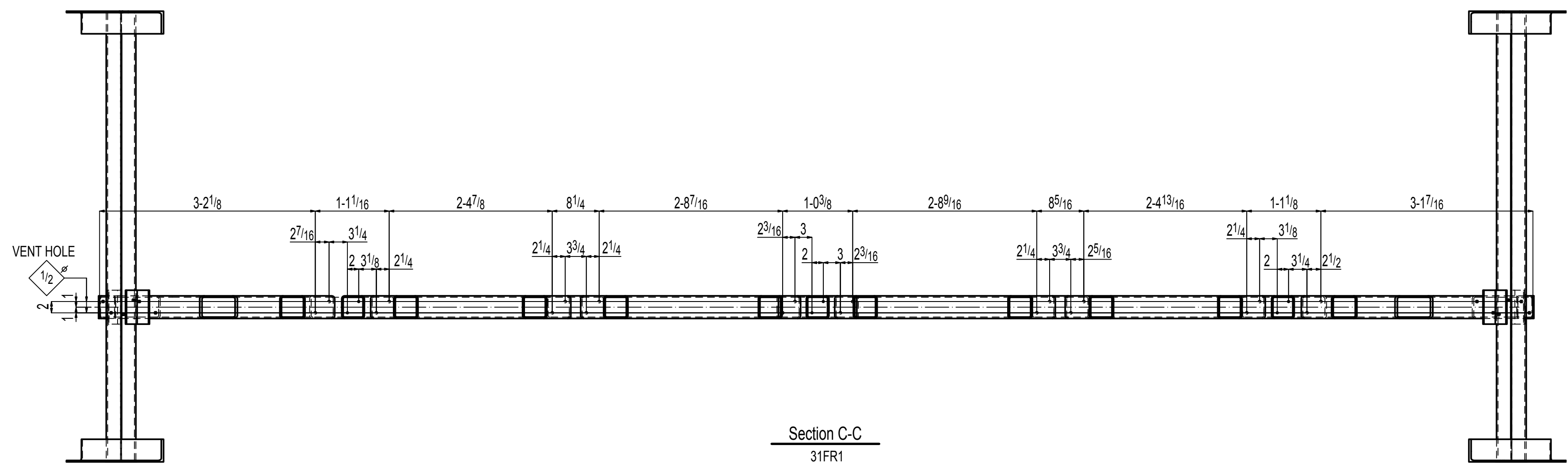
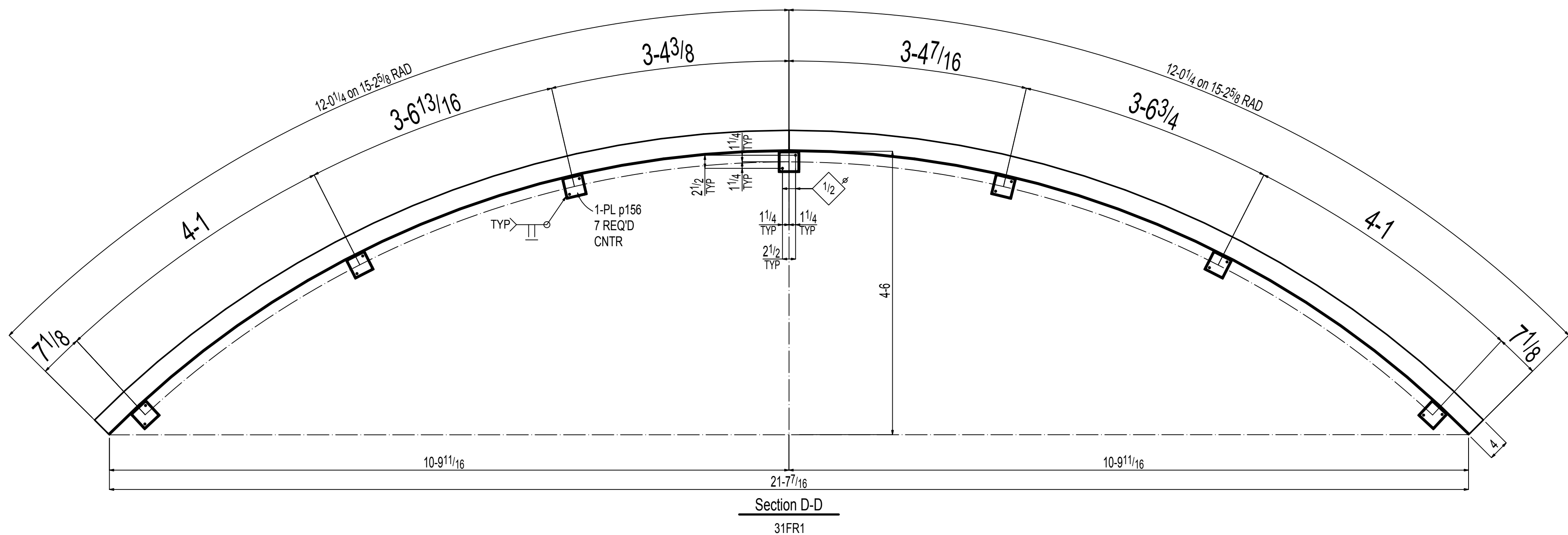
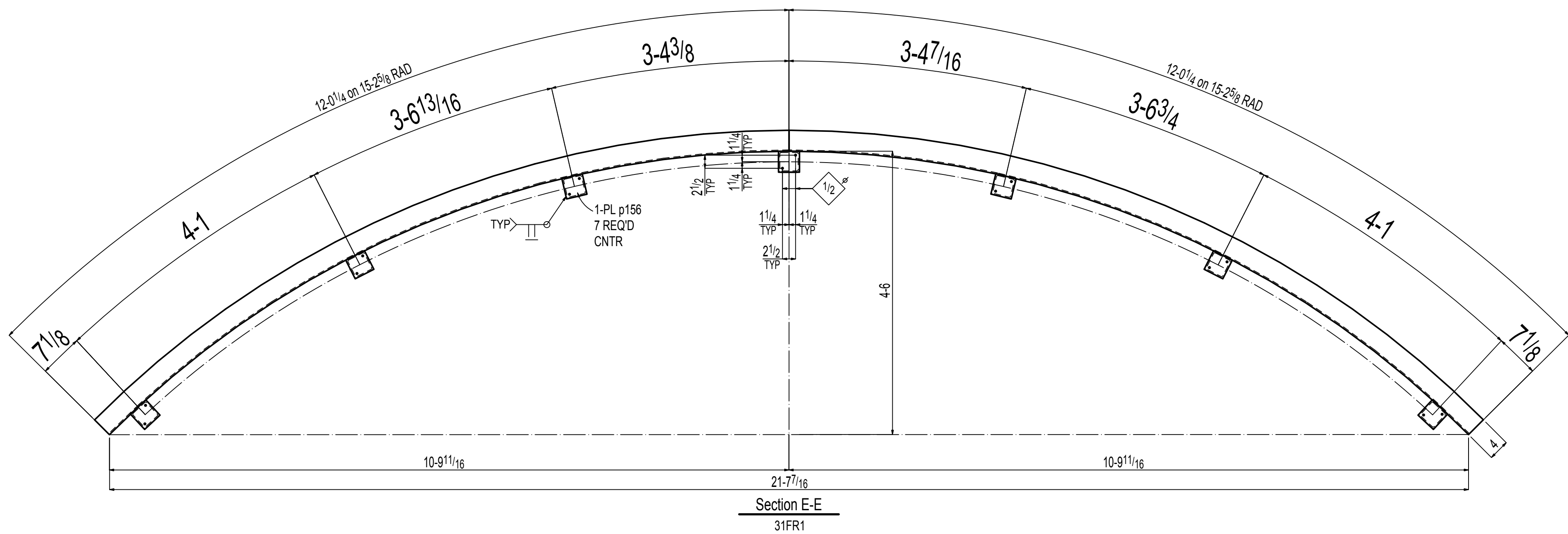
DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>31</u>

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED
ALL SNIPS TO BE $\frac{3}{4}$ " X $\frac{3}{4}$ " UNLESS NOTED.
ALL COPIES TO BE RADIUSED.

⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS

X INDICATES LAYOUT MARK FOR FABRICATION

LD=L/DI DTD FLD FLASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.



TOTAL WEIGHT THIS DRAWINGS:1937

PART: GALVANIZED
OPEN HOLES: 1 3/8\"/>

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY. ANY QUESTIONS CALL (855) 722-4656
DATE: _____ SIGNATURE: _____

REF:E8 THRU E20

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3\"/>

REV.		DESCRIPTION	
NO.	DATE	BY	

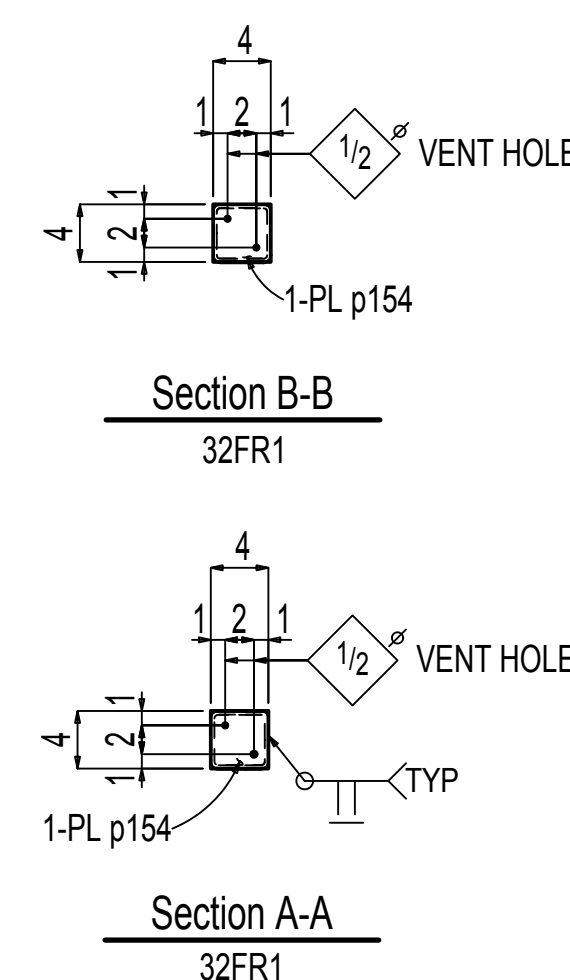
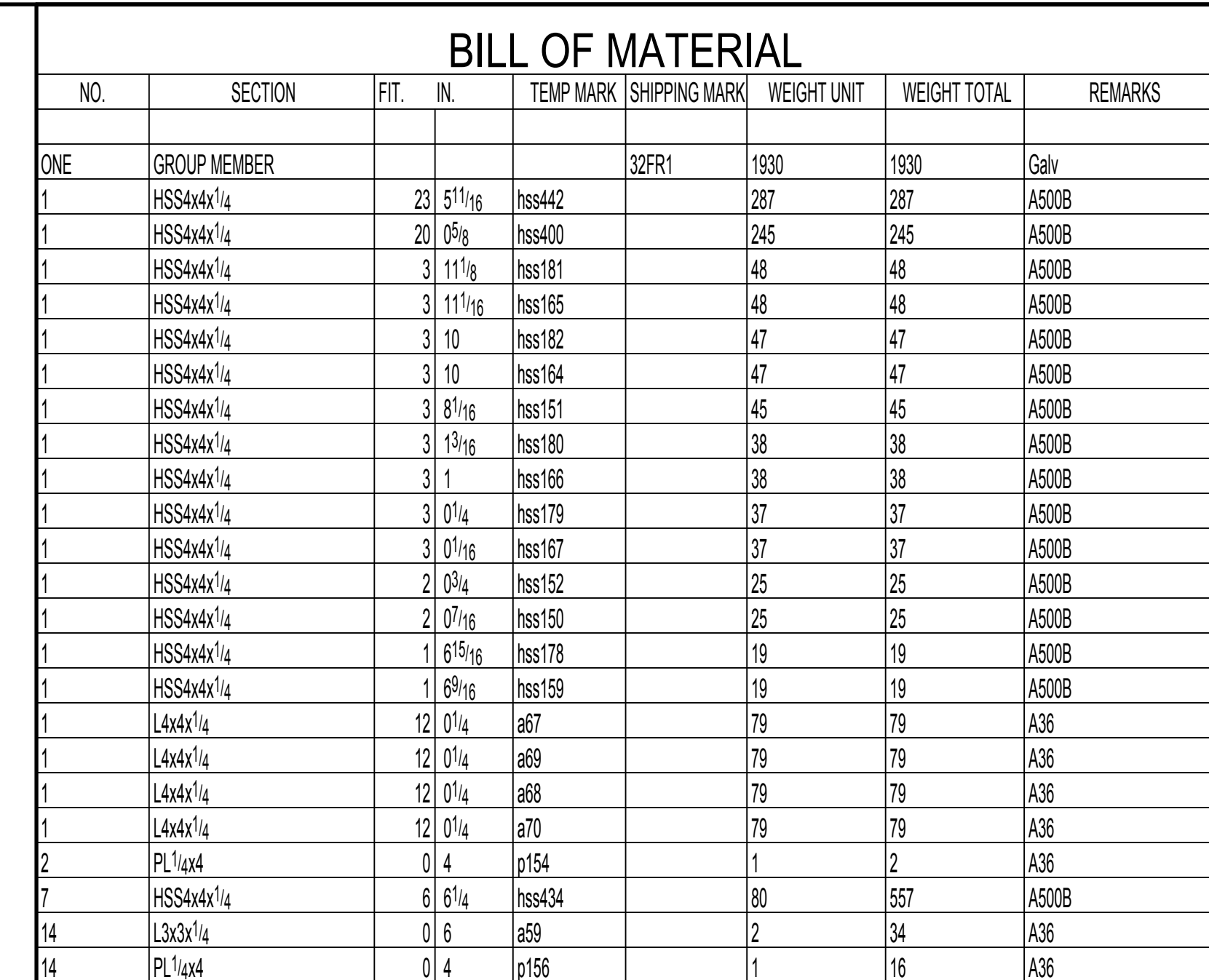
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO. _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV. 0 DWG. 31A

- GRIND SMOOTH ALL WELD.
- ALL WELD TO BE SEAL WELD.
- PLUG VENT HOLE AFTER GALVANIZING.

WORK THIS SHEET WITH SHEET 31.

THESE SHOP AND ERECTION DRAWINGS ARE AND SHALL REMAIN THE PROPERTY OF MODERN MACHINE SHOP, INC. THESE SHALL NOT BE USED, REPRODUCED, MODIFIED, OR COPIED IN ANY FORM OR MANNER WITHOUT THE EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE COMPENSATION TO THE FABRICATOR.
MODERN MACHINE SHOP, INC., COPYRIGHT 2013



PRINT:	GALVANIZED						
OPEN HOLES	13/16" DIA (UNO)	OPEN HOLES	13/16x1" DIA (UNO)	PRINT:	3/4" DIA A325(UNO)	EDGE DIST	1 1/2"(UNO)

△				
△				
△				
△	11-10-25	MB	FOR FABRICATION	
	08-29-25	MB	FOR APPROVAL	
AW	DATE	BY	REVISION	

2000 BLAINE ST.	Incorporated LAREDO, TEXAS 78043	OFF (956) 722-4656 FAX (956) 722-2976
ENGINEERING SALES & FABRICATING PLANT: LAREDO, TEXAS		
CUSTOMER:	VICTORY BUILDING TEAM	
ARCHITECT:	GIGNAC ARCHITECTS	
PROJECT:	BEN BOLT-PALITO BLANCO ISD	
LOCATION:	401 WHITNEY AVE. BEN BOLT, TX78342	

DRWN	KB	DATE	08-29-25	FOR APPL.	08-29-25	ORDER NO.	2506
CHKD	MJB	DATE	08-29-25	TO SHOP	11-10-25	REV.	0 DWG. 32

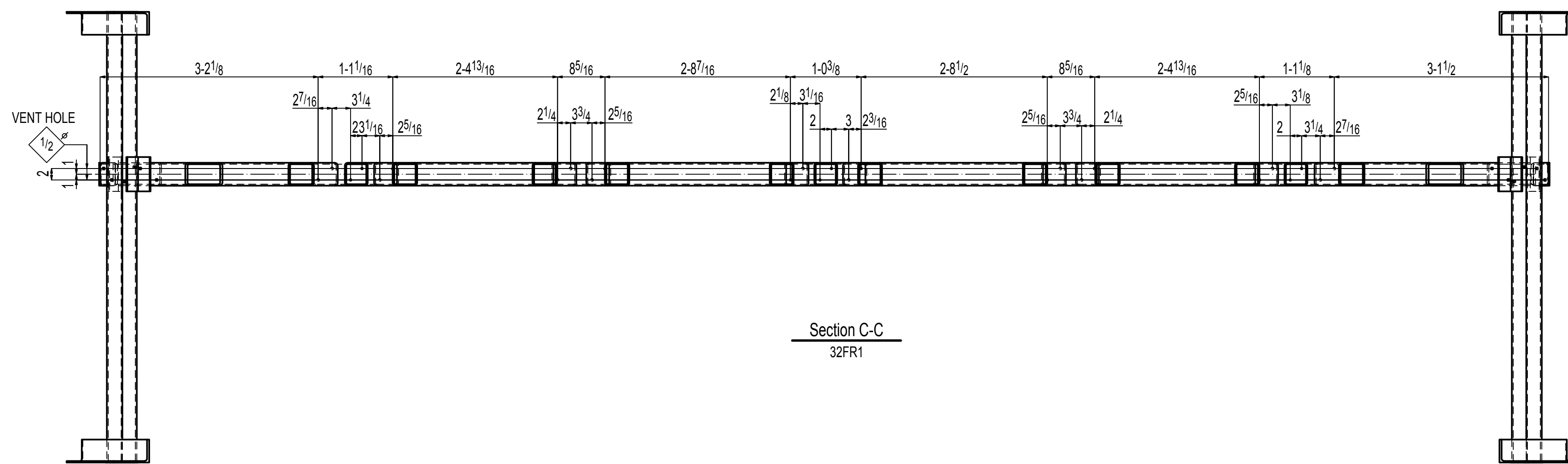
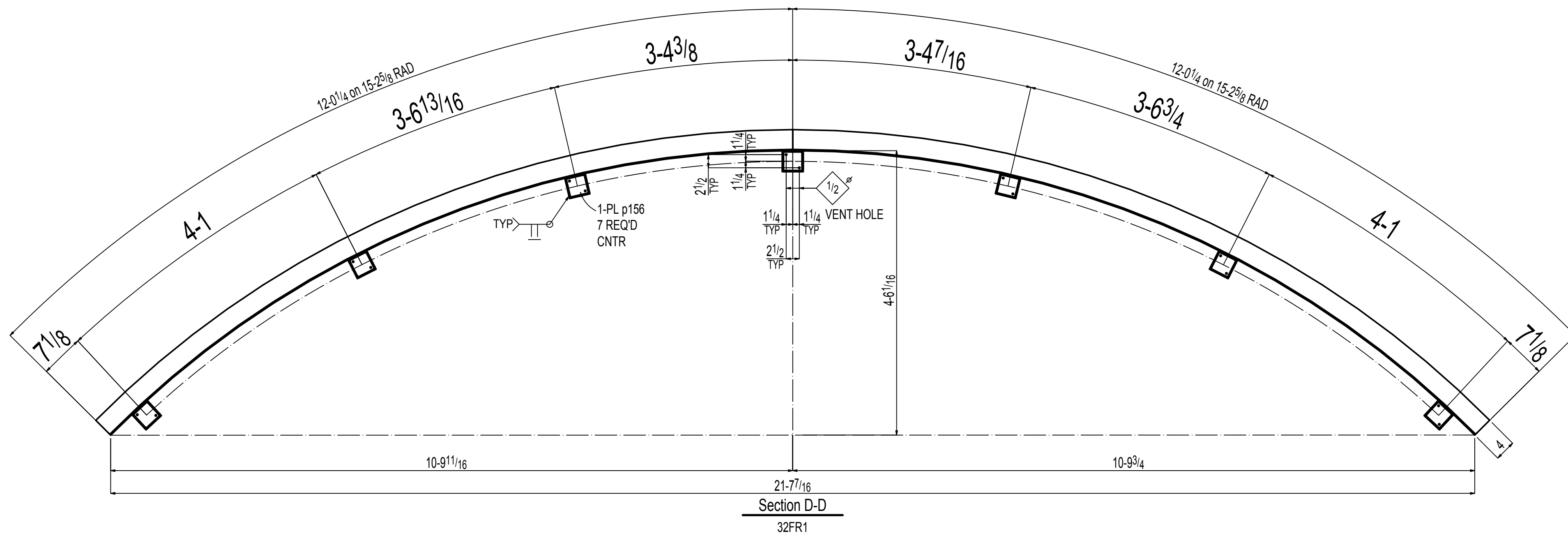
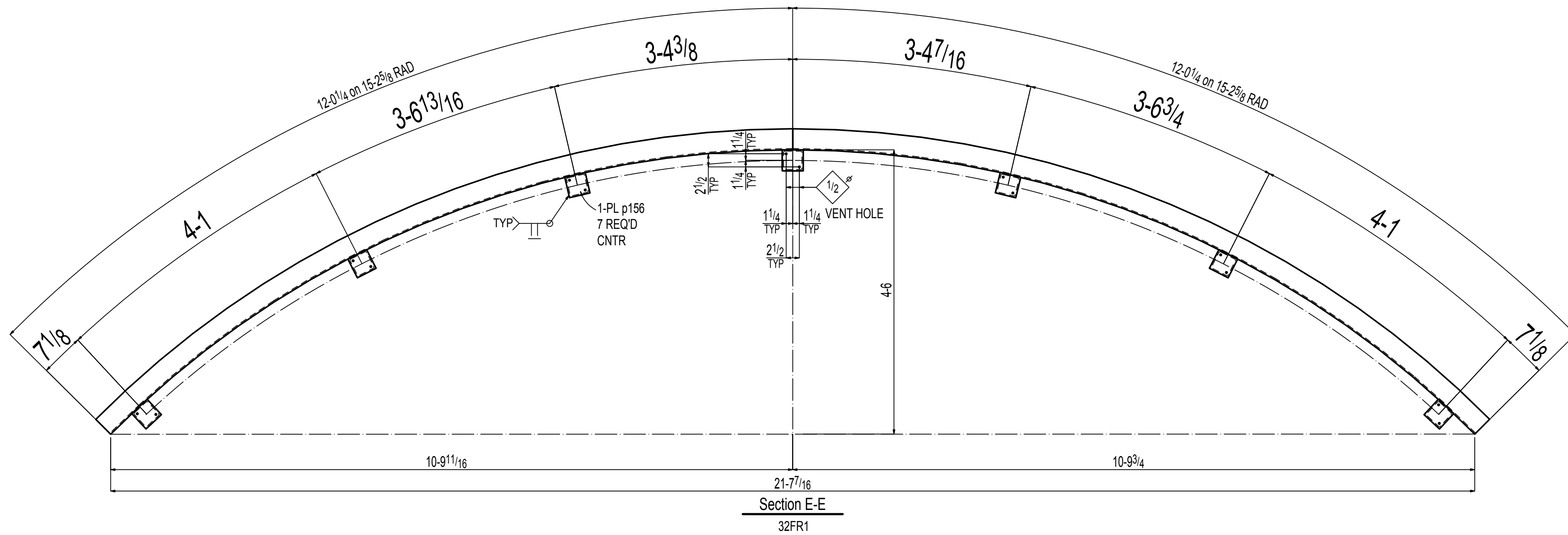
MODERN MACHINE SHOP, INC. WILL NOT
ACCEPT BACKCHARGES FOR CORRECTIVE
WORK OR REPLACED MATERIALS UNLESS
AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{2} \times 3\frac{1}{4}$ UNLESS NOTED.
ALL COPES TO BE RADIUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIW DIT=FLT WASHER FL=WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON FRECTION DRAWING NO

- THESE SHOP AND ERECTION DRAWINGS ARE AND SHALL
REMAIN THE PROPERTY OF MODERN MACHINE SHOP, INC.
THESE SHALL NOT BE USED, REPRODUCED, MODIFIED,
OR COPIED IN ANY FORM OR MANNER WITHOUT THE
EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE
COMPENSATION TO THE FABRICATOR:
MODERN MACHINE SHOP, INC.. COPYRIGHT 2013

WORK THIS SHEET WITH SHEET 32A.



TOTAL WEIGHT THIS DRAWINGS:1930

WORK THIS SHEET WITH SHEET 32.

- 1) GRIND SMOOTH ALL WELD.
- 2) ALL WELD TO BE SEAL WELD.
- 3) PLUG VENT HOLE AFTER GALVANIZING.



THESE SHOP AND ERECTION DRAWINGS ARE AND SHALL REMAIN THE PROPERTY OF MODERN MACHINE SHOP, INC. THESE SHALL NOT BE USED, REPRODUCED, MODIFIED, OR COPIED IN ANY FORM OR MANNER WITHOUT THE EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE COMPENSATION TO THE FABRICATOR.
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NOTICE TO CONTRACTORS AND/OR ERECTORS
MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY. ANY QUESTIONS CALL (361) 722-4656
DATE: _____ SIGNATURE: _____

REF:E8 THRU E20

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 3/4" UNLESS NOTED.
ALL COPIES TO BE RADIIUSED.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LDP=LIN/DTI HDP=FLT WASHER FL=HROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

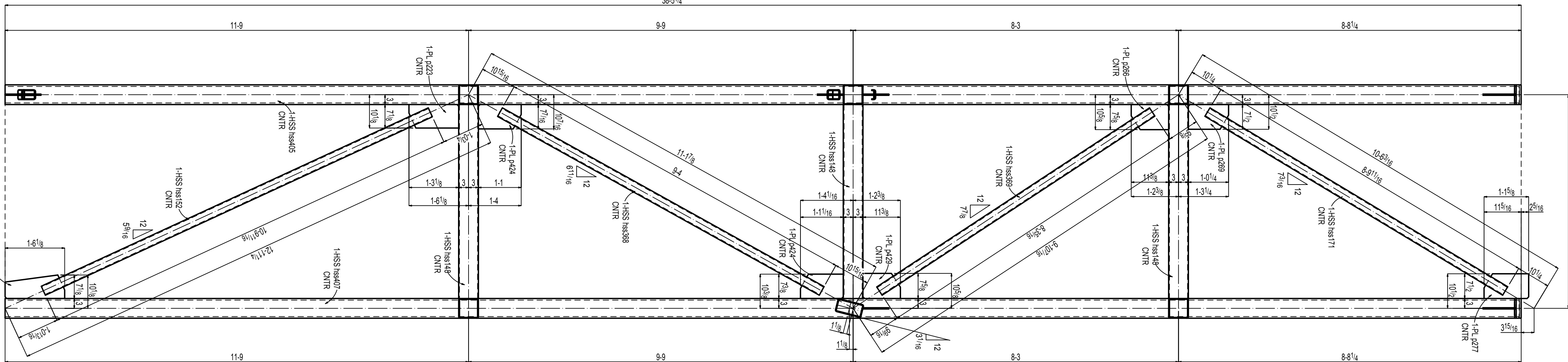
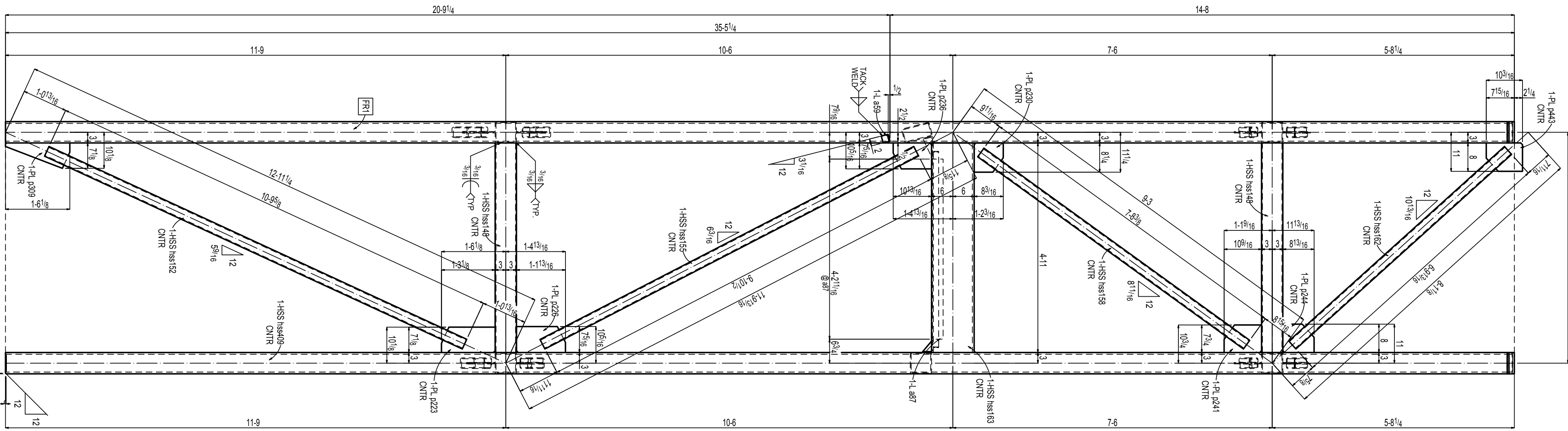
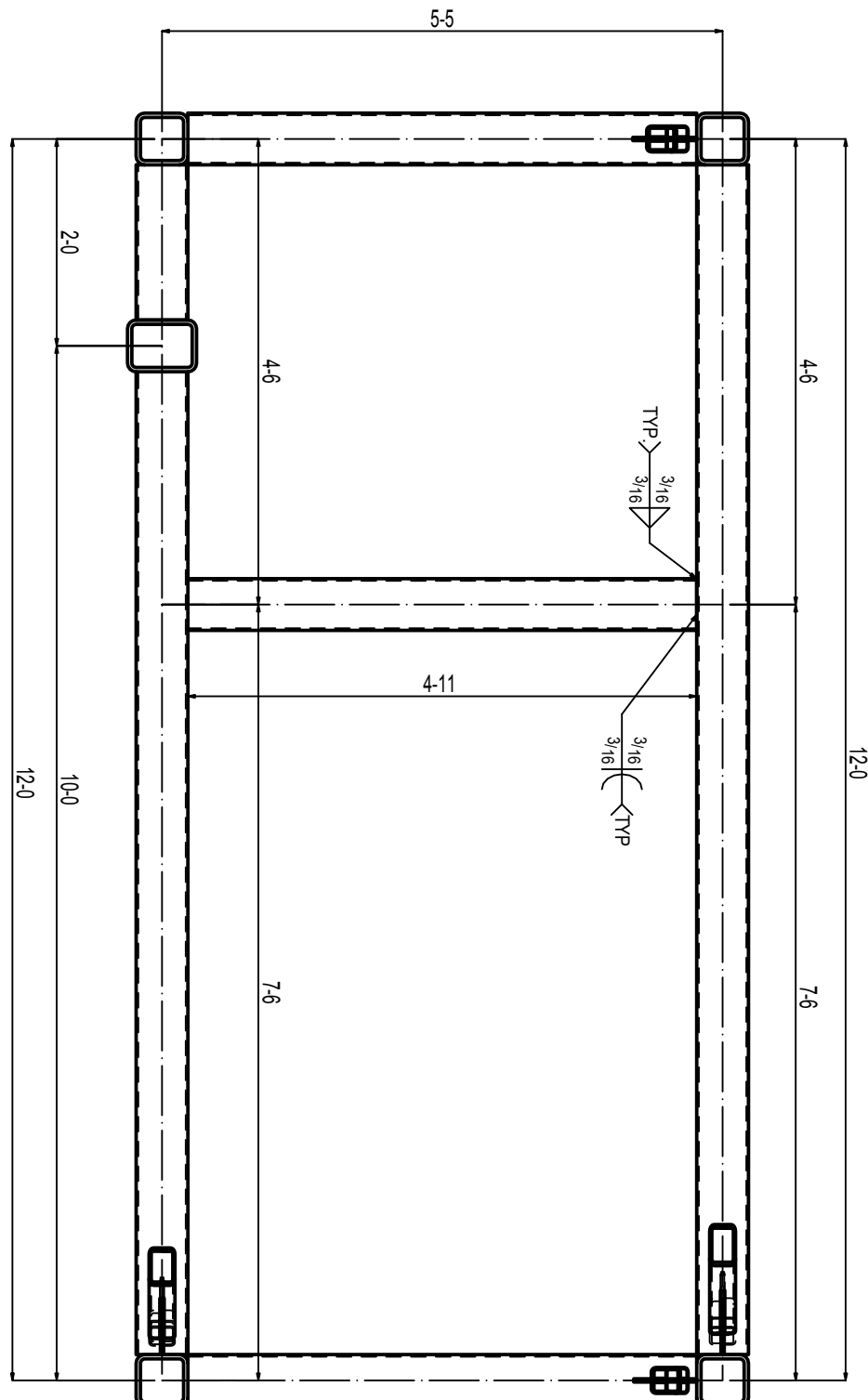
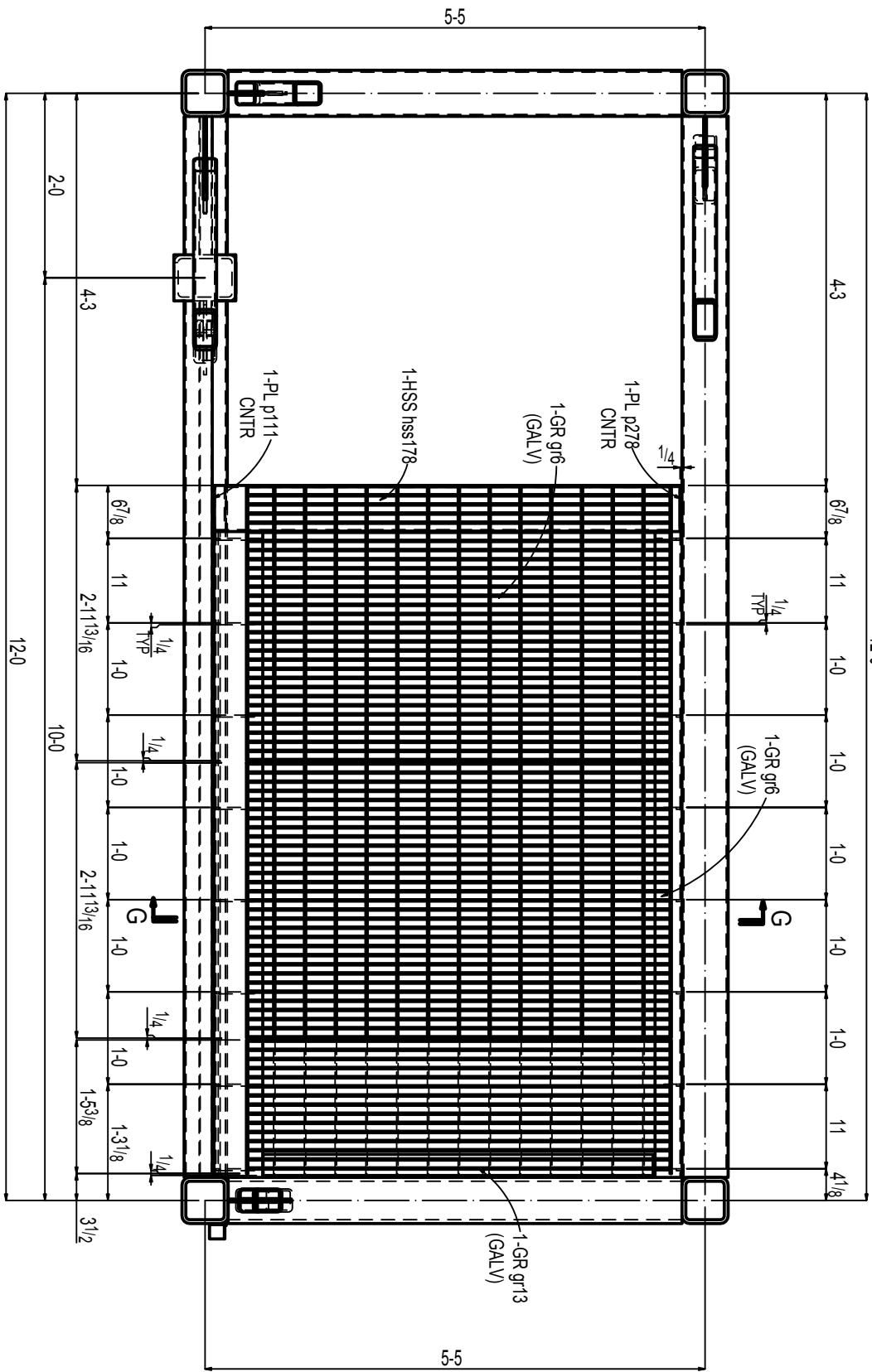
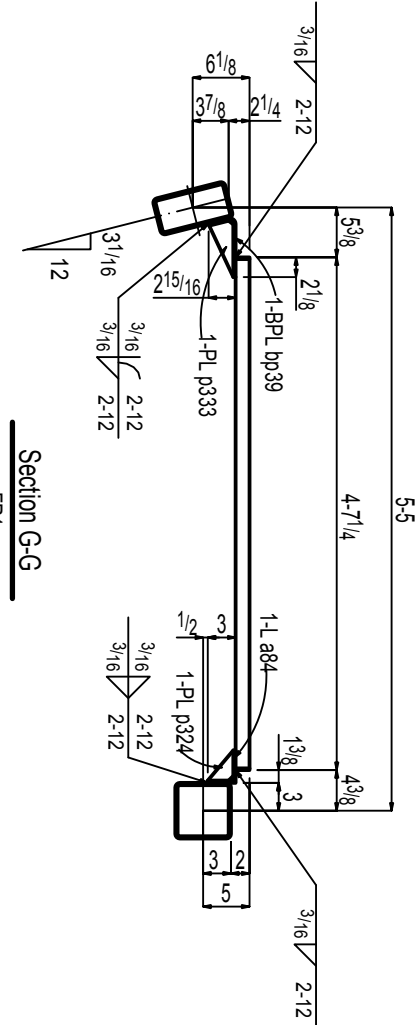
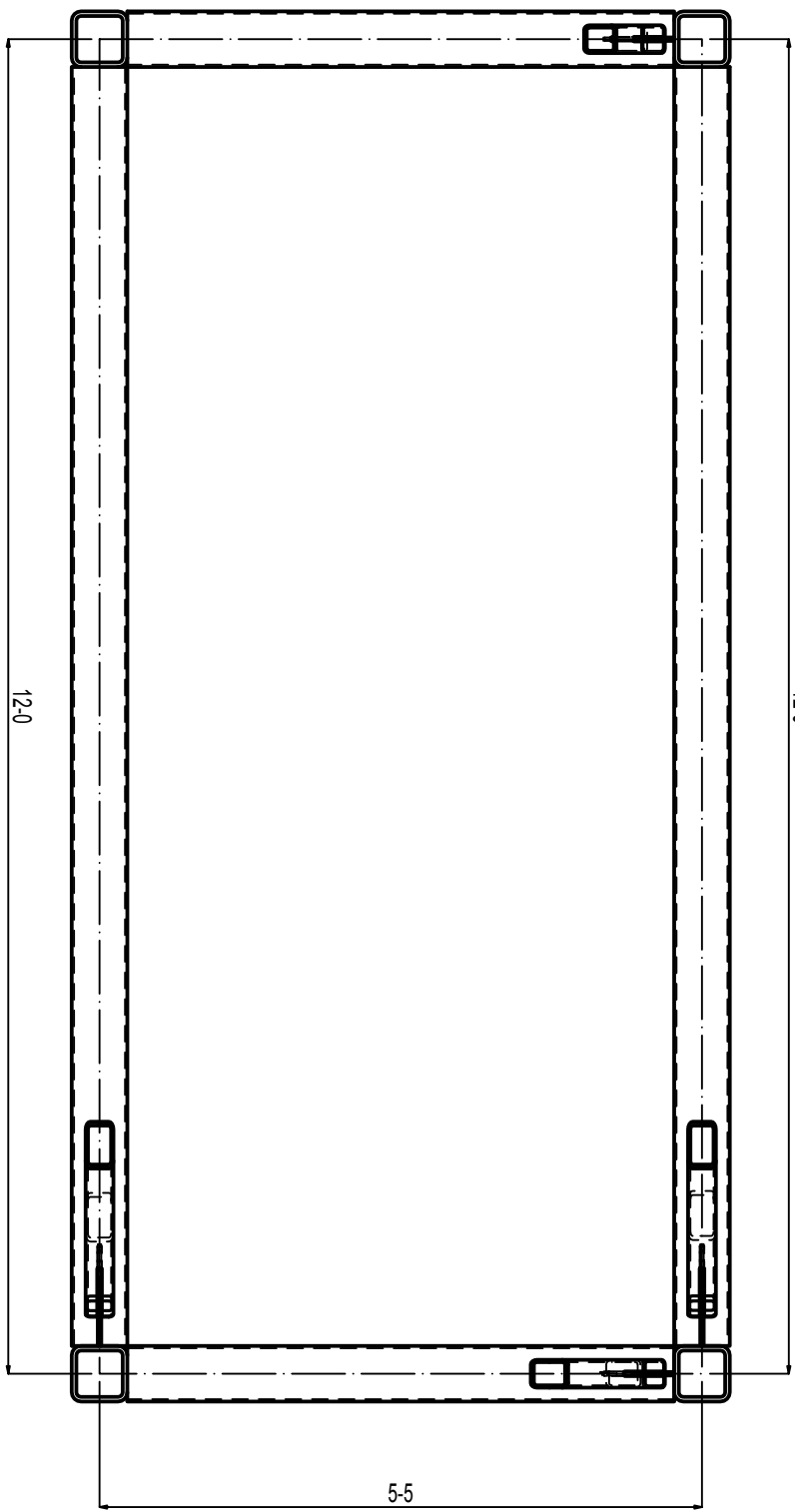
MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

REV.		DATE		BY		DESCRIPTION	
1							
2							
3							
4							
5							
6							
7							
8							
9							
10							

PART: GALVANIZED
OPEN HOLES: 1/2" DIA (UNO) 1/2" DIA (UNO) 3/4" DIA (UNO) 1" DIA (UNO)

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO. _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV. 0 DWG. 32A



ALL CLOUDED "APPROVER VERIFY" NOTES RETURNED TO US WITH NO RESPONSE WILL BE UNDERSTOOD TO BE ACCEPTABLE BY THE OWNER AND WILL BE INCORPORATED INTO CONSTRUCTION.

USE WELD SPECS:		ISSUED FOR FAB:				CUTTING:		DRILLED:		FITTING GA:		WELD GA:		CHECKED BY:	
GENERAL NOTES: ALL HOLES ARE 1 1/16 Ø U.N.O. CORE RADIUS = 1/2" UNO SLOT LENGTHS ARE SHOWN OVERALL FINISH STD SHOP PRIMER 470.43 lbs EACH						REMARKS:				CLIENT:		PROJECT:			
						MARK ID:				TITLE: FRAME					
		0													
		A													
CUSTOMER REF:	REV	DETAILS	BY	DC	DATE	PO:	CATEGORY UNO:		DRAWN:			JOB No:		REV:	
									CHECKED:			DWG No: FR1A			