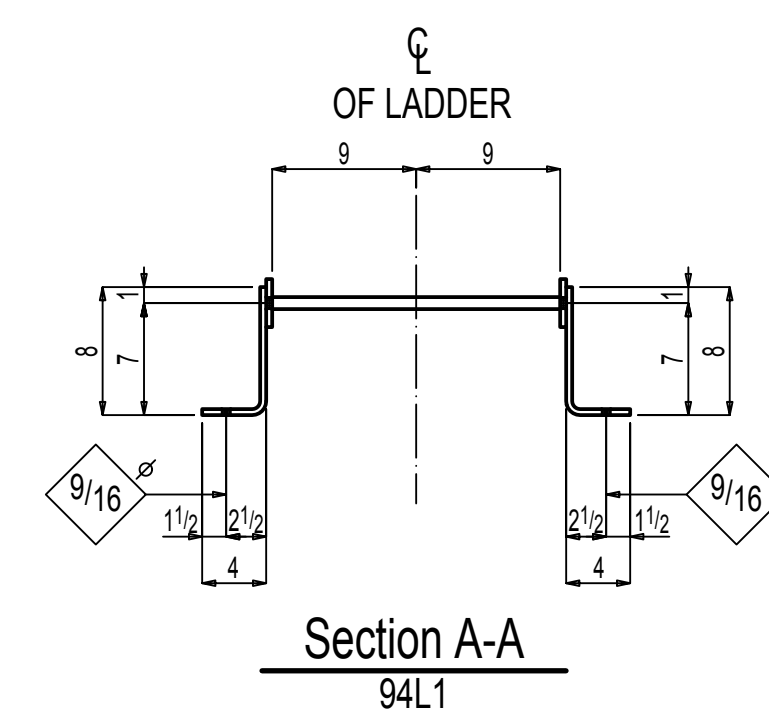
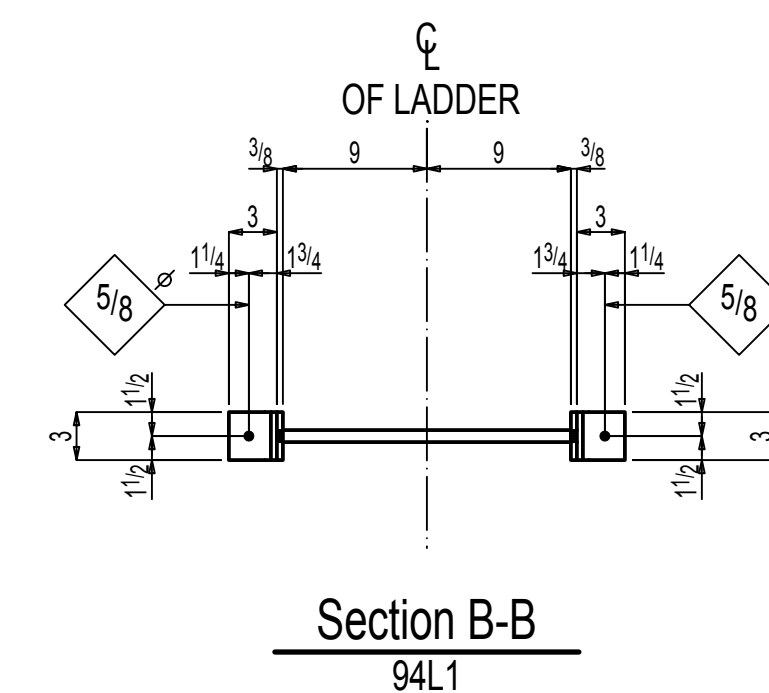
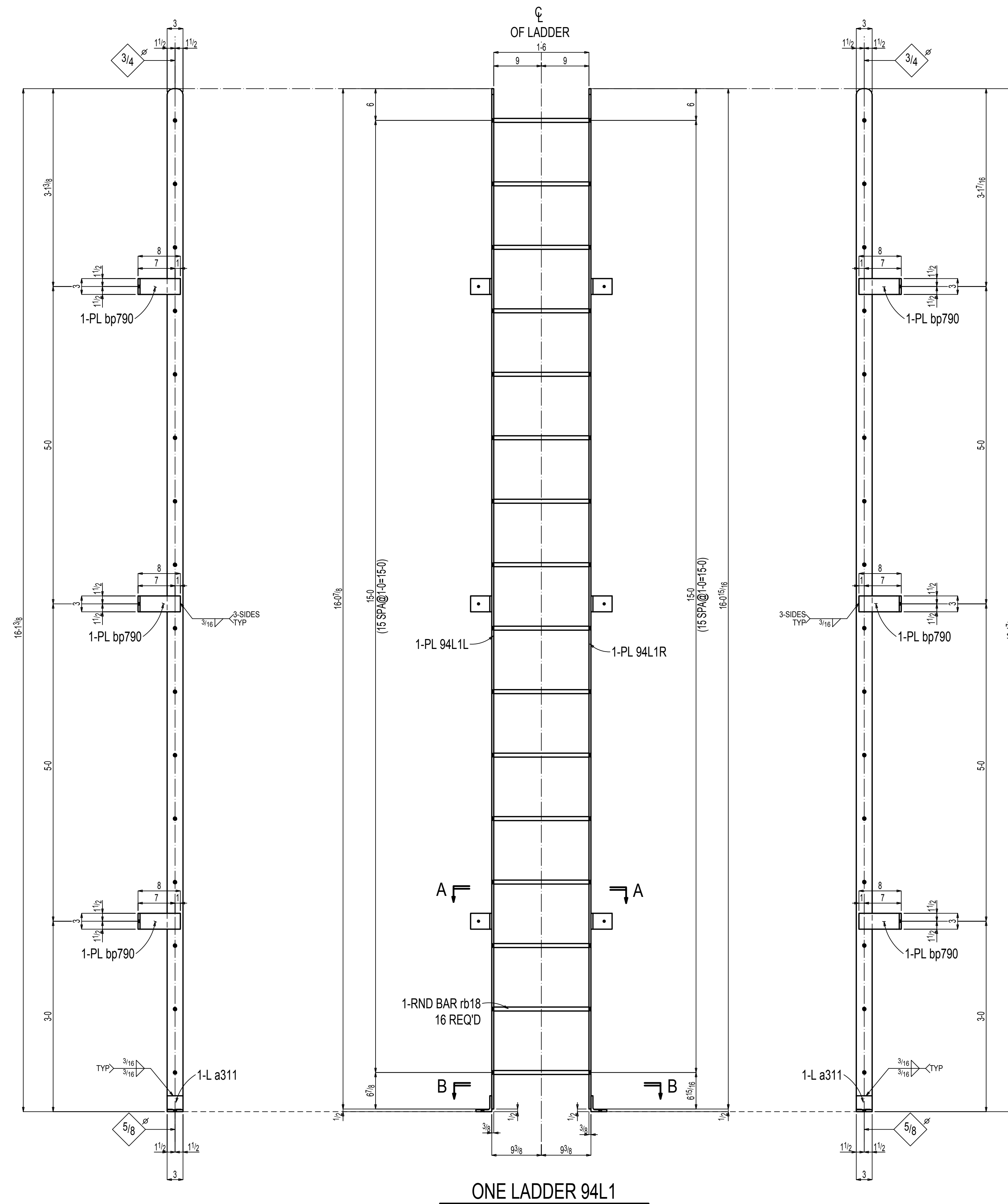


| BILL OF MATERIAL |                                                   |      |                               |           |               |             |              |          |
|------------------|---------------------------------------------------|------|-------------------------------|-----------|---------------|-------------|--------------|----------|
| NO.              | SECTION                                           | FIT. | IN.                           | TEMP MARK | SHIPPING MARK | WEIGHT UNIT | WEIGHT TOTAL | REMARKS  |
| ONE              | LADDER                                            |      |                               |           | 94L1          | 185         | 185          |          |
| 1                | BPL <sup>3</sup> gx3                              | 16   | 0 <sup>7</sup> / <sub>8</sub> | 94L1L     |               | 62          | 62           | BENT A36 |
| 1                | BPL <sup>3</sup> gx3                              | 16   | 0 <sup>7</sup> / <sub>8</sub> | 94L1      |               | 62          | 62           | BENT A36 |
| 2                | L3K3x3 <sup>3</sup> / <sub>8</sub>                | 0    | 3                             | a311      |               | 2           | 4            | A36      |
| 16               | RB <sup>3</sup> / <sub>4</sub>                    | 1    | 6 <sup>3</sup> / <sub>8</sub> | rb18      |               | 2           | 37           | A36      |
| 6                | BPL <sup>3</sup> gx1 <sup>5</sup> / <sub>16</sub> | 0    | 3                             | bp790     |               | 4           | 22           | BENT A36 |
|                  |                                                   |      |                               |           |               |             |              |          |
|                  | FIELD BOLTS                                       |      |                               |           |               |             |              |          |
| 2                | 1/2 Dia EXPANSION                                 | 0    | 4                             |           |               |             |              |          |
| 6                | 1/2 Dia SCREW                                     | 0    | 4                             |           |               |             |              |          |



TOTAL WEIGHT THIS DRAWINGS:185

| MATERIAL        |             |
|-----------------|-------------|
| WIDE FLANGE     | A992 (UNO)  |
| PIPE            | A53B (UNO)  |
| TUBE            | A500B (UNO) |
| CHANNEL         | A36 (UNO)   |
| PLATE ANGLE BAR | A36 (UNO)   |

PAINT: ONE SHOP COAT OF GRAY PRIMER

|             |                                              |             |                                               |       |                    |            |             |
|-------------|----------------------------------------------|-------------|-----------------------------------------------|-------|--------------------|------------|-------------|
| OPEN HOLES: | 13 <sup>16</sup> / <sub>16</sub> " DIA (UNO) | OPEN SLOTS: | 13 <sup>16</sup> / <sub>16</sub> x1 DIA (UNO) | BOLT: | 3/4" DIA A325(UNO) | EDGE DIST: | 1 1/2"(UNO) |
|-------------|----------------------------------------------|-------------|-----------------------------------------------|-------|--------------------|------------|-------------|

[illegible]

CUSTOMER: \_\_\_\_\_  
 ARCHITECT: \_\_\_\_\_  
 PROJECT: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_

|                       |                 |                 |
|-----------------------|-----------------|-----------------|
| DRWN _____ DATE _____ | FOR APPL. _____ | ORDER NO. _____ |
| CHKD _____ DATE _____ | TO SHOP _____   | REV. 0 DWG. 94  |

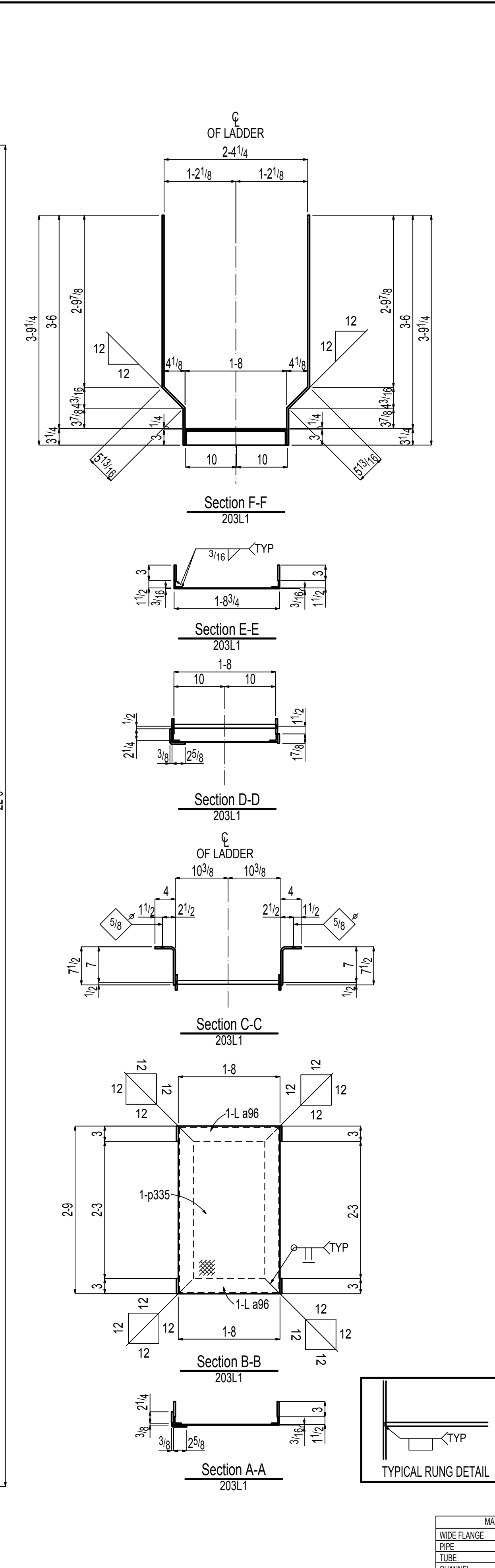
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ANY QUESTIONS CALL (956) 722-4656

DATE: \_\_\_\_\_ SIGNATURE: \_\_\_\_\_

REF:E24 THRU E39

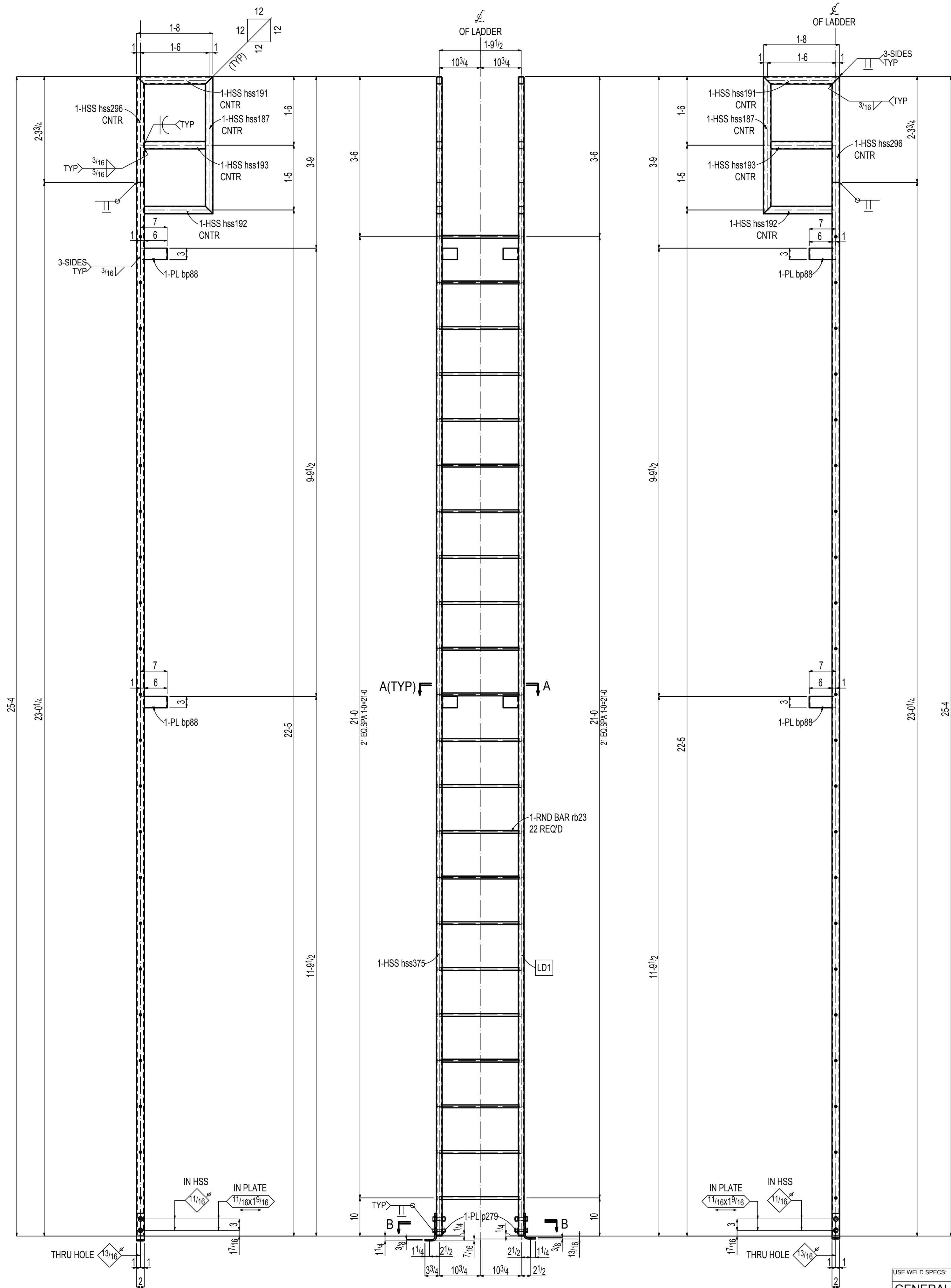
ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.  
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.  
ALL SNIPS TO BE  $3\frac{1}{2} \times 3\frac{1}{4}$  UNLESS NOTED.  
ALL COPES TO BE RADIUSED.  
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.  
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS  
X INDICATES LAYOUT MARK FOR FABRICATION  
LD=LH, DT=HD, FL=F, W=FLT WASHER FL=W/FLT WASHER  
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS  
IN SAME LOCATION AS ON ERECTION DRAWING NO.

[illegible]

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.  
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.  
ALL SNIPS TO BE  $\frac{3}{4}$ " X  $\frac{3}{4}$ " UNLESS NOTED.  
ALL COPIES TO BE RADIIUSED.  
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.  
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIP  
X INDICATES LAYOUT MARK FOR FABRICATION  
LD=LW,DTI HD=FLT WASHER FL=WROUGHT WASHER  
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS  
IN SAME LOCATION AS ON ERECTION DRAWING NO.

|            |       |
|------------|-------|
| CUSTOMER:  | _____ |
| ARCHITECT: | _____ |
| PROJECT:   | _____ |
| LOCATION:  | _____ |

|            |            |                |                 |
|------------|------------|----------------|-----------------|
| DRWN _____ | DATE _____ | FOR APPR _____ | ORDER NO. _____ |
| CHD _____  | DATE _____ | TO SHOP _____  | REV. 0 DWG. 203 |



ONE LADDER LD1

SHOP BOLTS:  
4-5/8 Diax3 A325N

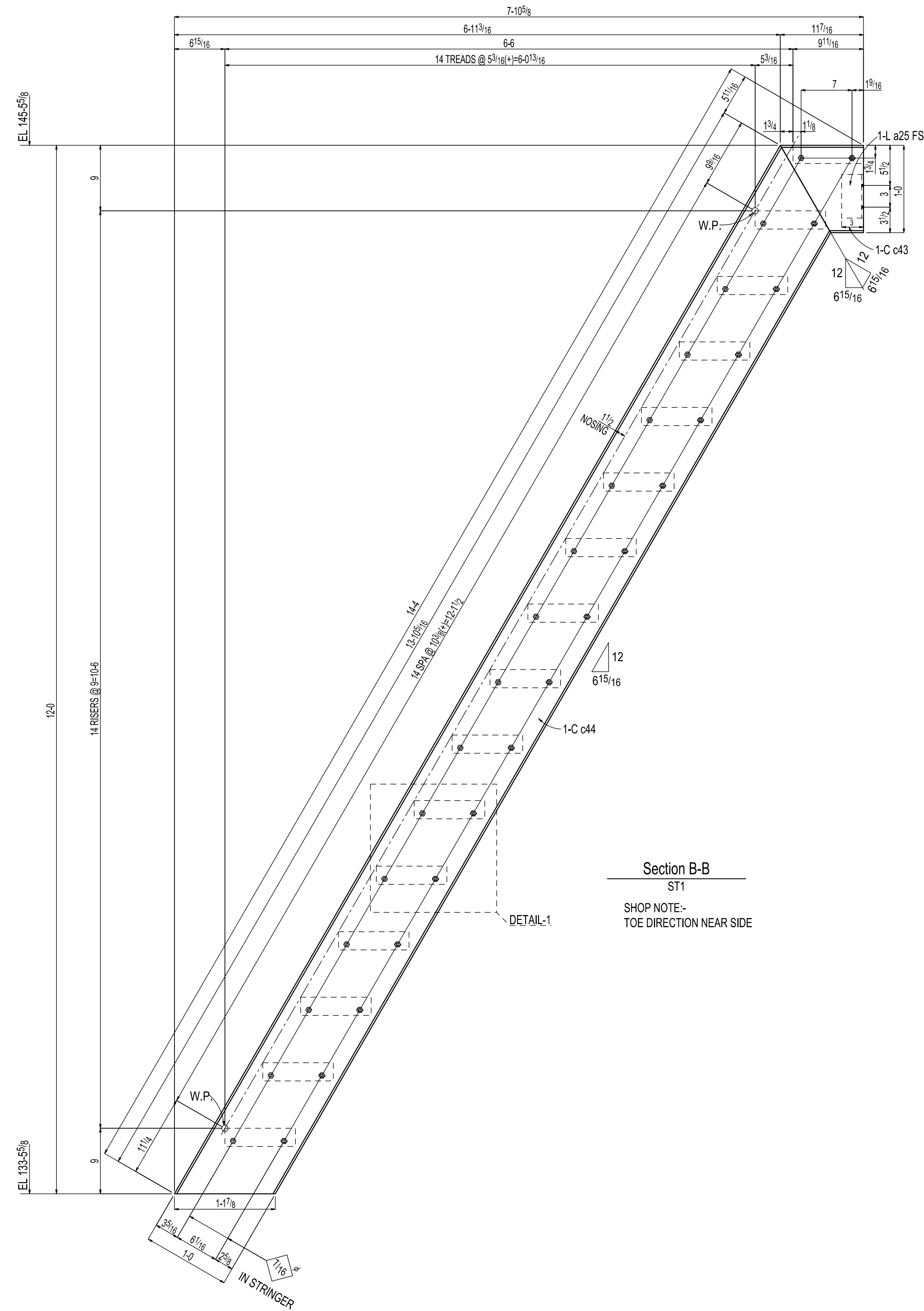
| USE WELD SPECS:                                                                                                    |  |  |  | ISSUED FOR FAB: |  | CUTTING: |  | DRILLED: |  | FITTING GA:   |  | WELD GA: |  | CHECKED BY: |  |
|--------------------------------------------------------------------------------------------------------------------|--|--|--|-----------------|--|----------|--|----------|--|---------------|--|----------|--|-------------|--|
| GENERAL NOTES:                                                                                                     |  |  |  |                 |  | REMARKS: |  |          |  | CLIENT:       |  |          |  |             |  |
| ALL HOLES ARE 13/16 Ø U.N.O.<br>COPE RADIUS = 1/2" UNO<br>SLOT LENGTHS ARE SHOWN OVERALL<br>FINISH STD SHOP PRIMER |  |  |  |                 |  |          |  |          |  | PROJECT:      |  |          |  |             |  |
|                                                                                                                    |  |  |  |                 |  |          |  |          |  | TITLE:        |  |          |  |             |  |
| 470.43 lbs EACH                                                                                                    |  |  |  |                 |  | MARK ID: |  |          |  | LADDER        |  |          |  |             |  |
| CUSTOMER REF:                                                                                                      |  |  |  | REV             |  | DETAILS  |  | BY       |  | DC            |  | DATE     |  | PO:         |  |
|                                                                                                                    |  |  |  |                 |  |          |  |          |  | CATEGORY UNO: |  | DRAWN:   |  | JOB No:     |  |
|                                                                                                                    |  |  |  |                 |  |          |  |          |  | CHECKED:      |  |          |  | DWG No: LD1 |  |
|                                                                                                                    |  |  |  |                 |  |          |  |          |  |               |  |          |  | REV: 1      |  |

BILL OF MATERIAL 1 QTY'S

| QTY                         | MARK   | DESCRIPTION              | LENGTH    | WEIGHT | REMARKS   |
|-----------------------------|--------|--------------------------|-----------|--------|-----------|
| ONE                         | LD1    | HSS2x1 1/2x3/16          | 23' 0"    | 85     | A500C     |
| 1                           | hss375 | HSS2x1 1/2x3/16          | 23' 0"    | 85     | A500C     |
| 2                           | hss187 | HSS2x1 1/2x3/16          | 3' 0"     | 22     | A500C     |
| 2                           | hss296 | HSS2x1 1/2x3/16          | 2' 3 3/4" | 17     | A500C     |
| 2                           | hss191 | HSS2x1 1/2x3/16          | 1' 8"     | 12     | A500C     |
| 2                           | hss192 | HSS2x1 1/2x3/16          | 1' 6"     | 11     | A500C     |
| 2                           | hss193 | HSS2x1 1/2x3/16          | 1' 4"     | 10     | A500C     |
| 22                          | rb23   | RB3/4                    | 1' 9 1/2" | 59     | A36       |
| 1                           | bp121  | BPL3/8x9 1/2             | 0' 2"     | 2      | BENT A36  |
| 1                           | bp118  | BPL3/8x9                 | 0' 2"     | 2      | BENT A36  |
| 4                           | bp88   | BPL1/4x10 1/2            | 0' 3"     | 9      | BENT A36  |
| 2                           | p279   | PL1/4x1 1/2              | 0' 2"     | 0      | A36       |
| 4                           |        | 5/8 Dia A307             | 0' 3 1/2" | 2      | +2HD WASH |
| FIELD BOLTS                 |        |                          |           |        |           |
| 2                           |        | 5/8 Dia EXPANSION ANCHOR | 0' 4 3/4" |        | EMBED=3   |
| TOTAL WEIGHT THIS DRAWING : |        |                          |           | 316    |           |

ALL CLOUDED "APPROVER VERIFY" NOTES RETURNED TO US WITH NO RESPONSE WILL BE UNDERSTOOD TO BE ACCEPTABLE BY THE OWNER AND WILL BE INCORPORATED INTO CONSTRUCTION.





SURFACE PREP:SSPC SP-2  
PAINT:ONE SHOP COAT STD PRIMER

|              |                                |               |
|--------------|--------------------------------|---------------|
|              |                                |               |
| A            | FOR APPROVAL                   | 11-06-24      |
| REV          | DESCRIPTION                    | DATE          |
|              |                                |               |
| DESCRIPTION  | STAIR DETAIL                   |               |
| PROJECT NAME | WESTGATE REDEVELOPMENT BLDG #2 |               |
| DRAWN BY     | AIP                            | JOB No. ----  |
| DATE DRAWN   | 11-06-24                       | DRG No. ST1.1 |

REFER BOM THIS SHEET WITH ST1

REFER WORK THIS SHEET WITH ST1