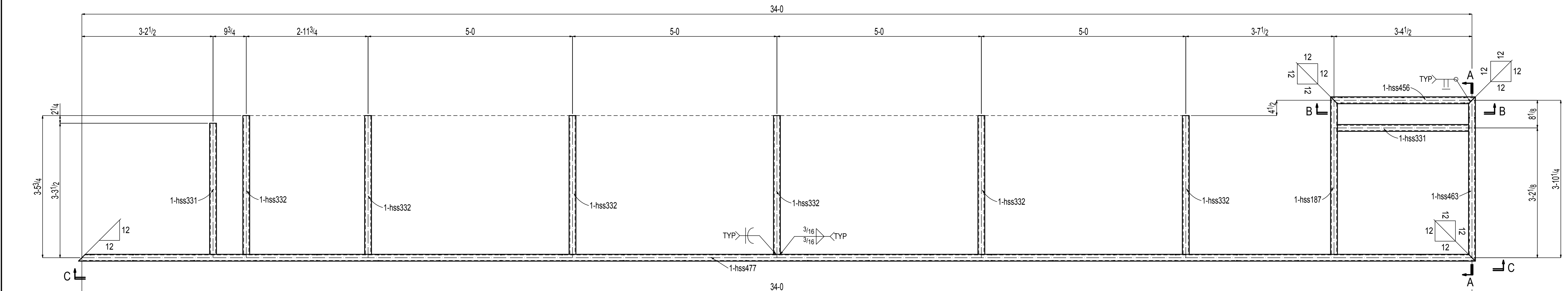
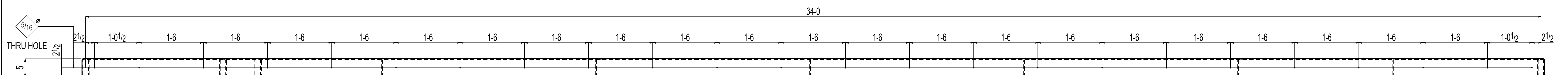


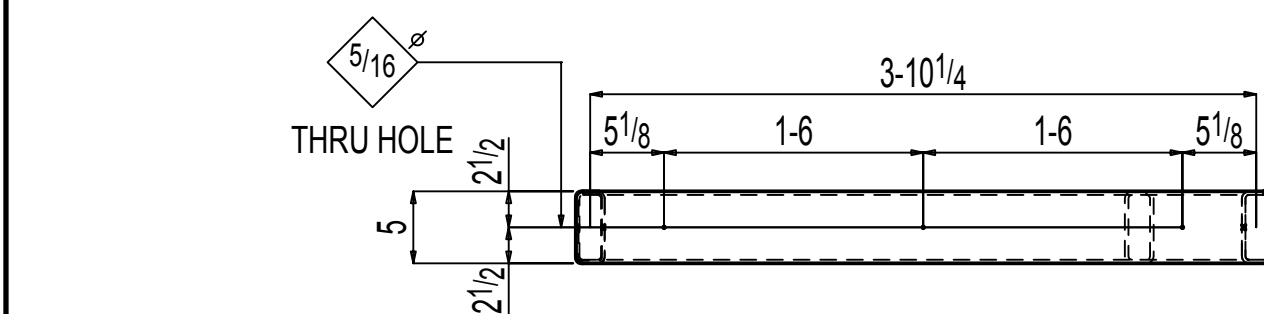
BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				102FR1	680	680	
1	HSS5x2x $\frac{3}{16}$	34	2	hss477		278	278	A500C
6	HSS5x2x $\frac{1}{4}$	3	4 $\frac{3}{4}$	hss332		36	214	A500C
1	HSS5x2x $\frac{1}{4}$	3	10 $\frac{1}{4}$	hss187		41	41	A500C
2	HSS5x2x $\frac{1}{4}$	3	2 $\frac{1}{2}$	hss331		34	67	A500C
1	HSS5x2x $\frac{1}{4}$	4	0 $\frac{1}{4}$	hss463		42	42	A500C
1	HSS5x2x $\frac{1}{4}$	3	6 $\frac{1}{2}$	hss456		37	37	A500C



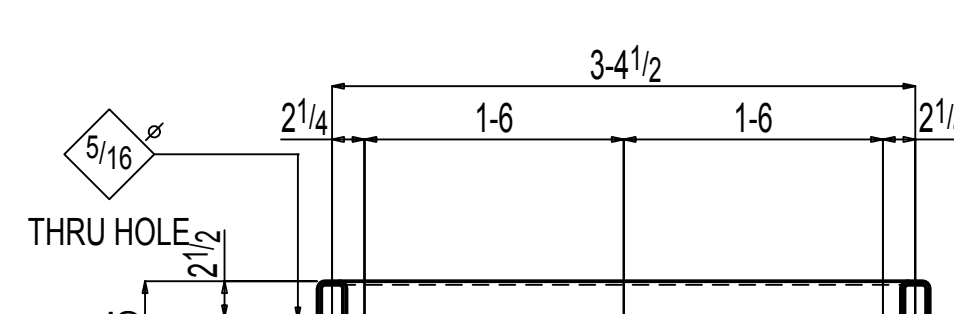
ONE FRAME 102FR1



Section C-C
102FR1



Section A-A
102FR1



Section B-B
102FR1

TOTAL WEIGHT THIS DRAWINGS:687

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE BAR	A36 (UNO)

REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{4} \times 3\frac{1}{4}$ UNLESS NOTED.
ALL CORNERS TO BE RADIALIZED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LW+DT HD=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY.

DATE: _____ SIGNATURE: _____

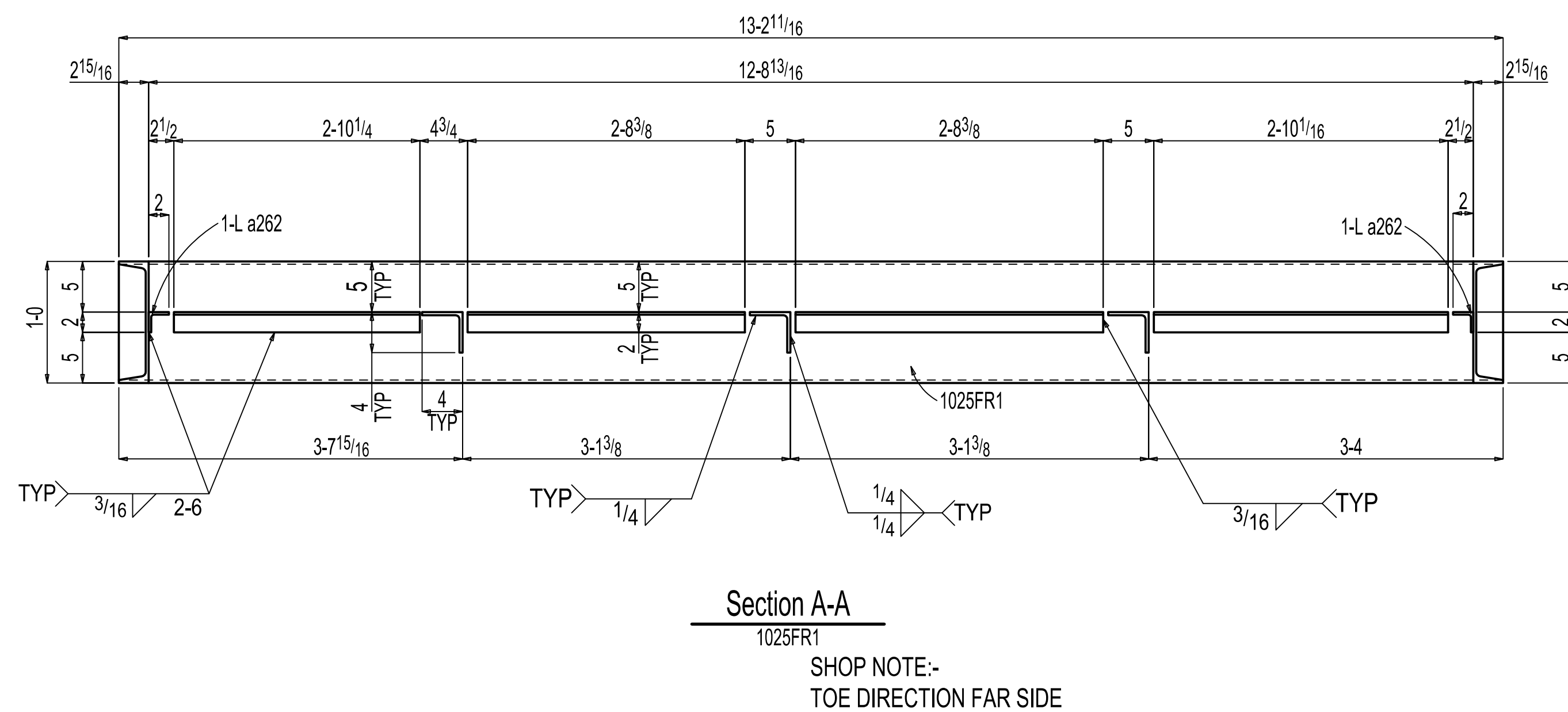
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[illegible]

PAINT: 1 S/C PRIMER	
OPEN HOLES: 13/16" DIA (UNO)	OPEN SLOTS: 13/16x1 DIA (UNO) BOLT: 3/4" DIA A325(UNO) EDGE DIST: 1 1/2"(UNO)

CUSTOMER: _____
 ARCHITECT: _____
 PROJECT: _____
 LOCATION: _____

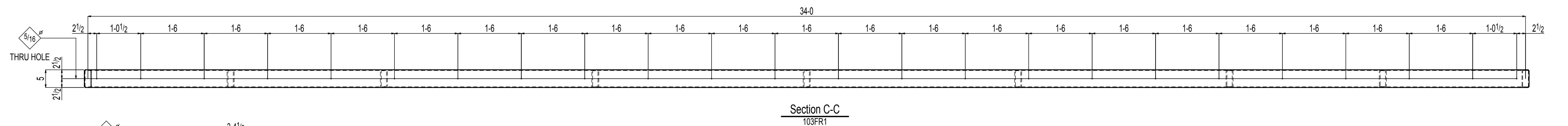
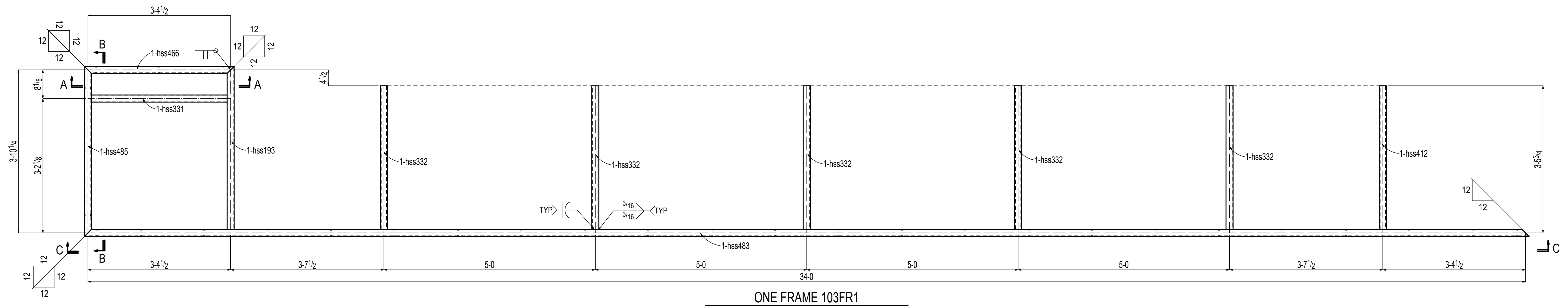
DRWN _____ DATE _____	FOR APPL _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. 0 DWG. 102



Total weight : 899

						ITEM # 2		DWG TITLE: - FRAME DETAIL			
						HOLES: Ø13/16 UNO	PIPES: A53B				
						ELECTRODES: 70XXX UNO	TUBES: A500B	SCALE: --		DRAWING: -	
0	FOR FABRICATION			SDL-JAL	12 / 10 / 2024	BEAMS: A992	FINISH: PRIME PAINTED	DWN. BY:	DATE: - 12-10-2024	1025	
NO	REVISION			BY	DATE						
SCG PROJECT: ---		PFG PROJECT: ---		STEEL FAB:		ANGLE, CHANNELS, PLATES & BARS: A36		CHK'D. BY:	DATE: - 12-10-2024		

BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				103FR1	628	628	
1	HSS50x2x ³ / ₁₆	34	2	hss493		278	278	A500C
4	HSS50x2x ¹ / ₄	3	4 ³ / ₄	hss332		36	143	A500C
1	HSS50x2x ¹ / ₄	3	10 ¹ / ₄	hss193		41	41	A500C
2	HSS50x2x ¹ / ₄	3	4 ³ / ₄	hss412		36	71	A500C
1	HSS50x2x ³ / ₁₆	0	1 ¹ / ₄	hss485		33	33	A500C
1	HSS50x2x ³ / ₁₆	3	6 ¹ / ₂	hss486		29	29	A500C
1	HSS50x2x ¹ / ₄	3	2 ¹ / ₂	hss331		34	34	A500C



TOTAL WEIGHT THIS DRAWINGS:586

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

NOTICE TO CONTRACTORS AND/OR ERECTORS

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AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $\frac{3}{4}$ " X $\frac{3}{4}$ " UNLESS NOTED.
ALL COPES TO BE RADIUS'D.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LEFT DL=RIGHT FL=WASHER RL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

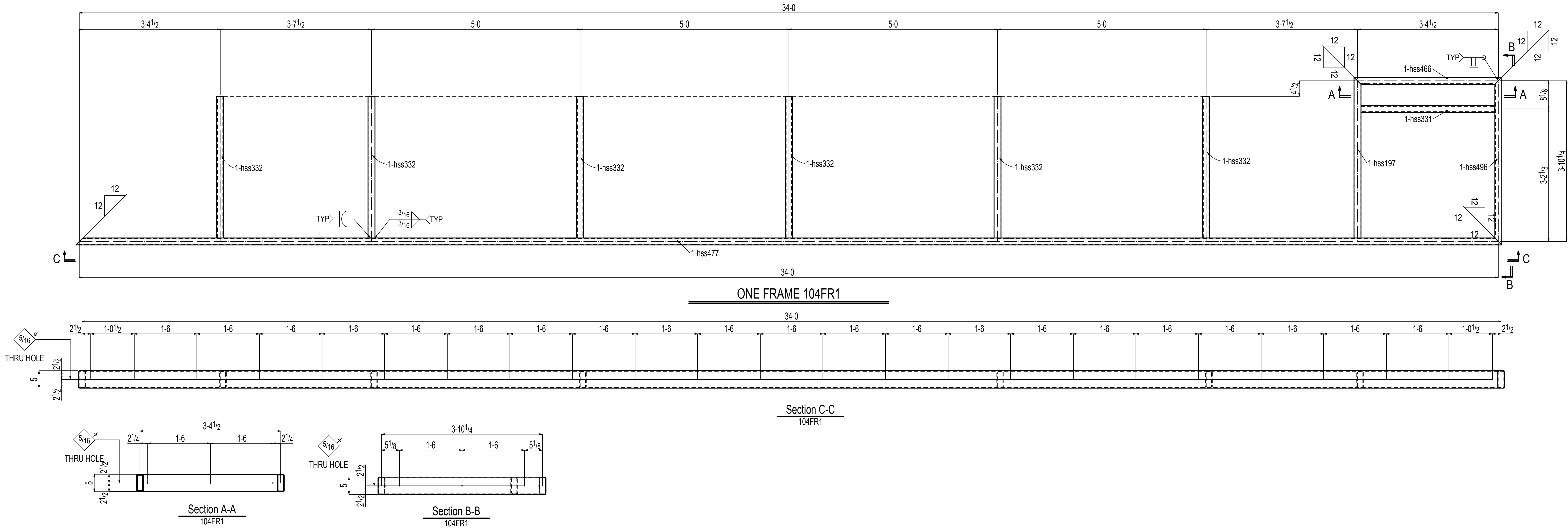
[illegible]

CUSTOMER: _____
 ARCHITECT: _____
 PROJECT: _____
 LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>103</u>

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BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				104FR1	628	628	
1	HSS5x2x ³ / ₁₆	34	2	hss477		278	278	A500C
6	HSS5x2x ¹ / ₄	3	4 ³ / ₄	hss332		36	214	A500C
1	HSS5x2x ¹ / ₄	3	10 ¹ / ₄	hss197		41	41	A500C
1	HSS5x2x ³ / ₁₆	4	0 ¹ / ₄	hss496		33	33	A500C
1	HSS5x2x ¹ / ₄	3	2 ¹ / ₂	hss331		34	34	A500C
1	HSS5x2x ³ / ₁₆	3	6 ¹ / ₂	hss466		29	29	A500C



TOTAL WEIGHT THIS DRAWINGS:586

NOTICE TO CONTRACTORS AND/OR ERECTORS

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DATE: SIGNATURE:

REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL. ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED. ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED. ALL COPIES TO BE RADIIUSED. X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE. HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS INDICATES LAYOUT MARK FOR FABRICATION. LD=LIN(OT) HD=FLT WASHER FL=HROUGHT WASHER MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LACATION AS ON ERECTION DRAWING NO.

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

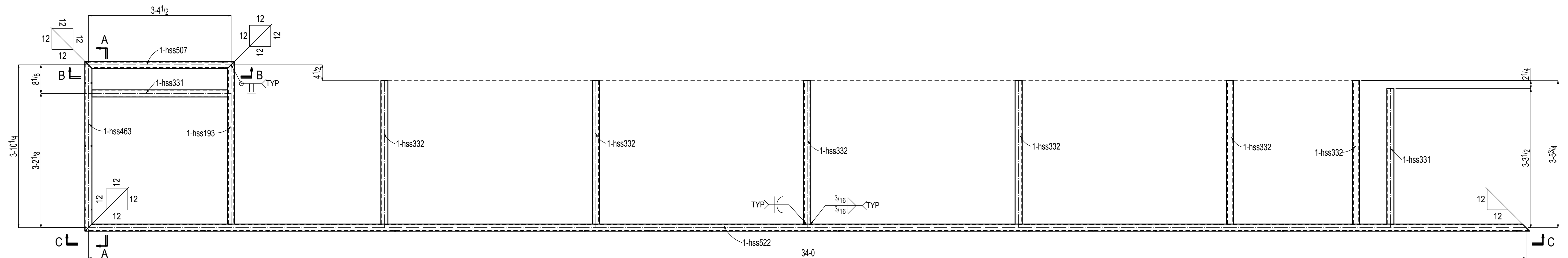
PANT: 1 SC PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8"x1" DIA (UNO) BOLT: 3/4" DIA A325(UNO) EDGE DIST: 1 1/2"(UNO)

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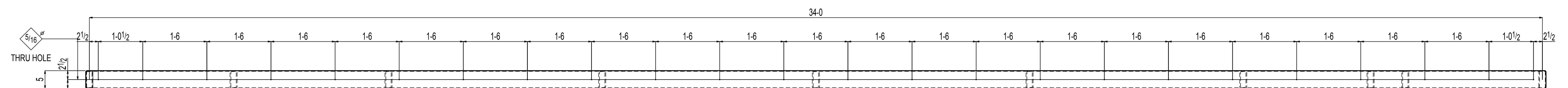
CUSTOMER: ARCHITECT: PROJECT: LOCATION:

DRWN DATE FOR APPL ORDER NO. CHKD DATE TO SHOP REV. 0 DWG. 104

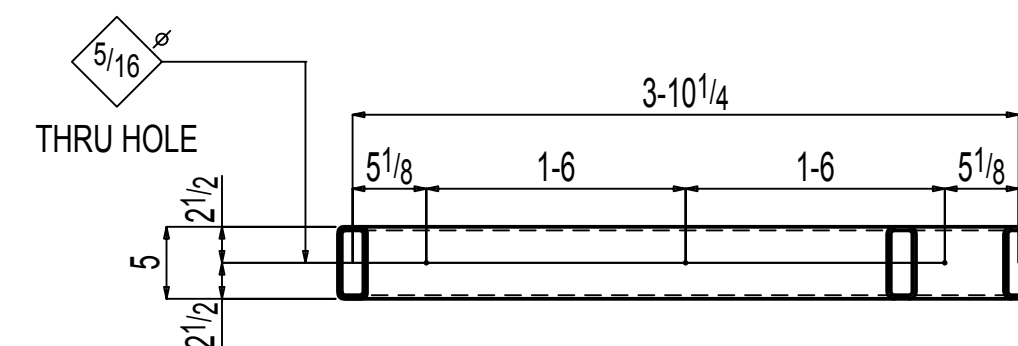
BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				106FR1	680	680	
1	HSS5x2x ³ / ₁₆	34	2	hss522		278	278	A500C
2	HSS5x2x ¹ / ₄	3	2 ¹ / ₂	hss331		34	67	A500C
6	HSS5x2x ¹ / ₄	3	4 ³ / ₄	hss332		36	214	A500C
1	HSS5x2x ¹ / ₄	3	10 ¹ / ₄	hss193		41	41	A500C
1	HSS5x2x ¹ / ₄	4	0 ¹ / ₄	hss463		42	42	A500C
1	HSS5x2x ¹ / ₄	3	6 ¹ / ₂	hss507		37	37	A500C



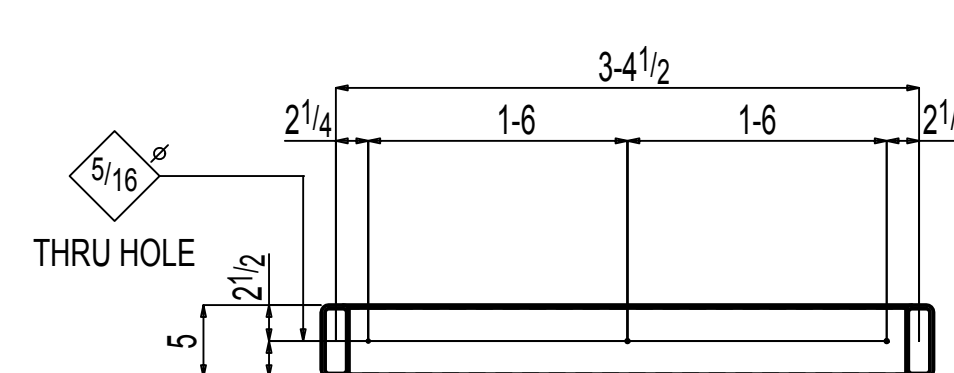
ONE FRAME 105FR1



Section C-C
105FR1



Section A-A
105FR1



Section B-B
105FR1

TOTAL WEIGHT THIS DRAWINGS:687

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COMPENSATION TO THE FABRICATOR:
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NOTICE TO CONTRACTORS AND/OR ERECTORS:

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WORK OR REPLACED MATERIALS UNLESS
AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{2} \times 3\frac{1}{2}$ UNLESS NOTED.
ALL COPES TO BE RADIIUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LW, DT=HD=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

[illegible]

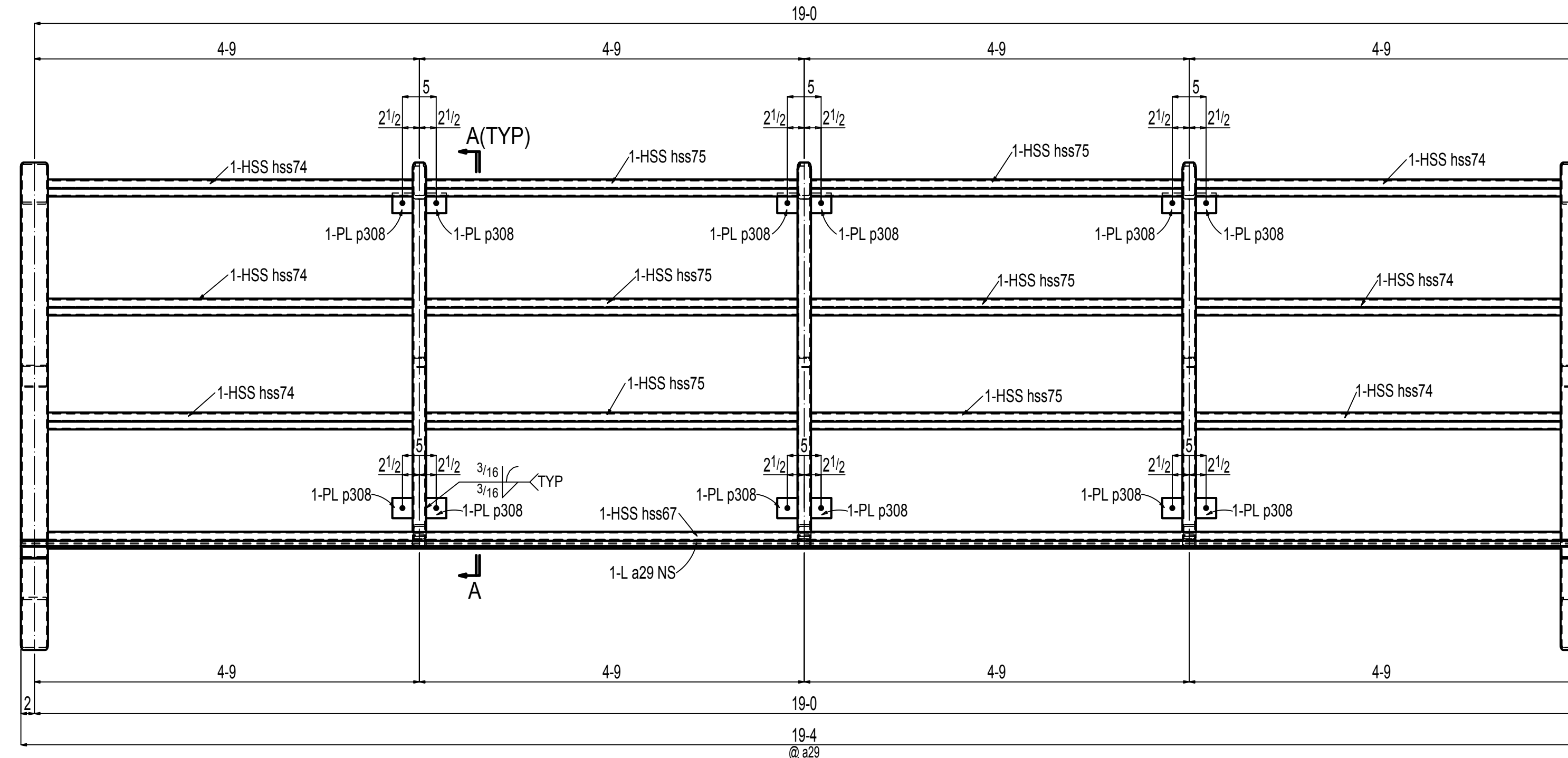
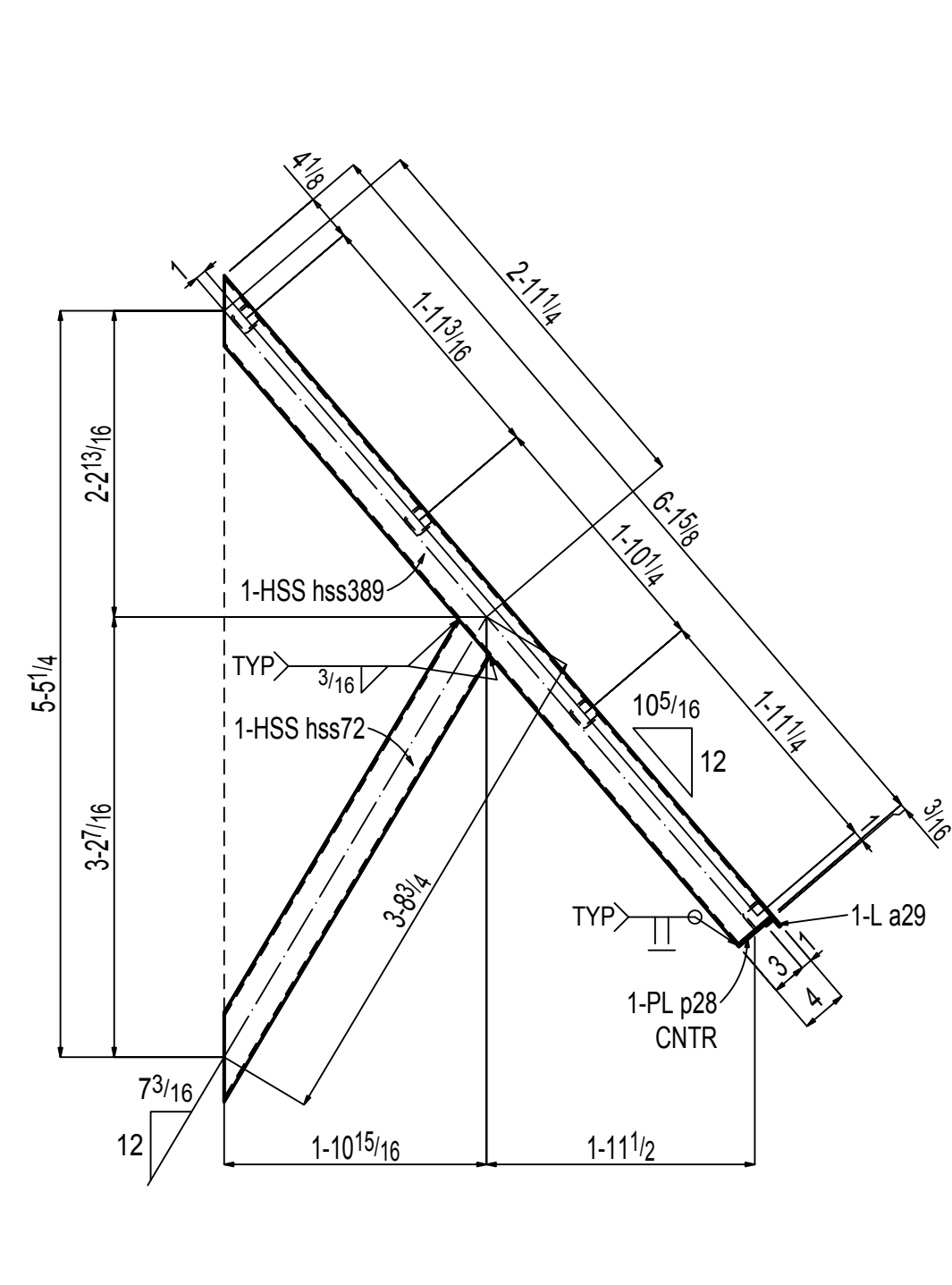
PAINT: 1 SIC PRIMER

OPEN HOLES	13/16" DIA (UNO)	OPEN SLOTS	13/16x1 DIA (UNO)	ROTT	3/4" DIA A325(UNO)	EDGE FAST	1 1/2"(UNO)
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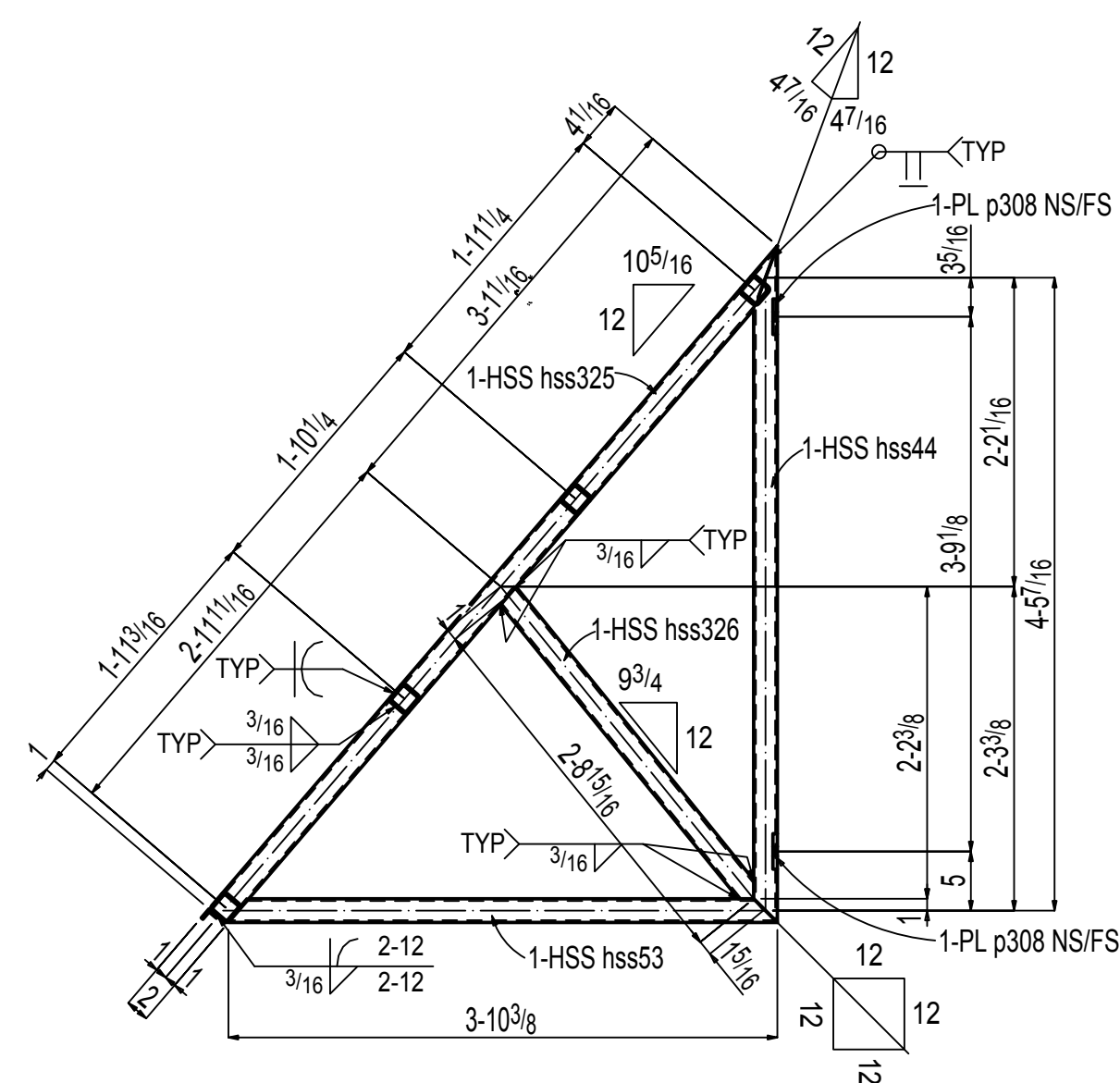
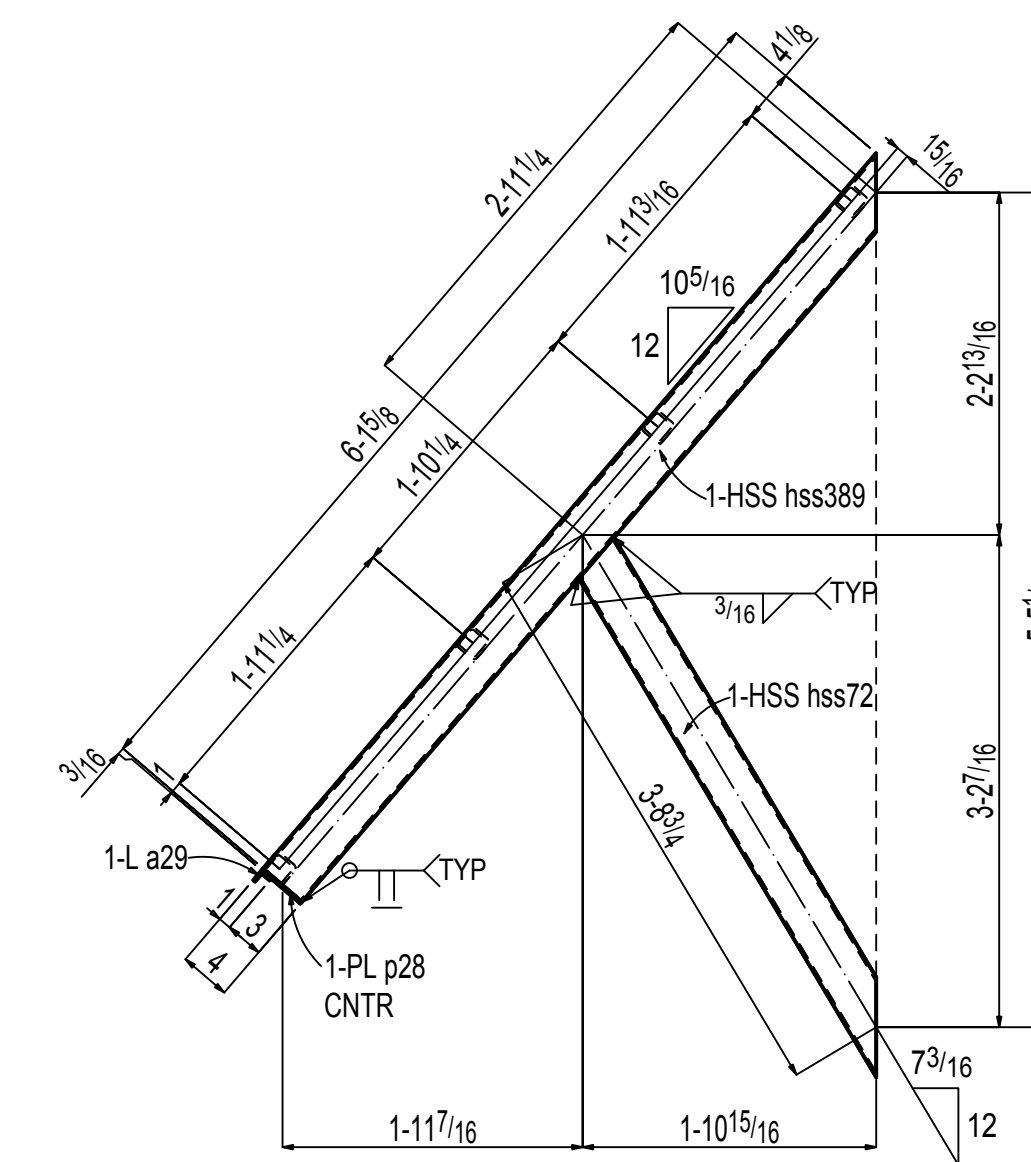
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. 0 DWG. 105

BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				106FR1	750	750	
	HSS2x2x ³ / ₁₆	18	8	hss87		81	81	A500C
3	HSS2x2x ³ / ₁₆	6	8 ³ / ₁₆	hss325		26	78	A500C
3	HSS2x2x ³ / ₁₆	3	10 ³ / ₁₆	hss53		17	50	A500C
3	HSS2x2x ³ / ₁₆	4	9 ³ / ₁₆	hss44		21	62	A500C
6	HSS2x2x ³ / ₁₆	4	6	hss74		19	117	A500C
6	HSS2x2x ³ / ₁₆	4	7	hss75		20	119	A500C
3	HSS2x2x ³ / ₁₆	2	9 ³ / ₁₆	hss326		12	36	A500C
2	HSS4x4x ³ / ₁₆	3	10 ¹ / ₁₆	hss72		37	73	A500C
2	HSS4x4x ³ / ₁₆	6	15 ³ / ₁₆	hss389		58	116	A500C
1	L1x1x ³ / ₁₆	19	4	a29		7	7	A36
12	PL ³ / ₁₆ x3	0	3	p308		1	11	A36
2	PL ³ / ₁₆ x4	0	4	p28		1	2	A36
	FIELD BOLTS							
12	⁵ / ₁₆ Dia EXPANSION	0	5					



ONE FRAME 106FR1



Section A-A
106FR1

TOTAL WEIGHT THIS DRAWINGS:753

PART: 1 S/C PRIMER
 OPEN HOLES: 13/16" DIA (UNO) OPEN SLOTS: 13/16x1 DIA (UNO) BOLT: 3/4" DIA A325(UNO) EDGE DIST: 1 1/2"(UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{2} \times 3\frac{1}{2}$ UNLESS NOTED.
ALL COPES TO BE RADIIUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIFT, DT=DRIFT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

NOTICE TO CONTRACTORS AND/OR ERECTORS

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ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

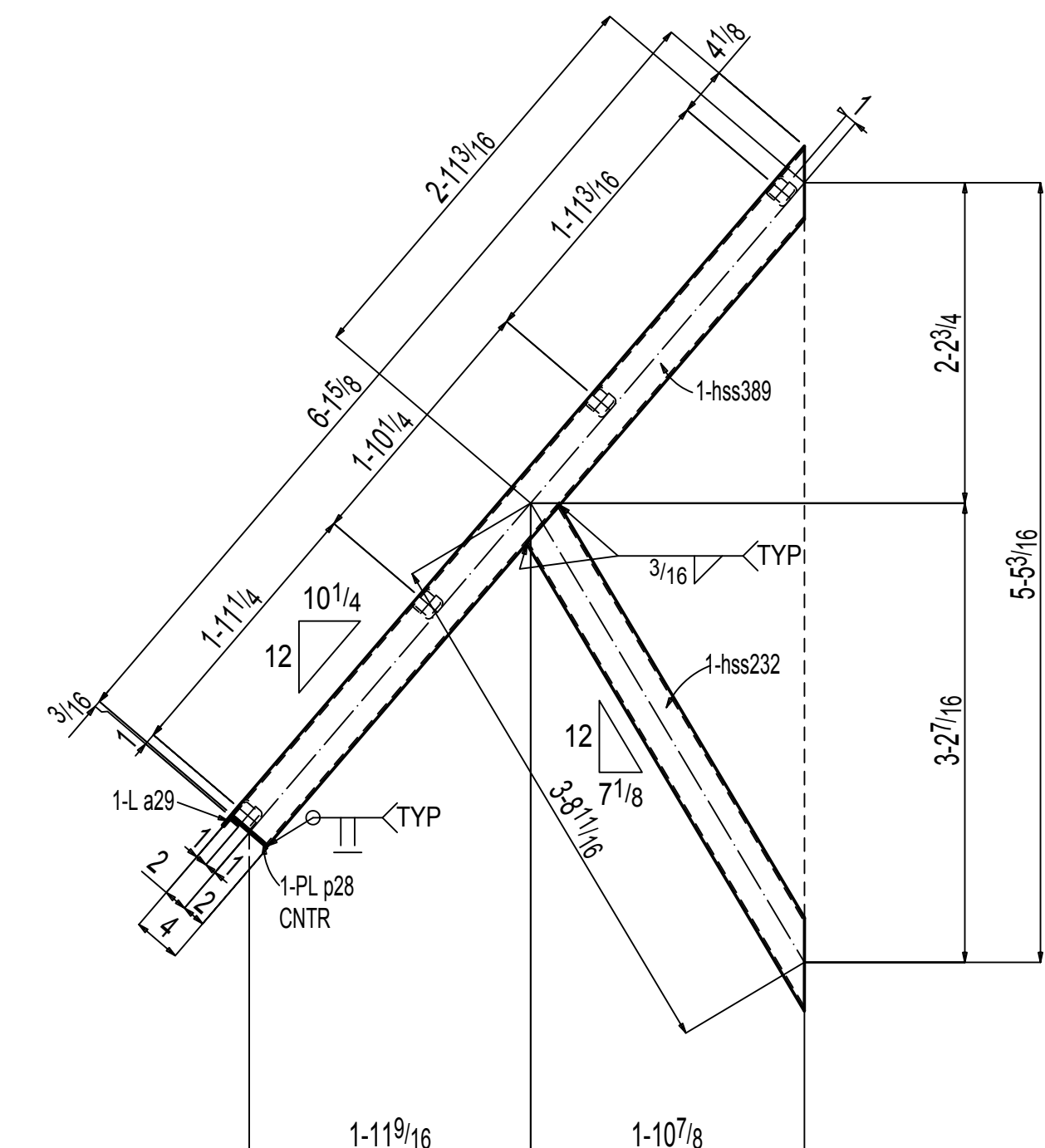
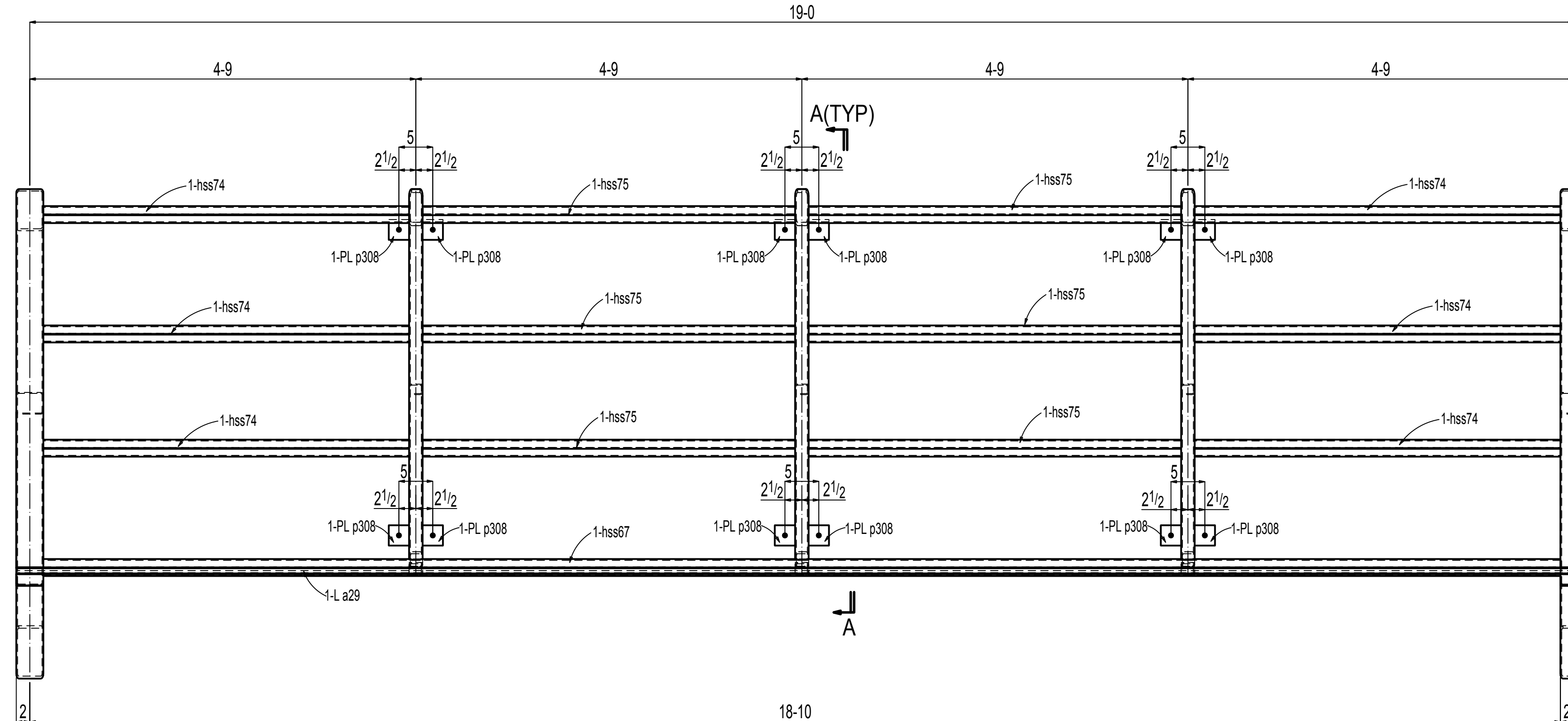
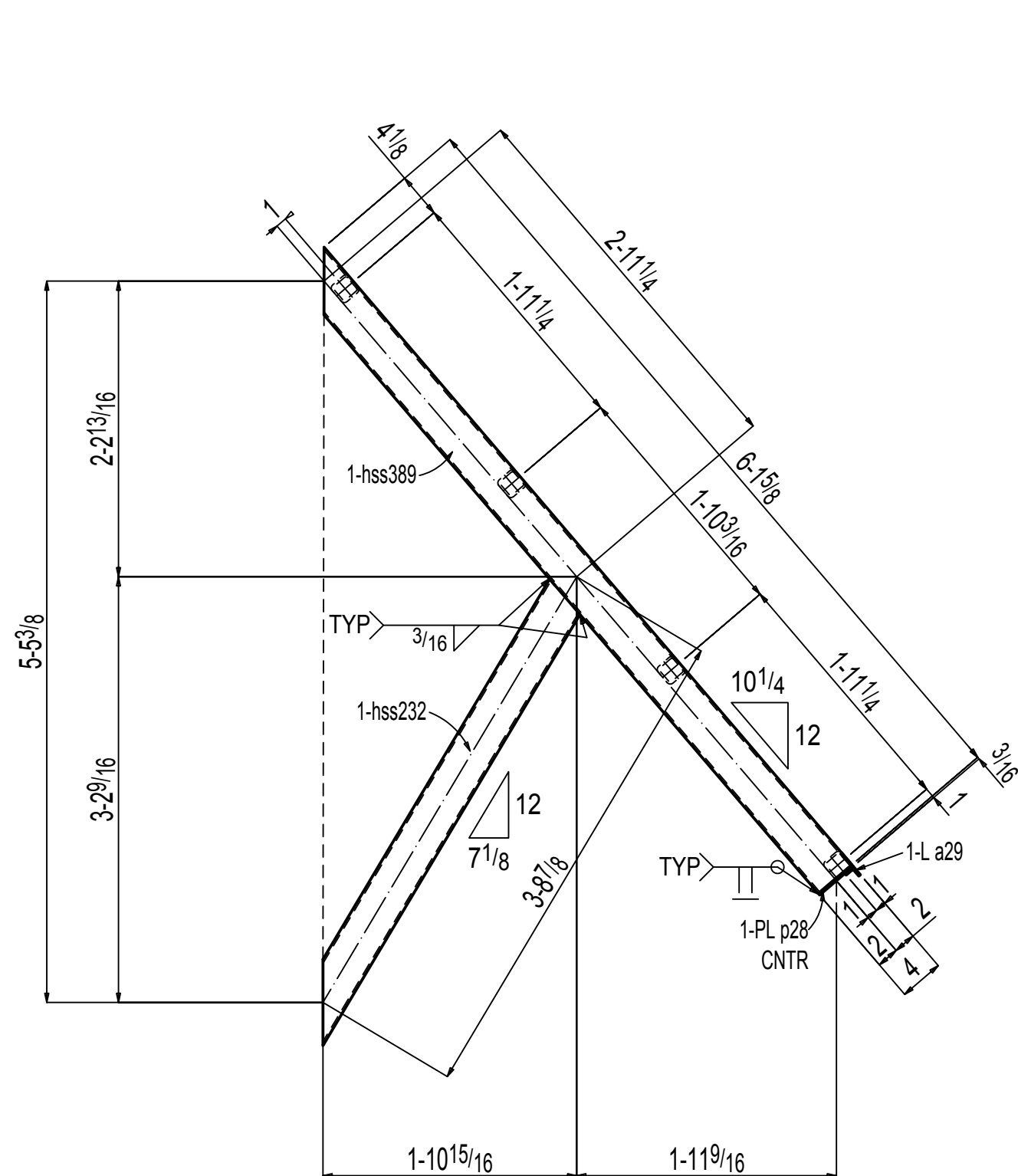
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[illegible]

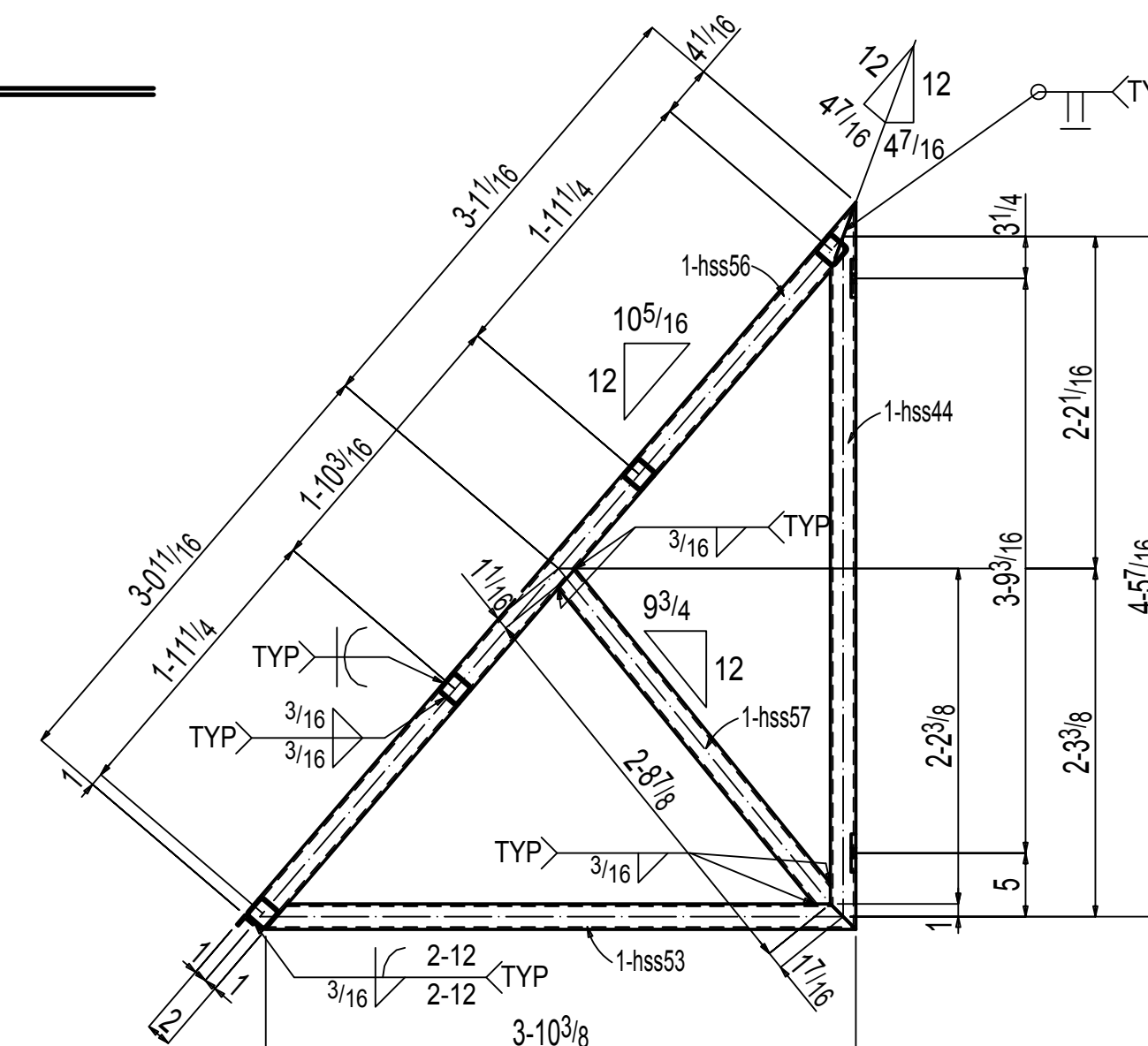
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. 0 DWG. 106

BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
3	FRAME				107FR1	751	2252	
3	HSS2x2x ³ / ₁₆	18	8	hss67		81	242	A500C
3	L1x1x ³ / ₁₆	19	4	a29		7	21	A36
9	HSS2x2x ³ / ₁₆	6	0 ³ / ₁₆	hss56		26	234	A500C
9	HSS2x2x ³ / ₁₆	3	10 ³ / ₁₆	hss53		17	150	A500C
9	HSS2x2x ³ / ₁₆	4	9 ³ / ₁₆	hss44		21	185	A500C
36	PL ³ / ₁₆ x3	0	3	p308		1	34	A36
9	HSS2x2x ³ / ₁₆	2	9 ³ / ₁₆	hss57		12	107	A500C
6	HSS4x4x ³ / ₁₆	6	1 ⁵ / ₁₆	hss389		58	347	A500C
6	PL ³ / ₁₆ x4	0	4	p28		1	5	A36
6	HSS4x4x ³ / ₁₆	3	10 ³ / ₁₆	hss222		37	220	A500C
18	HSS2x2x ³ / ₁₆	4	6	hss74		19	350	A500C
18	HSS2x2x ³ / ₁₆	4	7	hss75		20	356	A500C
	FIELD BOLTS							
36	⁵ / ₁₆ Dia EXPANSION	0	5					



3 FRAMES 107FR1



Section A-A
107FR1

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

PAINT: 1 SIC PRIMER

OPEN HOLES	13/16" DIA (UNO)	OPEN SLOTS	13/16x1 DIA (UNO)	PAINT	3/4" DIA A325(UNO)	EDGE DIST	1 1/2"(UNO)
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[illegible]

CUSTOMER: _____
 ARCHITECT: _____
 PROJECT: _____
 LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>107</u>

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NOTICE TO CONTRACTORS AND/OR ERECTORS

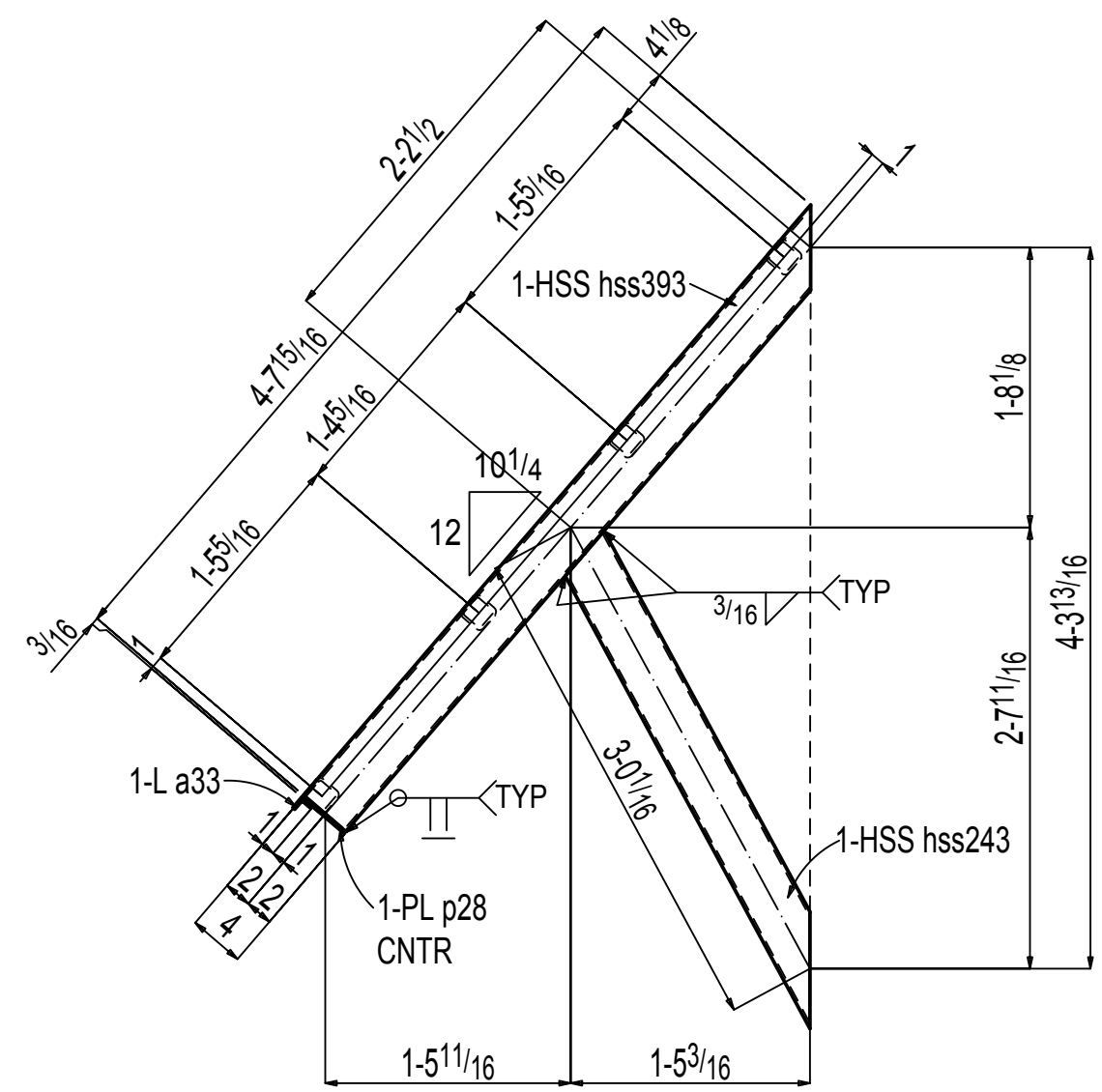
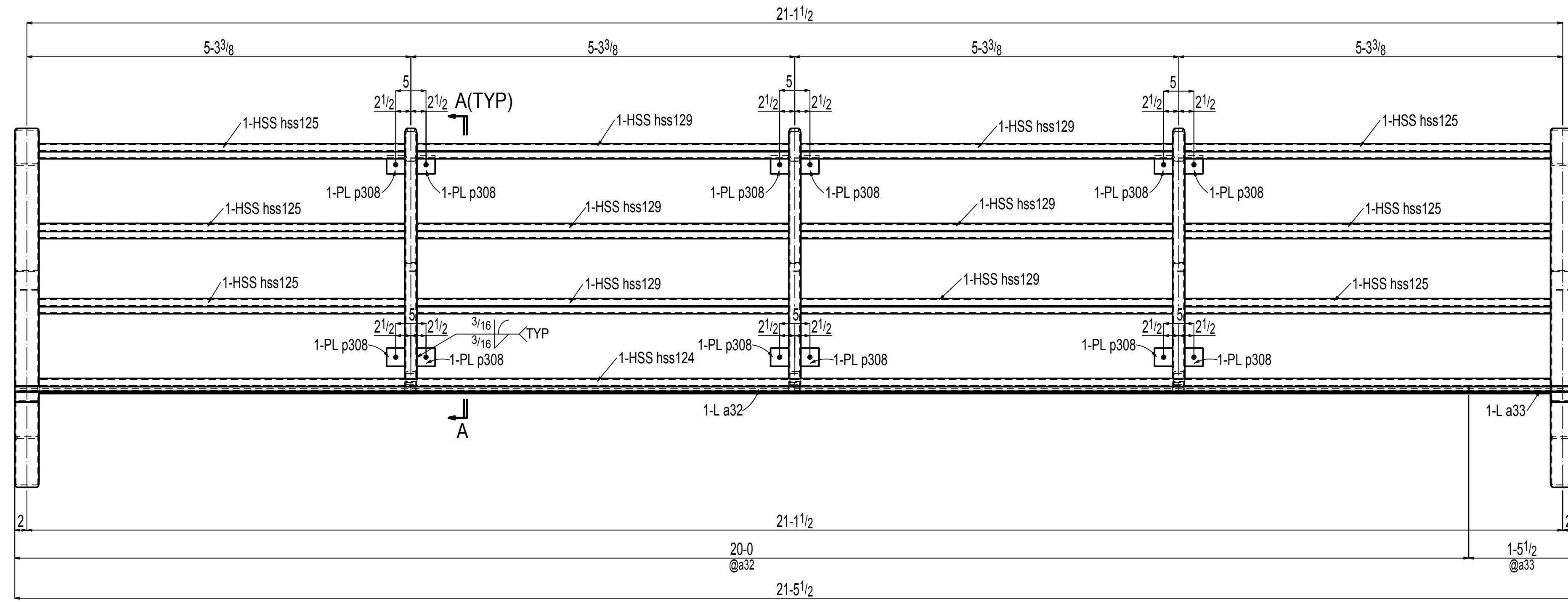
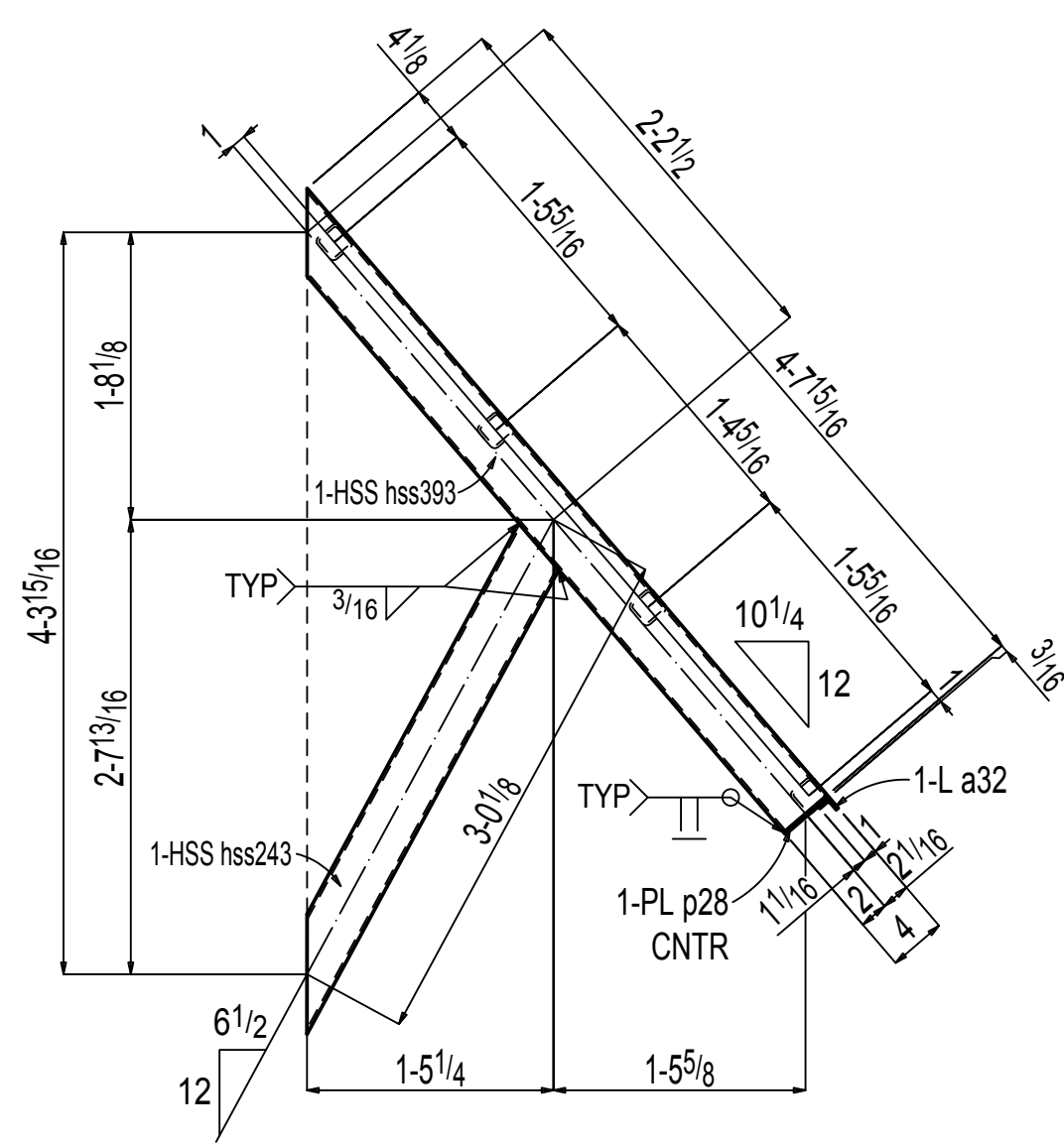
MODERN MACHINE SHOP, INC. WILL NOT
ACCEPT BACKCHARGES FOR CORRECTIVE
WORK OR REPLACED MATERIALS UNLESS
AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

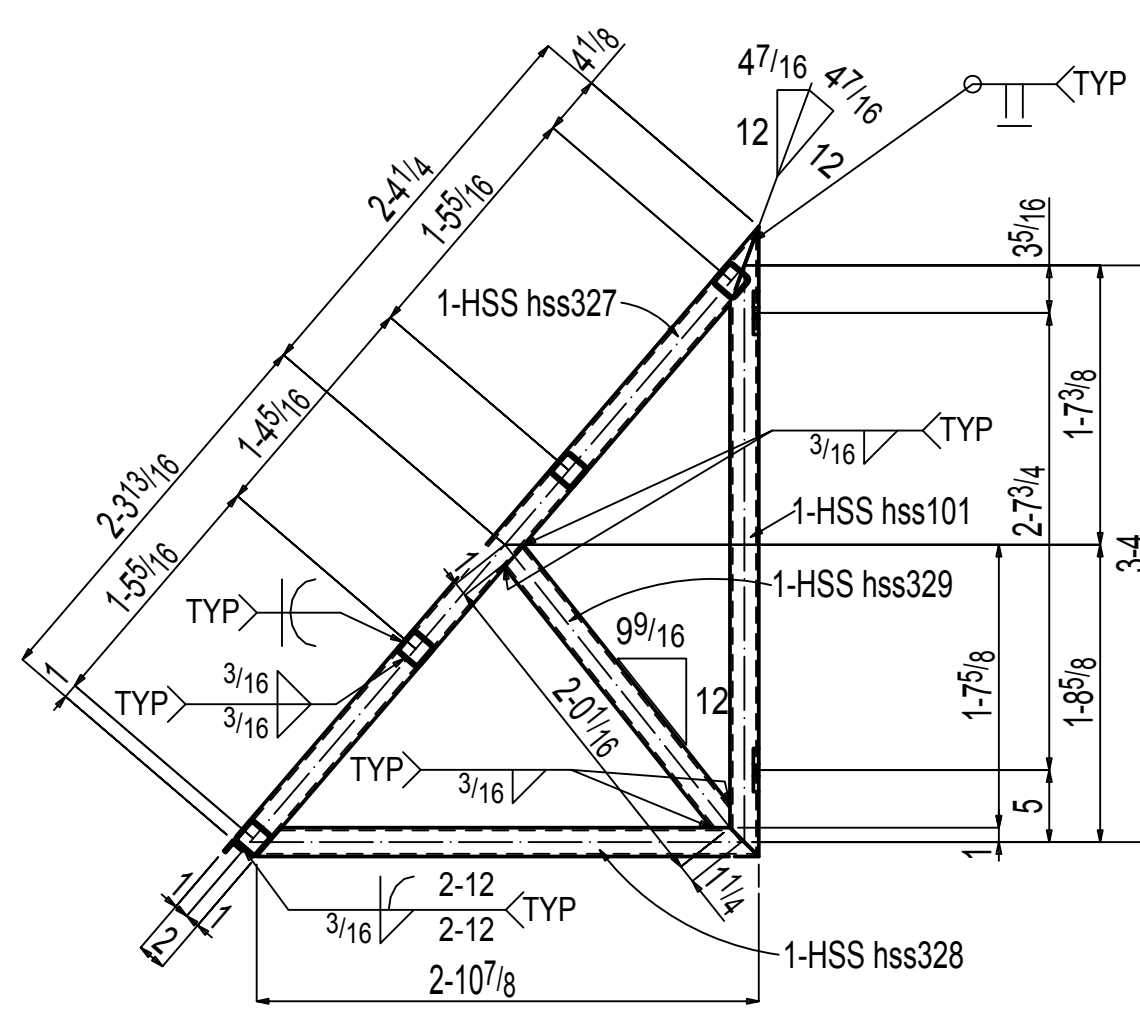
REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{2} \times 3\frac{1}{4}$ UNLESS NOTED.
ALL COPELS TO BE RADUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LH=LEFT HD=RIGHT WASHER FL=UNDER WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
3	FRAME				108FR1	1384	4151	
3	HSS2x2x ³ / ₁₆	20	9 1/2	hss124		90	269	A500C
3	L1x1x ³ / ₁₆	20	0	a32		7	21	A36
3	L1x1x ³ / ₁₆	1	5 1/2	a33		1	2	A36
9	HSS2x2x ³ / ₁₆	4	6 1/2	hss327		20	177	A500C
36	PL ³ / ₁₆ x3	0	3	p308		1	34	A36
9	HSS2x2x ³ / ₁₆	2	10 7/8	hss328		13	113	A500C
9	HSS2x2x ³ / ₁₆	3	7 3/4	hss101		16	142	A500C
9	HSS2x2x ³ / ₁₆	2	0 1/4	hss329		9	79	A500C
6	HSS4x4x ³ / ₁₆	4	7 5/16	hss393		44	263	A500C
6	PL ³ / ₁₆ x4	0	4	p28		1	5	A36
6	HSS4x4x ³ / ₁₆	3	2 1/2	hss243		30	181	A500C
18	HSS2x2x ³ / ₁₆	5	0 3/8	hss125		22	391	A500C
18	HSS2x2x ³ / ₁₆	5	1 3/8	hss129		22	398	A500C
	FIELD BOLTS							
36	5/8 Dia EXPANSION	0	5					



3 FRAMES 108FR1



Section A-A

108FR1

TOTAL WEIGHT THIS DRAWINGS:2082

PAINT: 1 SIC PRIMER

OPEN HOLES: $\frac{13}{16}$ " DIA (UNO) OPEN SLOTS: $\frac{13}{16}$ "x1" DIA (UNO) BOLT: $\frac{3}{4}$ " DIA A325(UNO) EDGE DIST: $1\frac{1}{2}$ "(UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REF:E100 Thru E107

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SHIPS TO BE $\frac{3}{4}$ " X $\frac{3}{4}$ " UNLESS NOTED.
ALL COPIES TO BE RADUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIW,DTI HD=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT
ACCEPT BACKCHARGES FOR CORRECTIVE
WORK OR REPLACED MATERIALS UNLESS
AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/RECTORS LIABILITY
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

THESE SHOP AND ERECTION DRAWINGS ARE AND SHALL
REMAIN THE PROPERTY OF MODERN MACHINE SHOP, INC.
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OR COPIED IN ANY FORM OR MANNER WITHOUT THE
EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE
COMPENSATION TO THE FABRICATOR:
MODERN MACHINE SHOP, INC., COPYRIGHT 2013

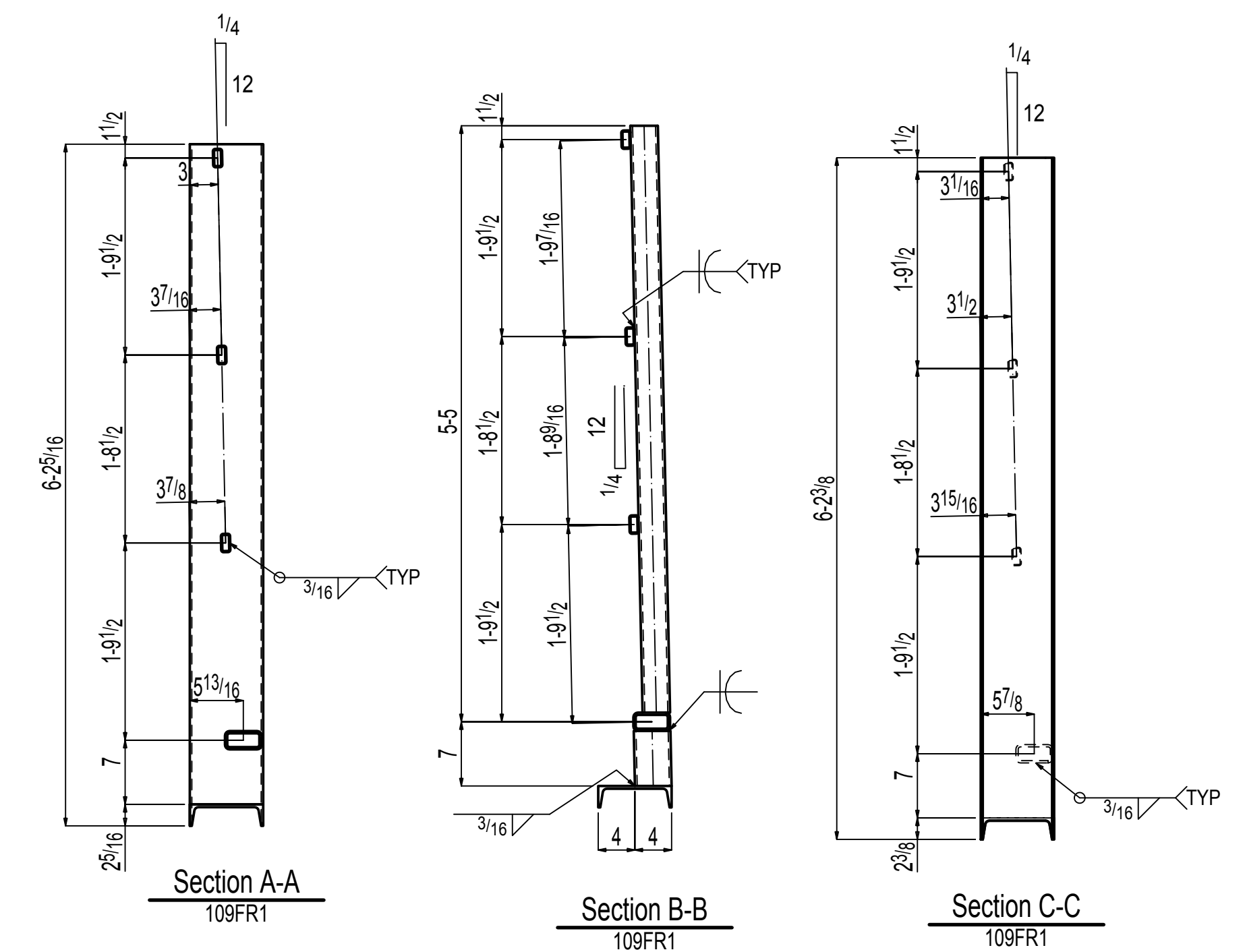
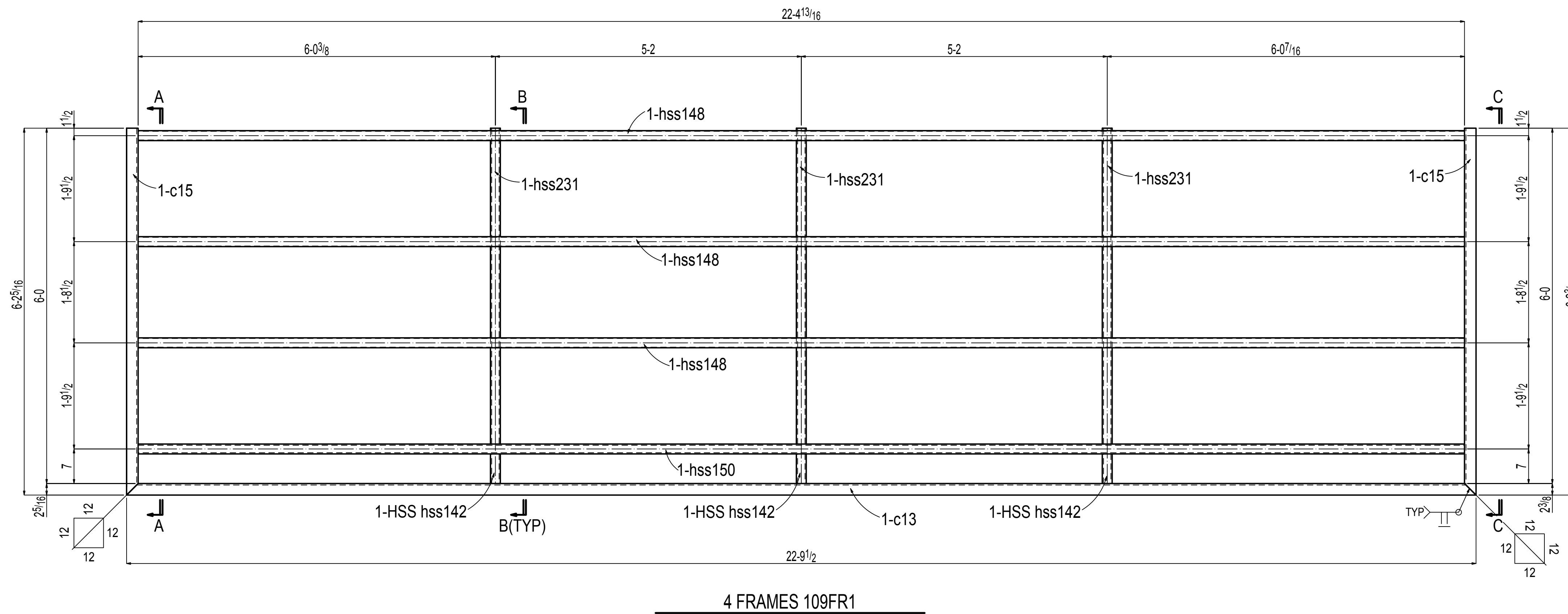
NO	DATE	BY	DESCRIPTION
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REV.

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____ DATE _____	FOR APPL _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>108</u>

BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
4	FRAME				109FR1	956	3825	
4	C8x13.75	22	9 1/2	c13		313	1254	A36
4	HSS4x2x1/4	22	4 13/16	hss150		197	789	A500C
12	HSS4x2x1/4	0	6 1/16	hss142		4	54	A500C
12	HSS3x2x1/4	5	4 1/16	hss231		38	456	A500C
8	C8x13.75	6	2 5/16	c15		85	681	A36
12	HSS2x1x1/8	22	4 3/16	hss148		49	591	A500C



TOTAL WEIGHT THIS DRAWINGS:3825

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REF:E100 Thru E107

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TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{2} \times 3\frac{1}{4}$ UNLESS NOTED.
ALL COPELS TO BE RADUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LI, DT=HD=FLT WASHER FL=WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

[illegible]

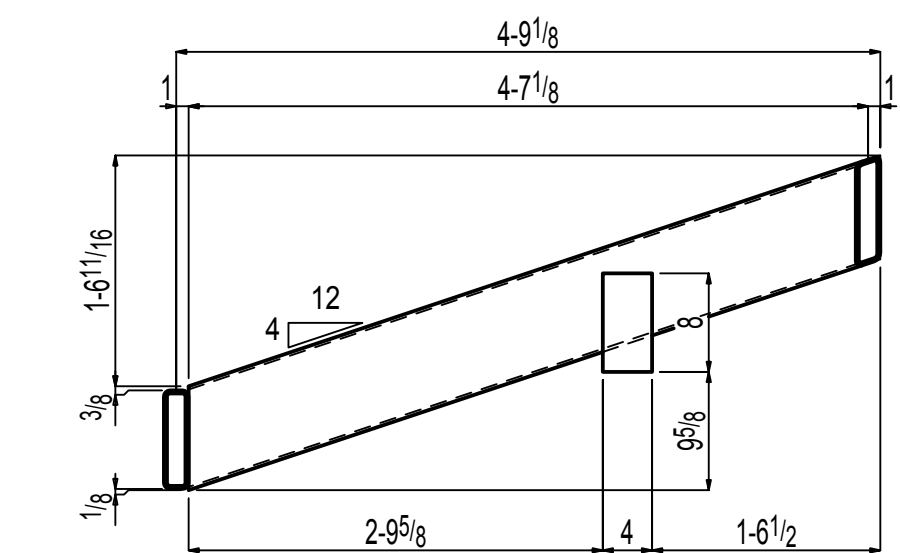
PRINT: 1 SIC PRIMER

OPEN HOLES:	13/16" DIA (UNO)	OPEN SLOTS:	13/16x1 DIA (UNO)	BOLT:	3/4" DIA A325(UNO)	EDGE DIST:	1 1/2"(UNO)
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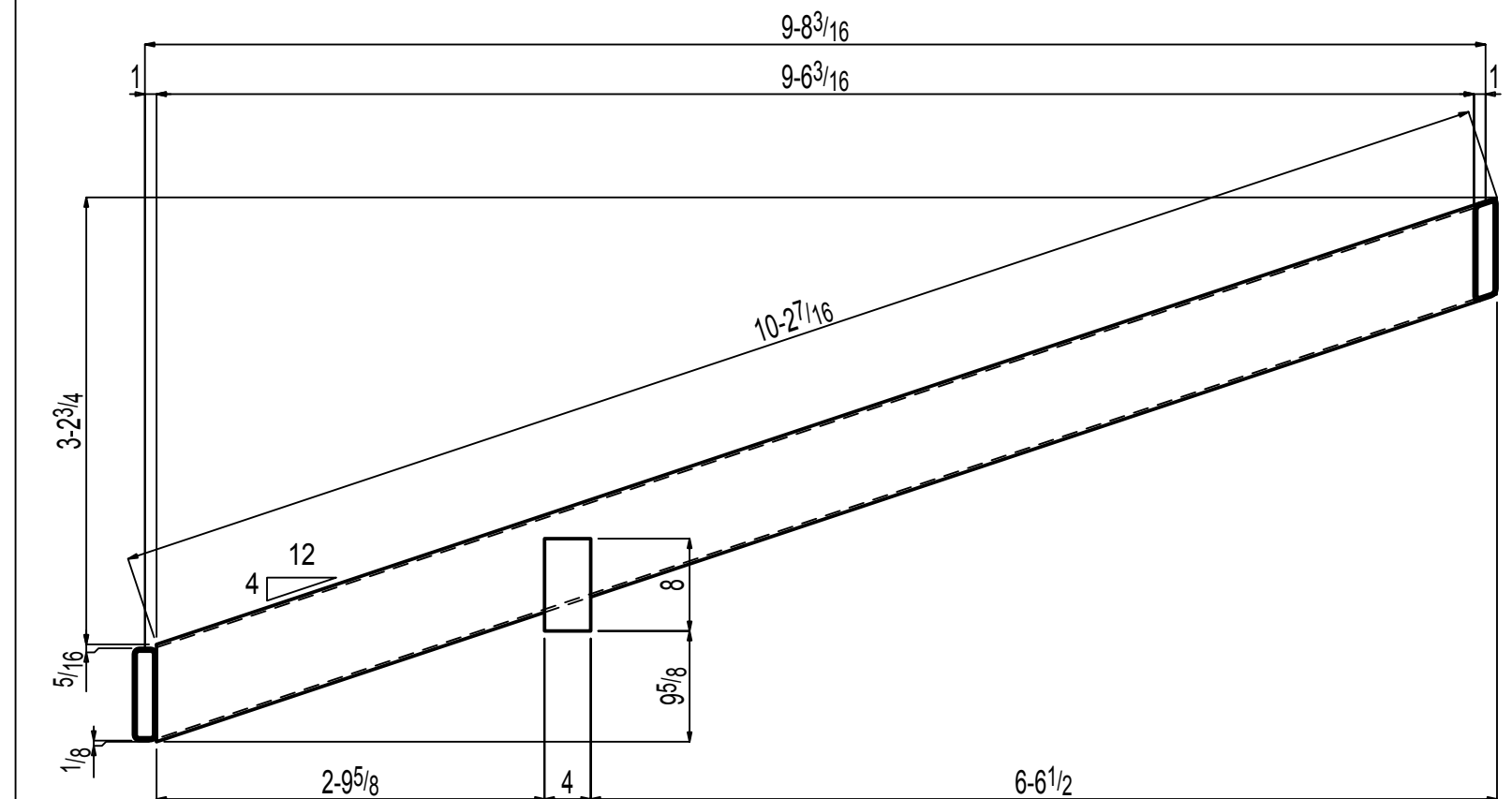
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. 0 DWG. 109

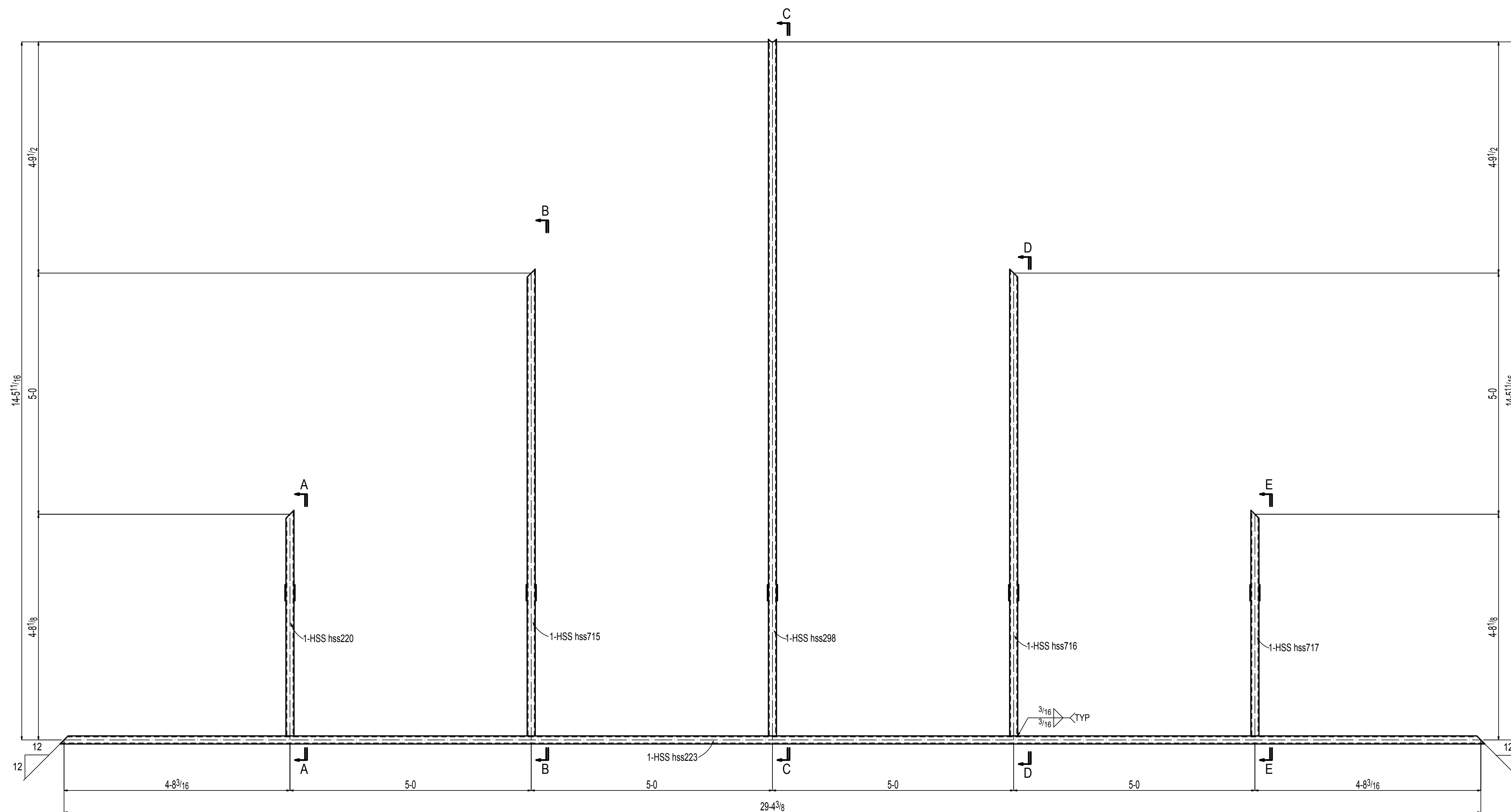
BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				23FR1	1211	1211	
1	HSSBx2x1/4	28	6 3/8	23FR1		461	461	A500C
1	HSSBx2x1/4	15	5 1/4	hss298		241	241	B2E A500C
1	HSSBx2x1/4	10	4 5/16	hss716		163	163	B2E A500C
1	HSSBx2x1/4	10	4 5/16	hss715		163	163	B2E A500C
1	HSSBx2x1/4	5	1 11/16	hss220		80	80	B2E A500C
1	HSSBx2x1/4	5	1 11/16	hss717		80	80	B2E A500C
10	PL 1/4x4	0	8	p626		2	23	A36



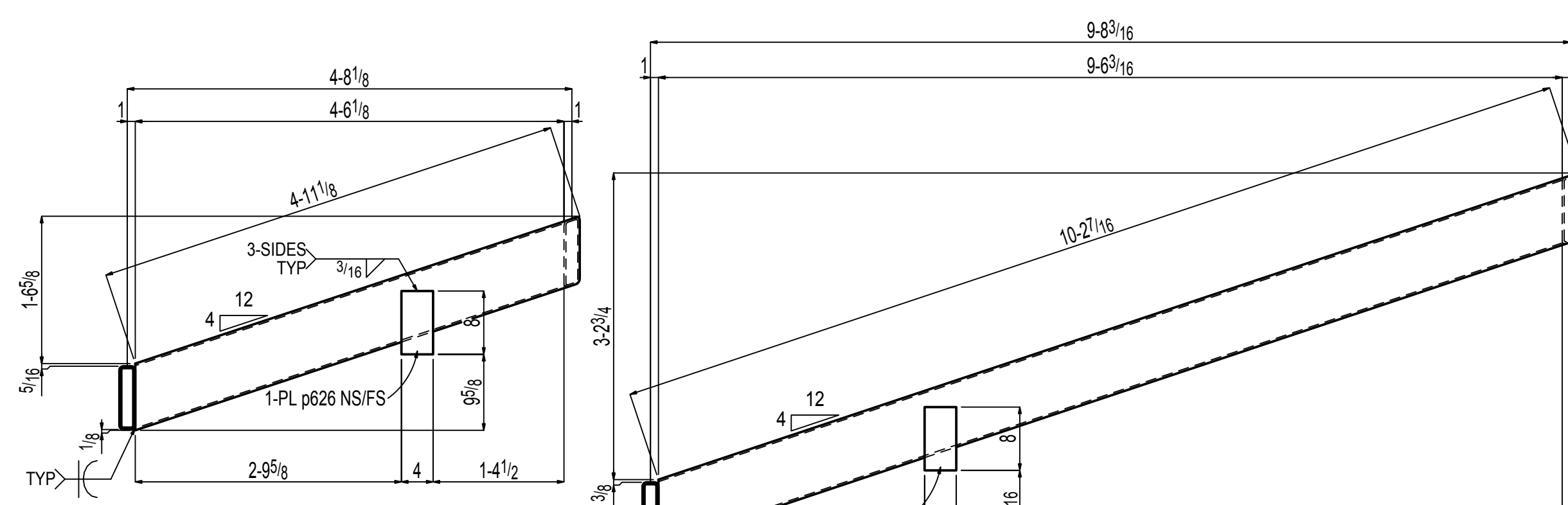
Section E-E
23FR1



Section D-D

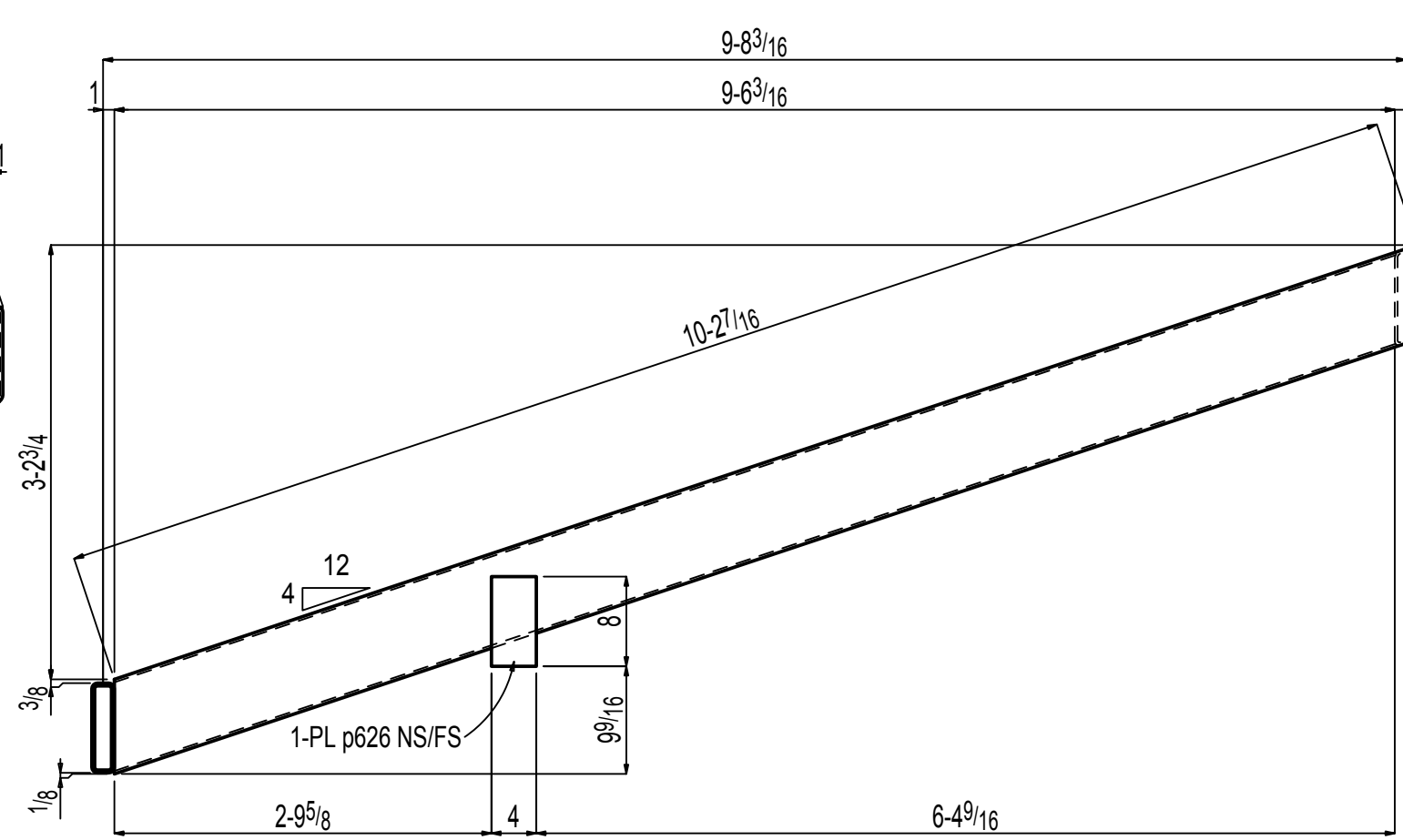


ONE FRAME 23FR1

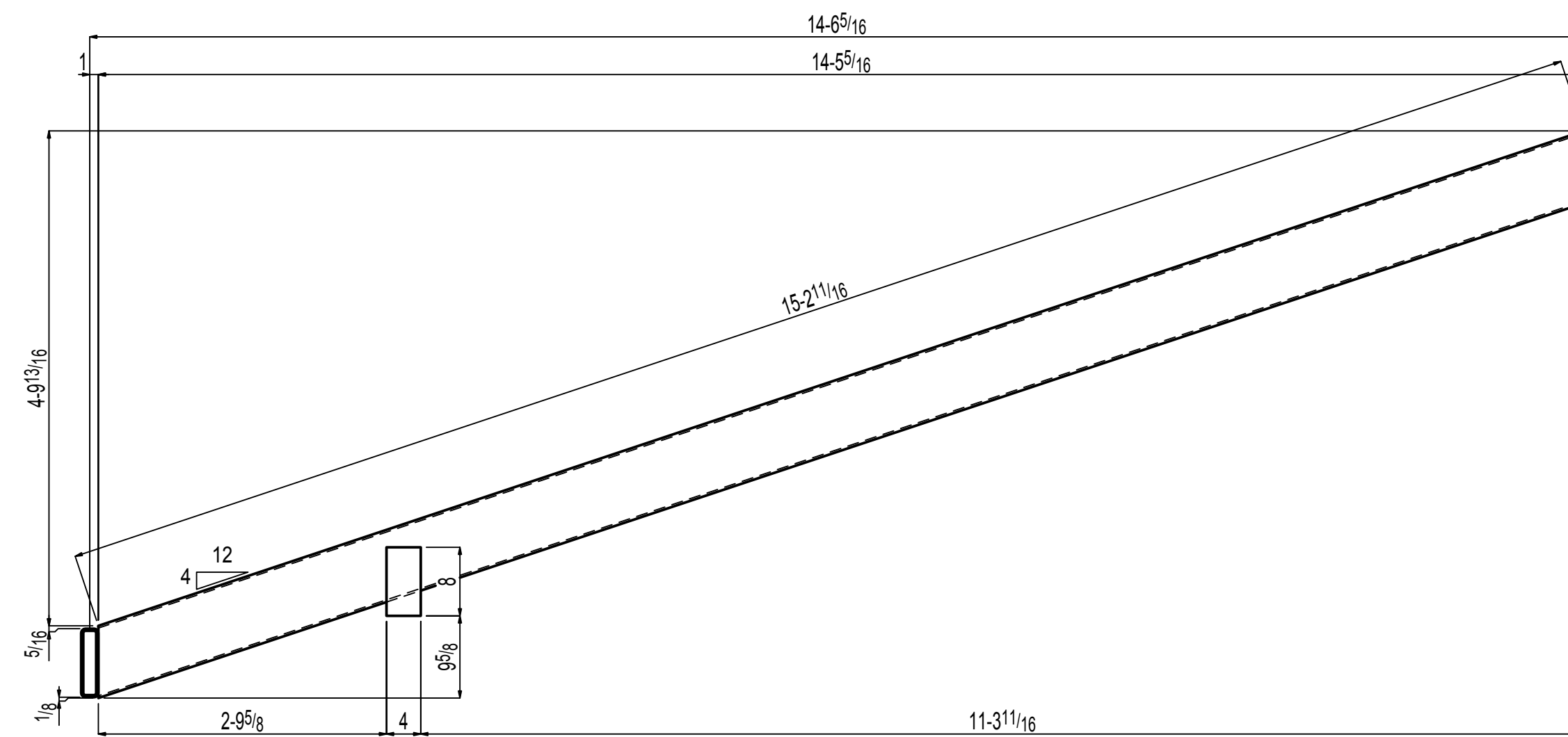


Section A-A

23FR1

Section B-B
005B4

23FR1



Section C-C

23FR1

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $\frac{3}{4}$ " X $\frac{3}{4}$ " UNLESS NOTED.
ALL COPES TO BE RADIIUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LW, DT HD=FLT WASHER FL=WRUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

NOTICE TO CONTRACTORS AND/OR ERECTORS

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WORK OR REPLACED MATERIALS UNLESS
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TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

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THESE SHALL NOT BE USED, REPRODUCED, MODIFIED,
OR COPIED IN ANY FORM OR MANNER WITHOUT THE
EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE
COMPENSATION TO THE FABRICATOR:
MODERN MACHINE SHOP, INC., COPYRIGHT 2013

PAINT: ONE SHOP COAT OF GRAY PRIMER

OPEN HOLES: $\frac{13}{16}$ " DIA (UNO) OPEN SLOTS: $\frac{13}{16}$ x1" DIA (UNO) BOLT: $\frac{3}{4}$ " DIA A325(UNO) EDGE DIST. $1\frac{1}{2}$ "(UNO)

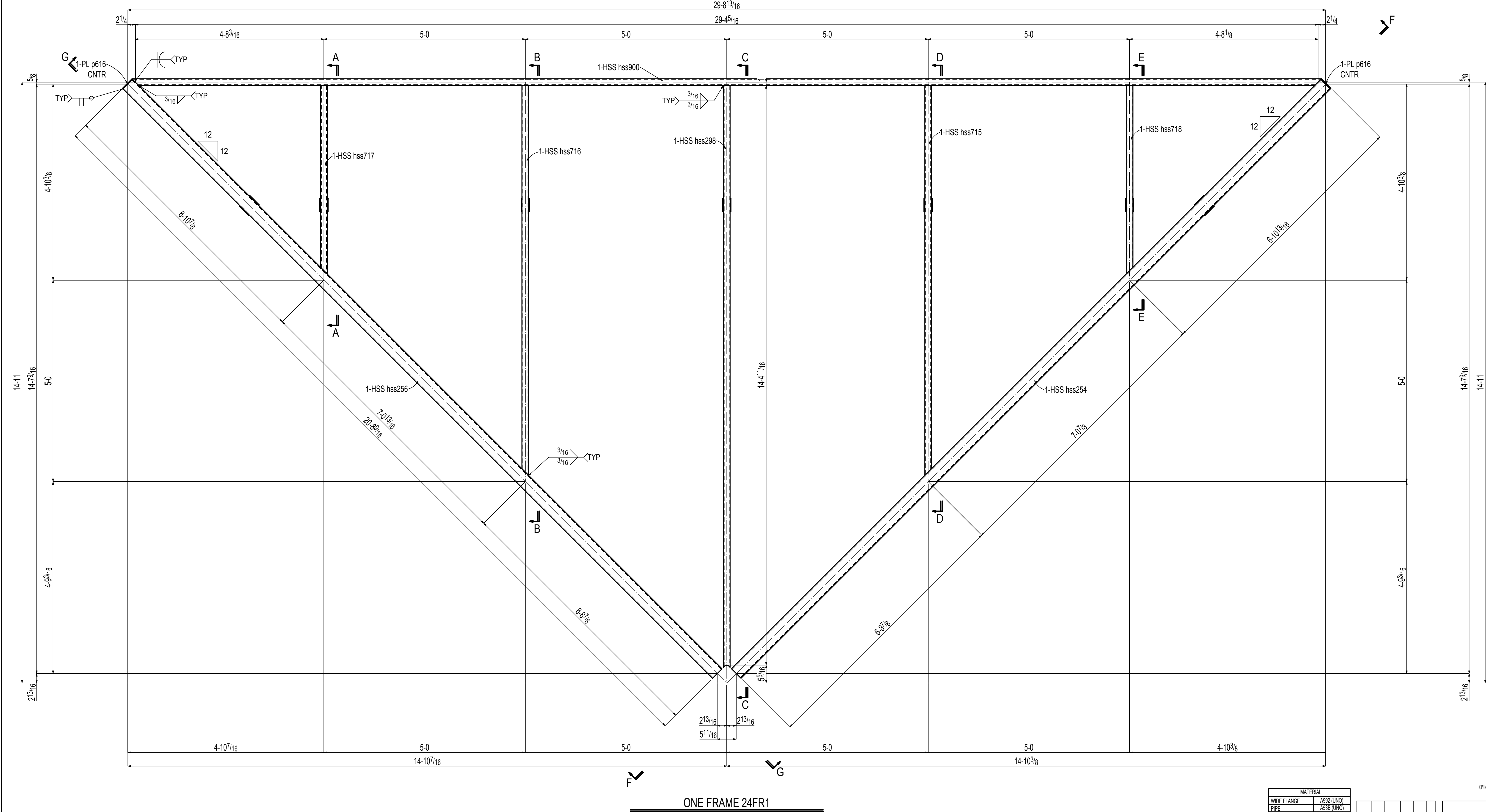
TOTAL WEIGHT THIS DRAWINGS:	1211
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CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____ DATE _____	FOR APPL _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>23</u>

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				24FR1	2040	2040	
1	HSS8x2 1/4	29	6 3/8	24FR1		461	461	A500C
14	PL 1/4x4	0	8	p626		2	32	A36
1	HSS8x4 1/4	21	5 1/8	hss256		407	407	B2E A500C
2	PL 1/4x4	0	8 1/4	p616		2	5	A36
1	HSS8x2 1/4	15	5 1/4	hss298		241	241	B2E A500C
1	HSS8x2 1/4	10	4 5/8	hss716		163	163	B2E A500C
1	HSS8x2 1/4	10	4 5/8	hss715		163	163	B2E A500C
1	HSS8x2 1/4	5	1 1/8	hss718		80	80	B2E A500C
1	HSS8x2 1/4	5	1 1/8	hss717		80	80	B2E A500C
1	HSS8x4 1/4	21	5	hss254		407	407	B2E A500C



TOTAL WEIGHT THIS DRAWINGS:

PART: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8"x1" DIA (UNO) BOLT: 3/4" DIA A325 (UNO) EDGE DIST: 1 1/2" (UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A338 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY. ANY QUESTIONS CALL (565) 722-4656
DATE: _____ SIGNATURE: _____

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIOUS.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN/OTI HD=PLT WASHER FL=HROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

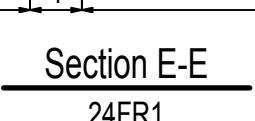
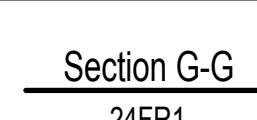
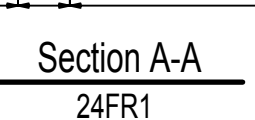
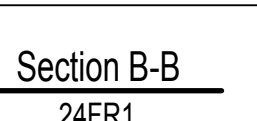
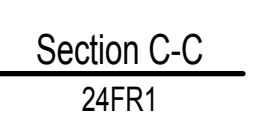
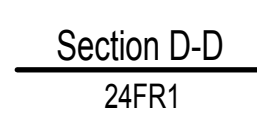
NO.		DATE	BY	DESCRIPTION
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100	100			

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO.: _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV. 0 DWG. 24

WORK THIS SHEET WITH SHEET 24A

THESE SHOP AND ERECTION DRAWINGS ARE AND SHALL REMAIN THE PROPERTY OF MODERN MACHINE SHOP, INC. THESE SHALL NOT BE USED, REPRODUCED, MODIFIED, OR COPIED IN ANY FORM OR MANNER WITHOUT THE EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE COMPENSATION TO THE FABRICATOR.
MODERN MACHINE SHOP, INC., COPYRIGHT 2013



REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3/4$ " $1/4$ " UNLESS NOTED.
ALL COPES TO BE RADIUS.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LDW DTD=FLT WASHER FL= WROUGHT WASHER
MEMBERS ARE TO BE ERRECTED SO THAT MARKED END IS
IN SAME I ACATION AS ON ERECTION DRAWING NO

MODERN MACHINE SHOP, INC. WILL NOT
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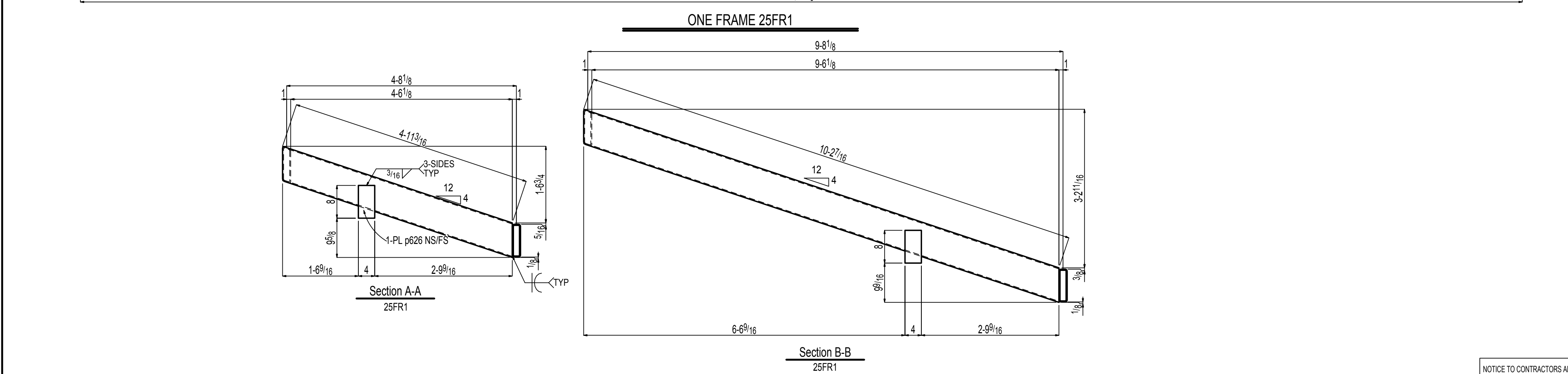
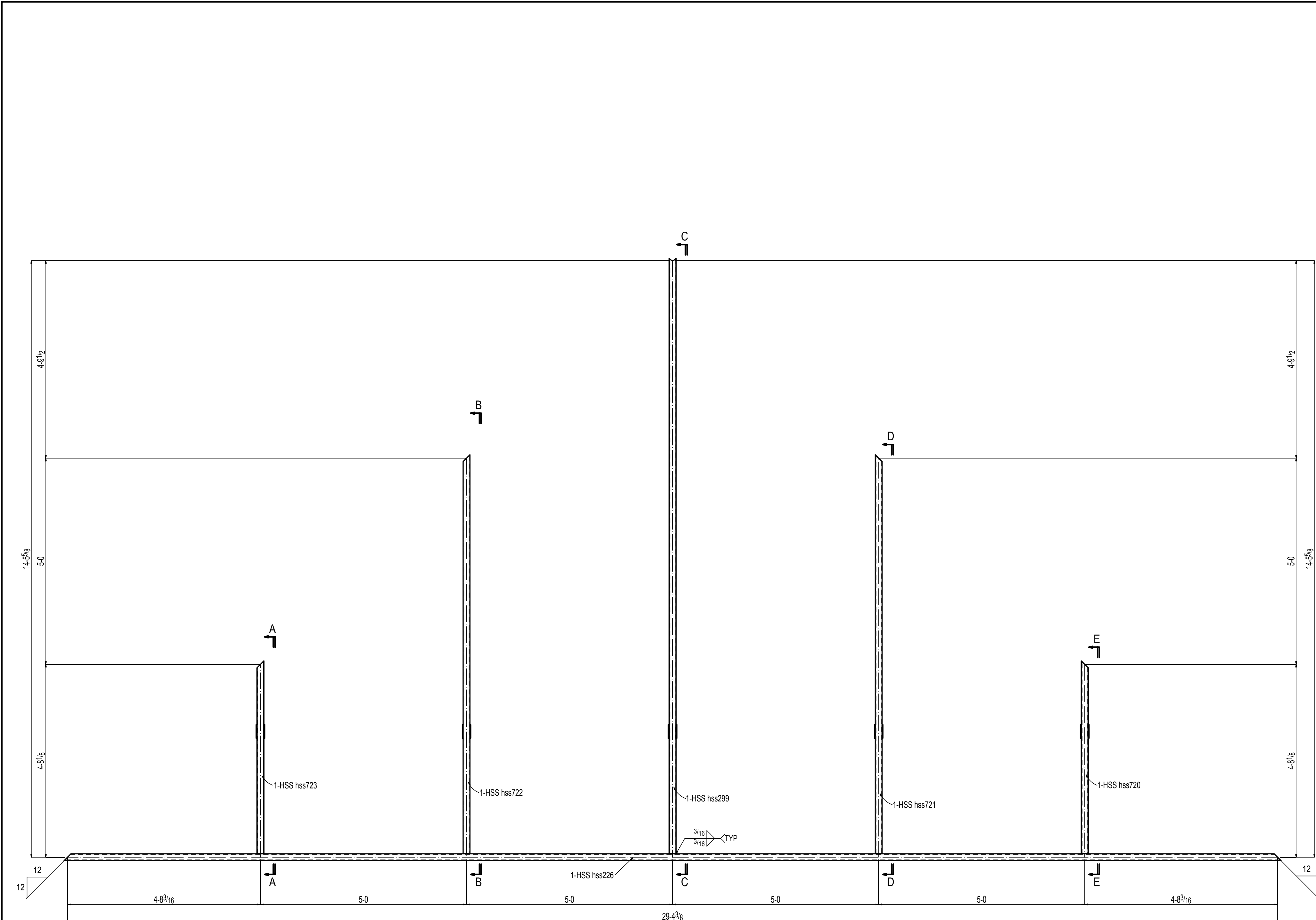
[illegible]

PAINT:	ONE SHOP COAT OF GRAY PRIMER						
OPEN HOLES	13/16" DIA (UNO)	2000 COATS	13/16x1 DIA (UNO)	PAINT:	3/4" DIA A325(UNO)	SPACE DIST	1 1/2"(UNO)

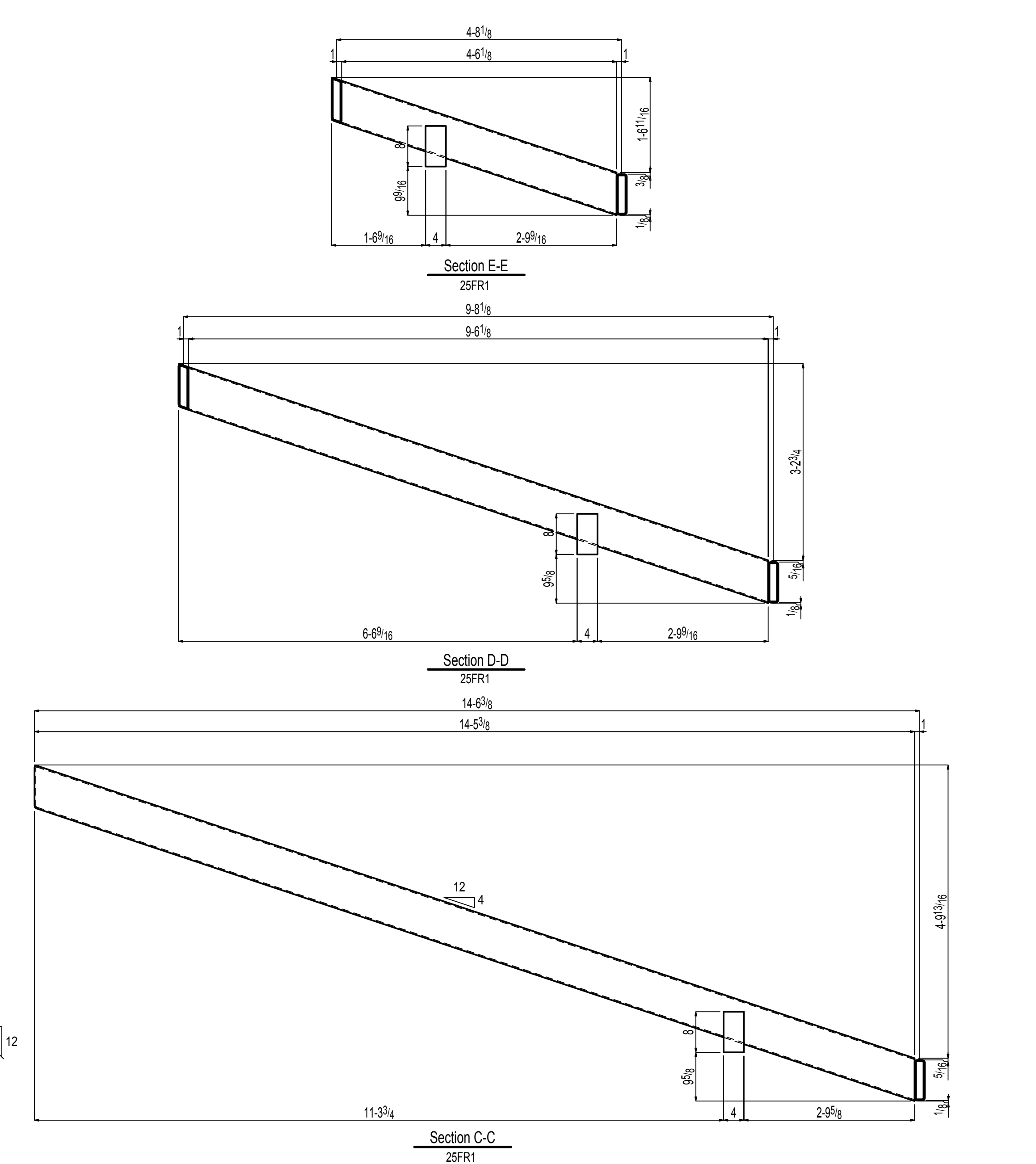
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. 0 DWG. 24A

WORK THIS SHEET WITH SHEET 24



BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				25FR1	1211	1211	
1	HSS8x2x1/4	29	6 3/8	25FR1		461	461	A500C
10	PL 1/4x4	0	8	p626		2	23	A36
1	HSS8x2x1/4	15	5 1/4	hss299		241	241	B2E A500C
1	HSS8x2x1/4	10	4 15/16	hss721		163	163	B2E A500C
1	HSS8x2x1/4	10	4 15/16	hss722		163	163	B2E A500C
1	HSS8x2x1/4	5	1 11/16	hss723		80	80	B2E A500C
1	HSS8x2x1/4	5	1 11/16	hss720		80	80	B2E A500C



TOTAL WEIGHT THIS DRAWINGS:

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ANY QUESTIONS CALL (656) 722-4656
DATE: _____ SIGNATURE: _____

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 3/4" UNLESS NOTED.
ALL COPIES TO BE RADIOUS.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN(DT) HD=H(LT) WASHER FL=FLROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

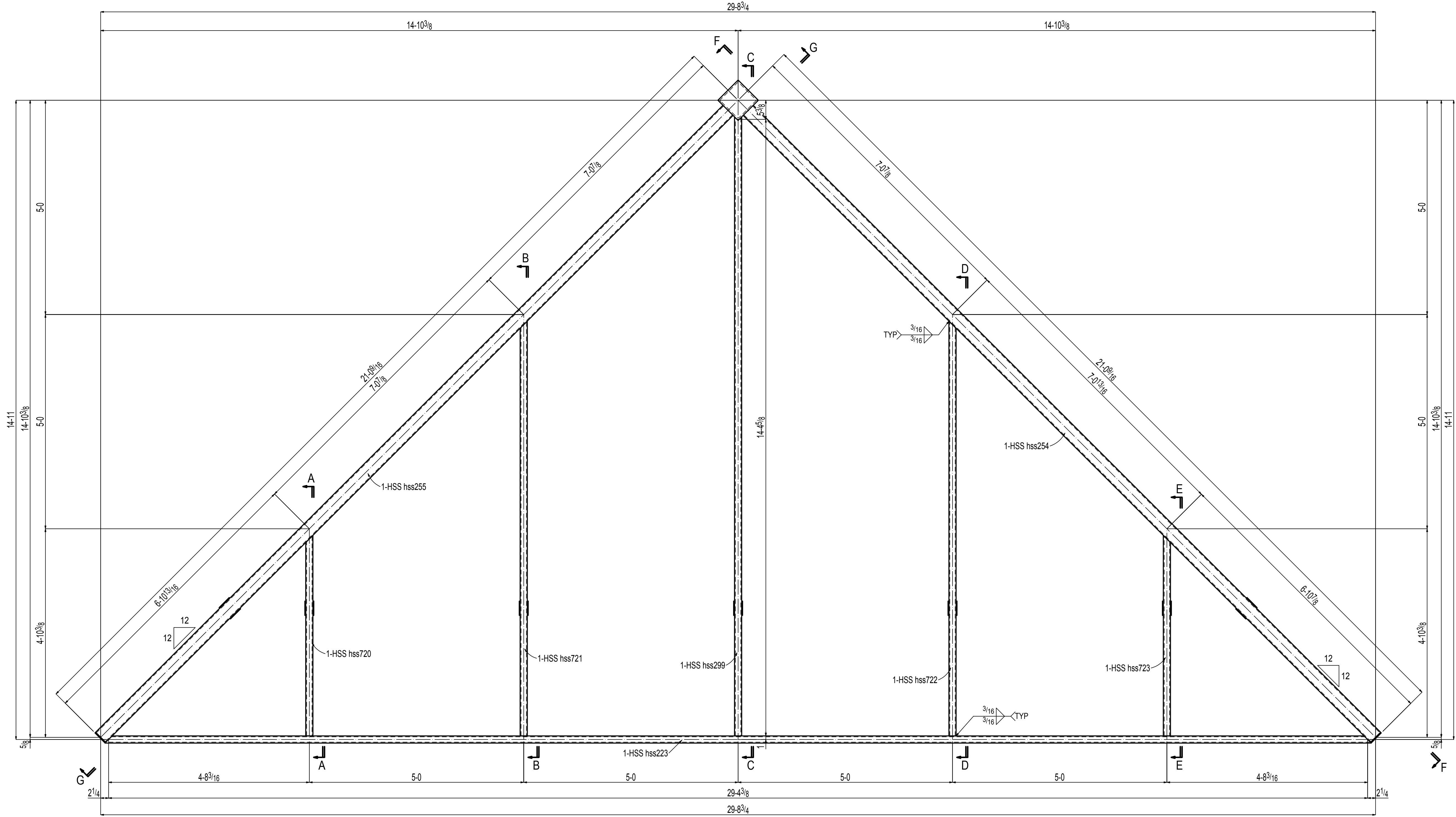
PART: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/2" DIA (UNO) OPEN SLOTS: 1/2" DIA (UNO) BOLT: 3/4" DIA A325(UNO) EDGE DIST: 1 1/2"(UNO)

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: KB DATE: _____ FOR APPL: _____ ORDER NO. _____
CHKD: MJB DATE: _____ TO SHOP: _____ REV. 0 DWG. 25

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				26FR1	2122	2122	
1	HSS8x2 1/4	29	6 3/8	26FR1		461	461	A500C
14	PL 1/4x4	0	8	p626		2	32	A36
1	HSS8x2 1/4	15	5 1/4	hss299		241	241	B2E A500C
1	HSS8x2 1/4	10	4 5/16	hss722		163	163	B2E A500C
1	HSS8x2 1/4	5	1 11/16	hss723		80	80	B2E A500C
1	HSS8x8 3/8	1	1 1/2	hss209		74	74	A500C
2	PL 1/4x8	0	8	cp2		5	9	A36
1	HSS8x2 1/4	10	4 5/16	hss721		163	163	B2E A500C
1	HSS8x2 1/4	5	1 11/16	hss720		80	80	B2E A500C
1	HSS8x4 1/4	21	5	hss255		407	407	B2E A500C
2	PL 1/4x4	0	8 1/4	p616		2	5	A36
1	HSS8x4 1/4	21	5	hss254		407	407	B2E A500C



TOTAL WEIGHT THIS DRAWINGS:

PART: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8" DIA (UNO) BOLT: 3/4" DIA A36 (UNO) EDGE DIST: 1 1/2 (UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY. ANY QUESTIONS CALL (855) 722-4656

DATE: SIGNATURE:

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIIUSED.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LDA=LIN/OTI HCP=L.T WASHER FL=HROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

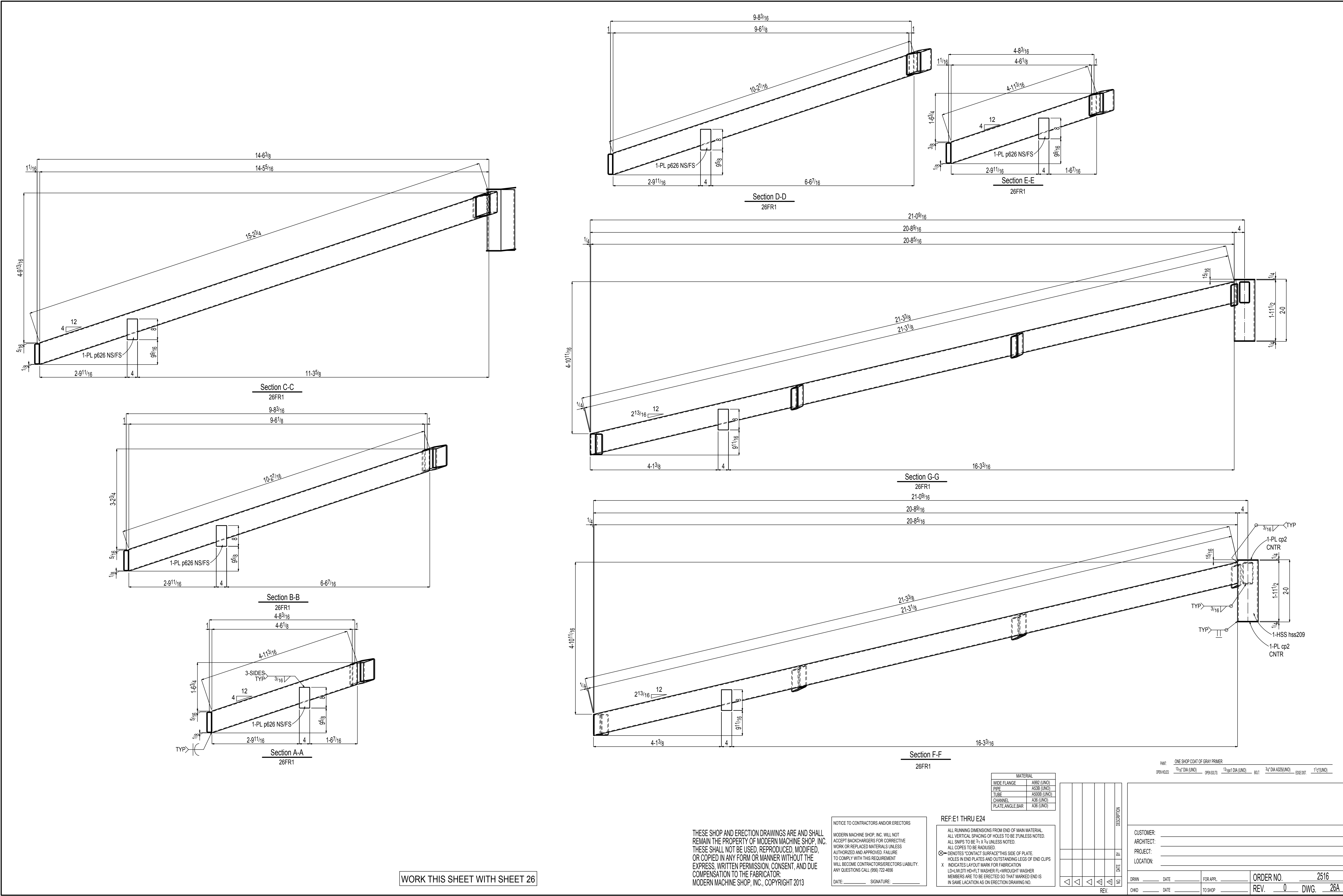
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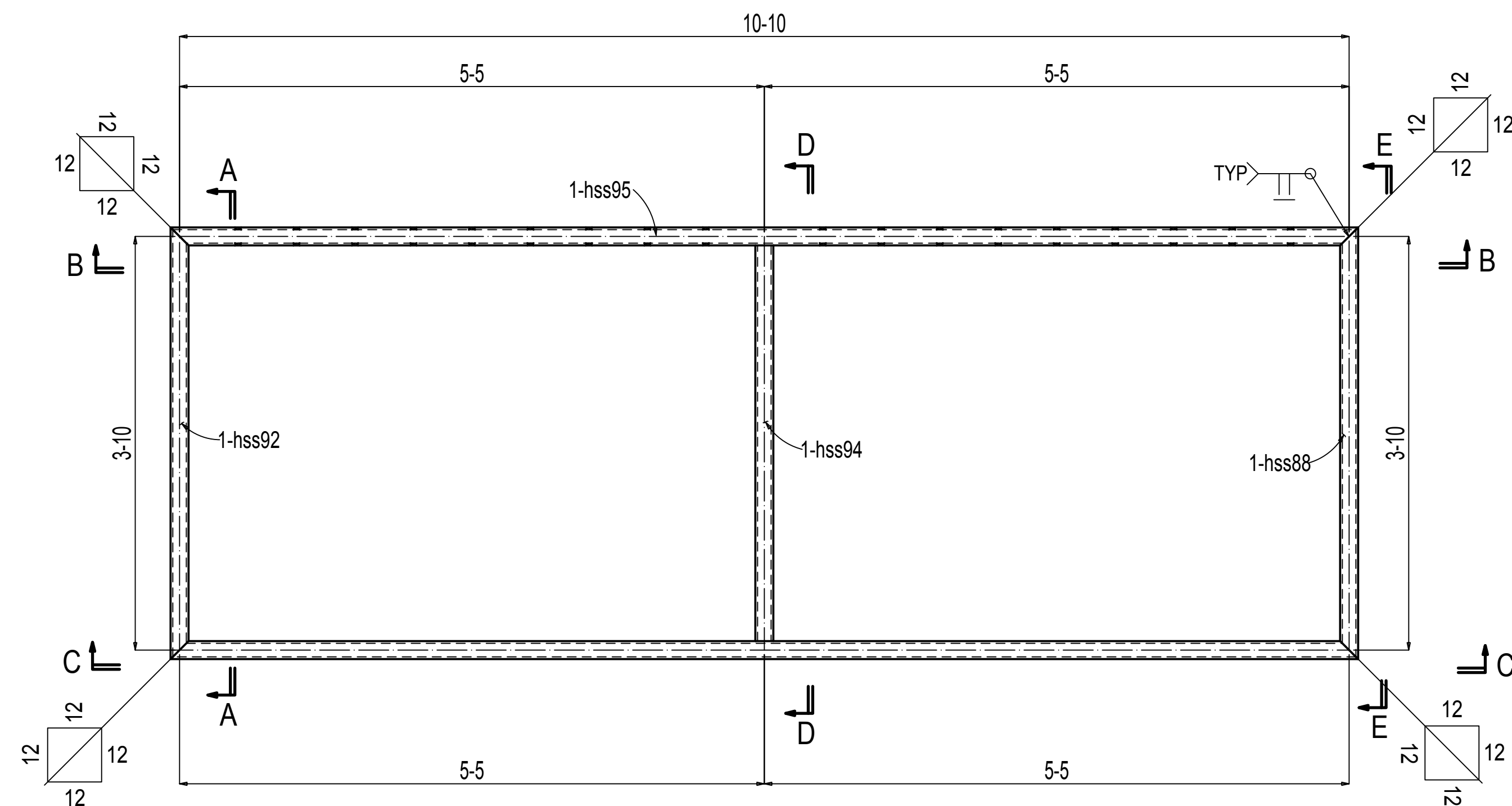
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: DATE: FOR APPL: ORDER NO.:
CHKD: DATE: TO SHOP: REV. 0 DWG. 26

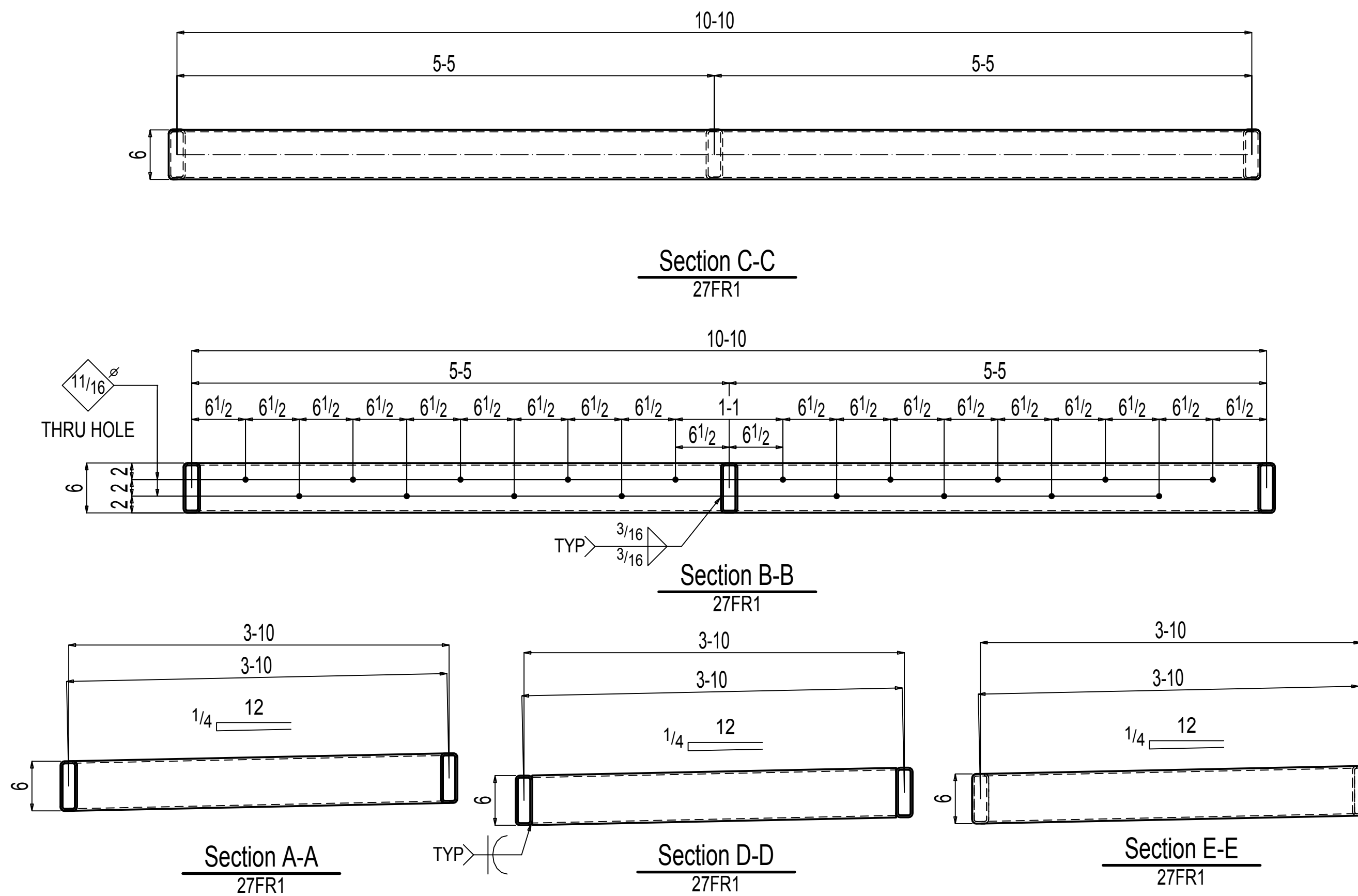
WORK THIS SHEET WITH SHEET 26A

THESE SHOP AND ERECTION DRAWINGS ARE AND SHALL REMAIN THE PROPERTY OF MODERN MACHINE SHOP, INC. THESE SHALL NOT BE USED, REPRODUCED, MODIFIED, OR COPIED IN ANY FORM OR MANNER WITHOUT THE EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE COMPENSATION TO THE FABRICATOR.
MODERN MACHINE SHOP, INC., COPYRIGHT 2013



[illegible]

5 FRAMES 27FR1



TOTAL WEIGHT THIS DRAWINGS: 2057

PAINT: ONE SHOP COAT OF GRAY PRIMER

OPEN HOLES: $\frac{13}{16}"$ DIA (UNO) OPEN SOLTS: $\frac{13}{16} \times 1$ DIA (UNO) BOLT: $\frac{3}{4}"$ DIA A325 (UNO) EDGE DIST: $1\frac{1}{2}"$ (UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REV	NO	DATE	BY	DESCRIPTION
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CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN _____	DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____	DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>27</u>

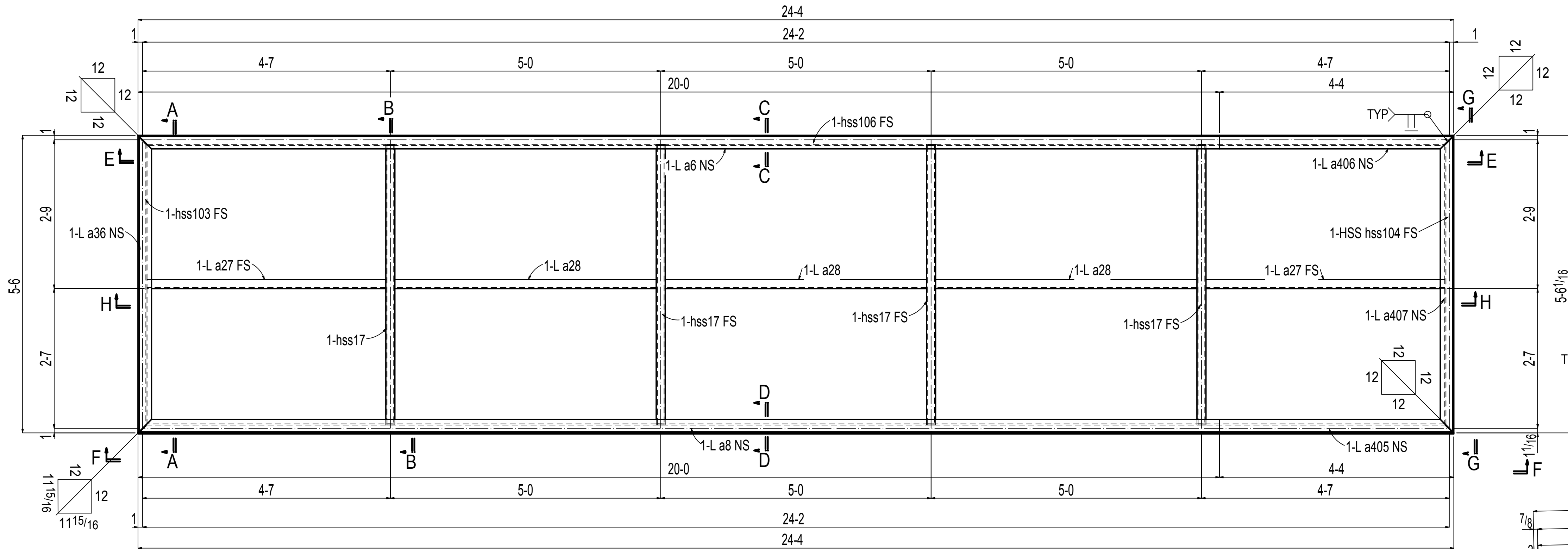
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THESE SHALL NOT BE USED, REPRODUCED, MODIFIED,
OR COPIED IN ANY FORM OR MANNER WITHOUT THE
EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE
COMPENSATION TO THE FABRICATOR:
MODERN MACHINE SHOP, INC., COPYRIGHT 2013

MODERN MACHINE SHOP, INC. WILL NOT
ACCEPT BACKCHARGES FOR CORRECTIVE
WORK OR REPLACED MATERIALS UNLESS
AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

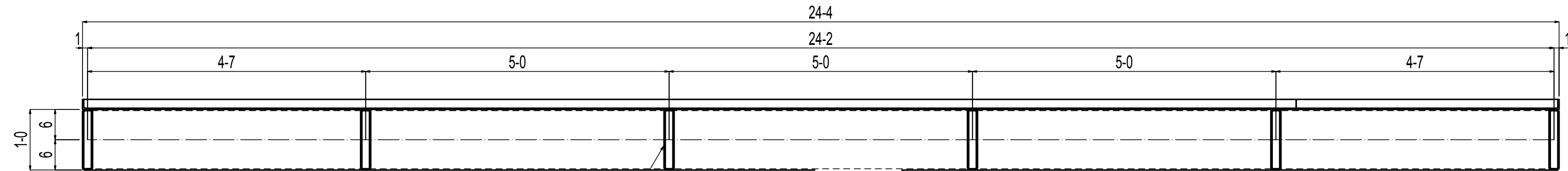
DATE: _____ SIGNATURE: _____

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{4}$ " $3\frac{1}{4}$ " UNLESS NOTED.
ALL COPES TO BE RADIUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LW, DTI=HD=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

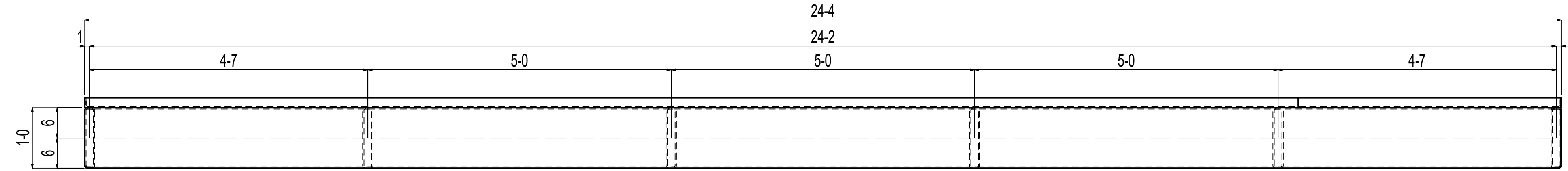
ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $3\frac{1}{4}$ " $3\frac{3}{4}$ " UNLESS NOTED.
ALL COPES TO BE RADIUSED.
⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LW, DTI=HD=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.



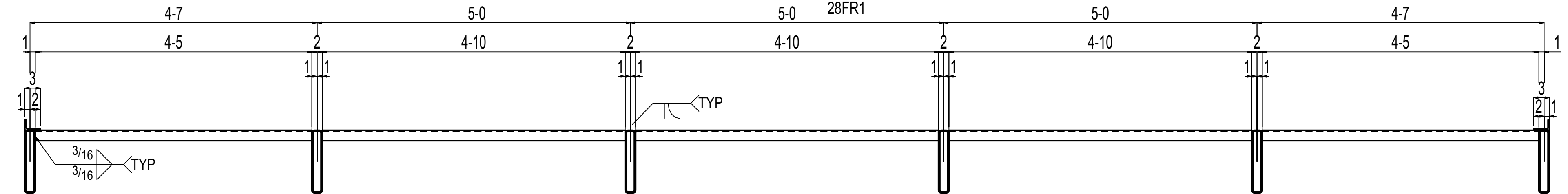
ONE BEAM 28FR1



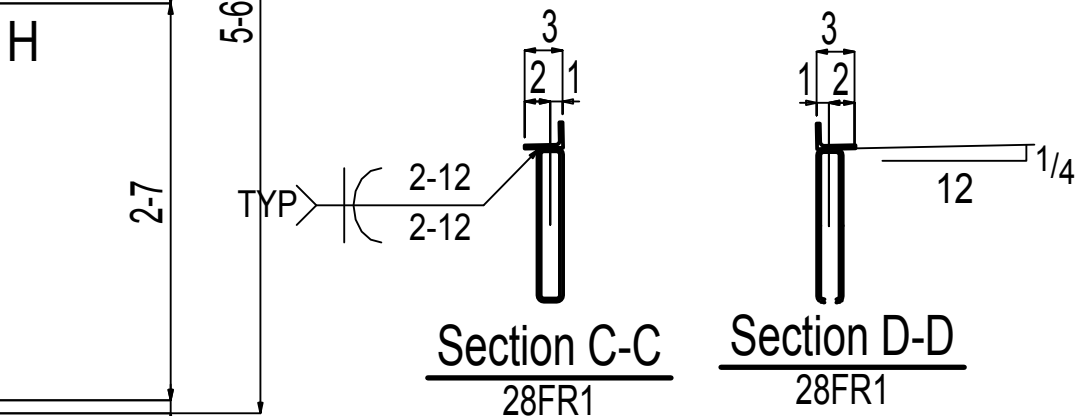
Section E-E
28FR1



Section F-F
28FR1

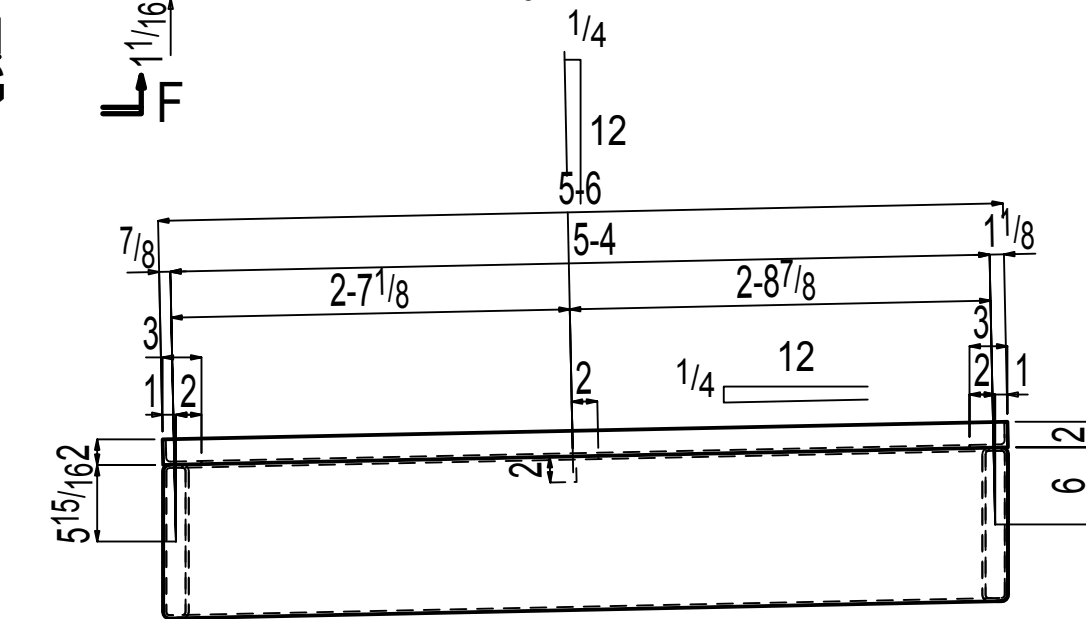


Section H-H
28FR1

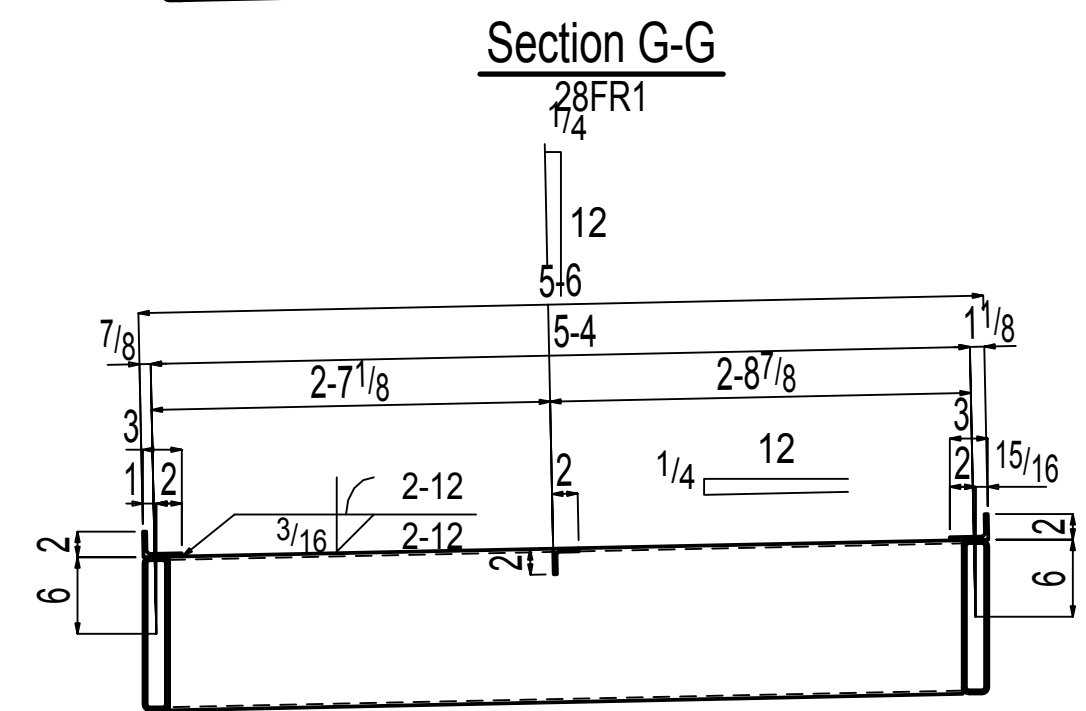


Section C-C
28FR1

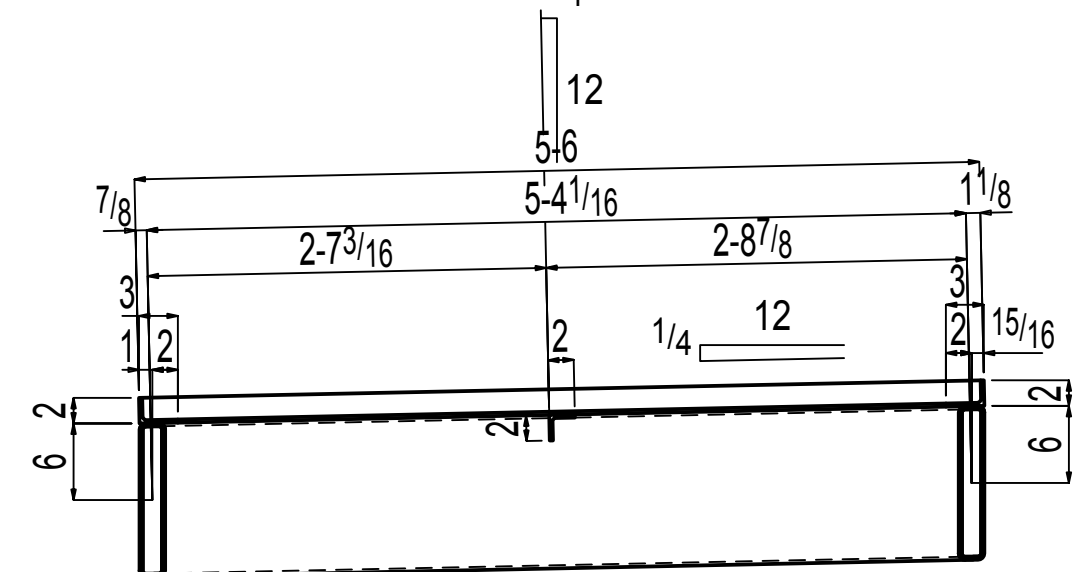
Section D-D
28FR1



Section G-G
28FR1



Section B-B
28FR1



Section A-A
28FR1

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	BEAM				28FR1	2123	2123	
1	HSS12x2x1/4	24	4	28FR1		546	546	A500C
1	HSS12x2x1/4	24	4	hss106		546	546	A500C
1	HSS12x2x1/4	5	6 1/4	hss103		124	124	B2E A500C
1	HSS12x2x1/4	5	6 1/4	hss104		124	124	B2E A500C
4	HSS12x2x1/4	5	2 1/4	hss17		116	465	B2E A500C
1	L3x2x1/4	20	0	a6		82	82	A36
1	L3x2x1/4	20	0	a8		82	82	A36
1	L3x2x1/4	5	6	a36		23	23	A36
1	L3x2x1/4	5	6	a407		23	23	A36
1	L3x2x1/4	4	4	a405		18	18	A36
1	L3x2x1/4	4	4	a406		18	18	A36
3	L2x2x1/4	4	10	a28		15	46	A36
2	L2x2x1/4	4	5	a27		14	28	A36

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

REF:E1 THRU E24

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY. ANY QUESTIONS CALL (956) 722-4656
DATE: _____ SIGNATURE: _____

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIIUSED.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN/DIT HD=H/LT WASHER FL=FLROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

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PANT: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8" DIA (UNO) BOLT: 3/4" DIA A325(UNO) EDGE DIST: 1 1/2"(UNO)

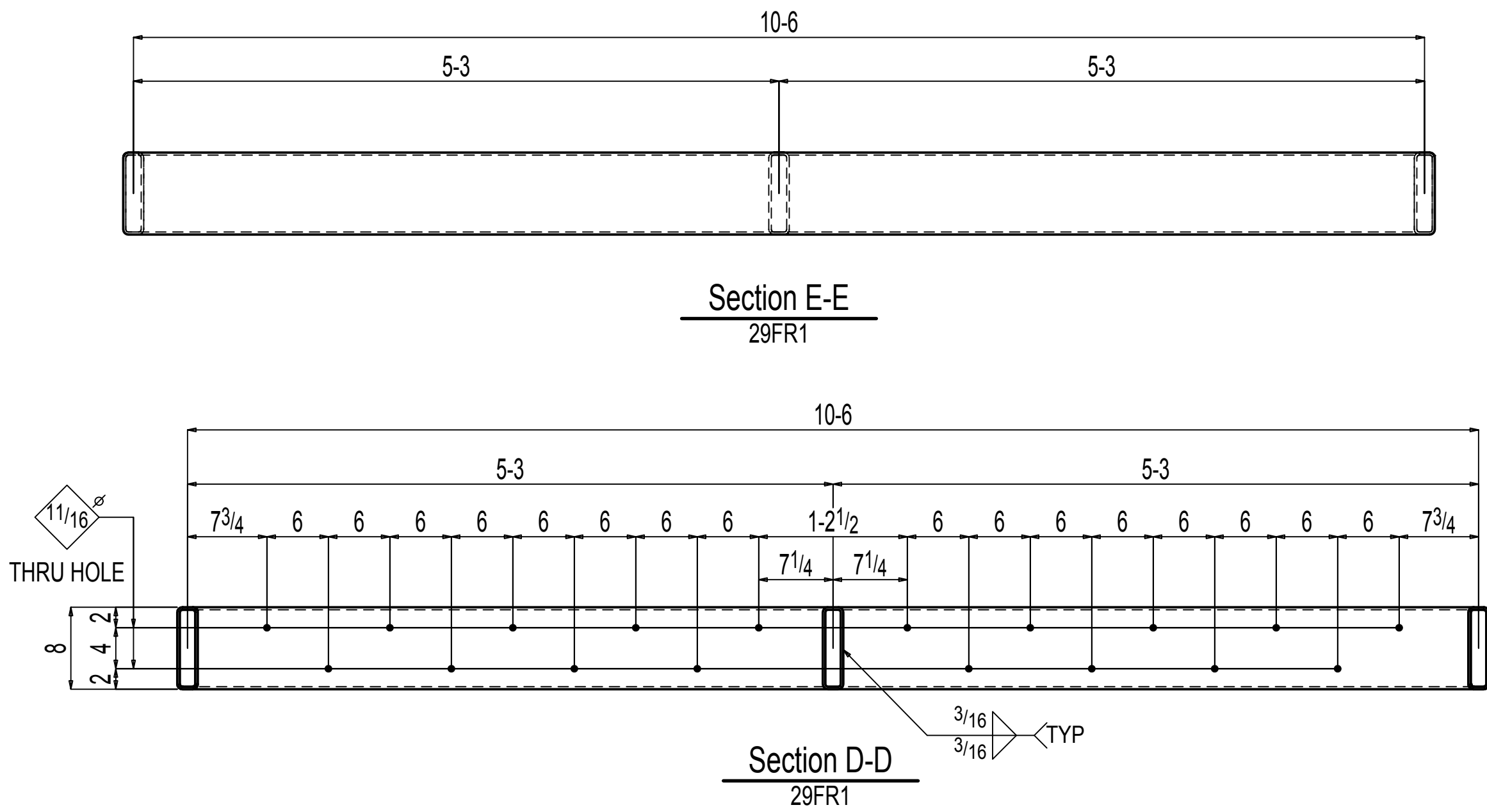
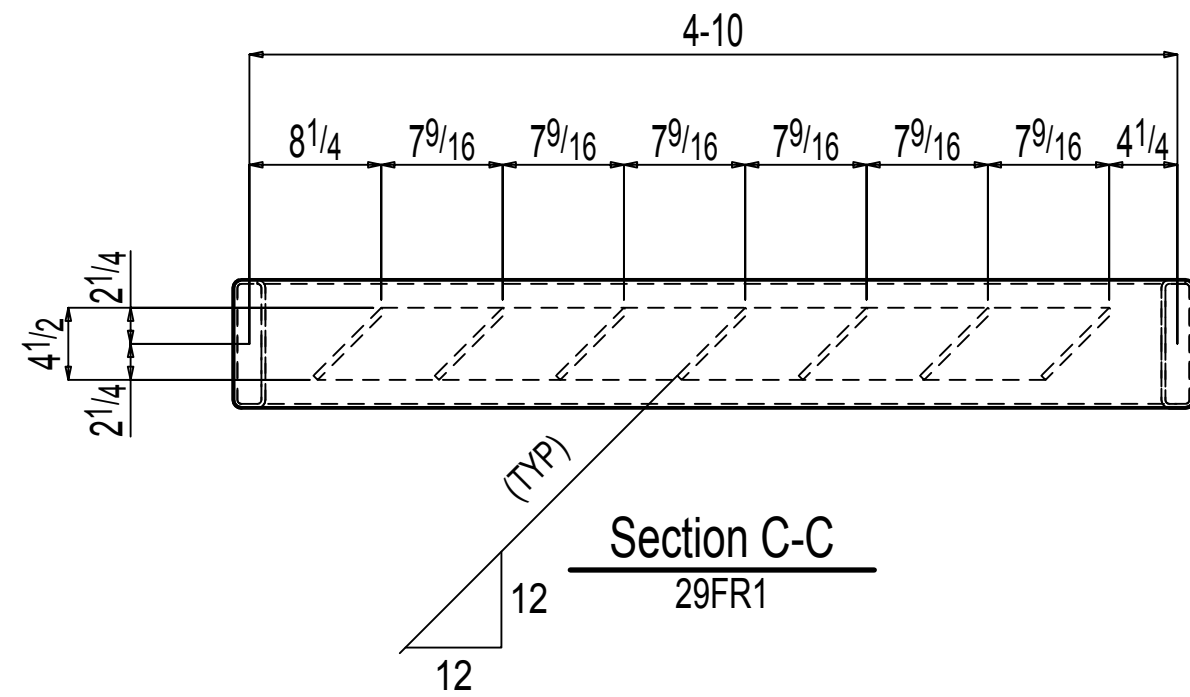
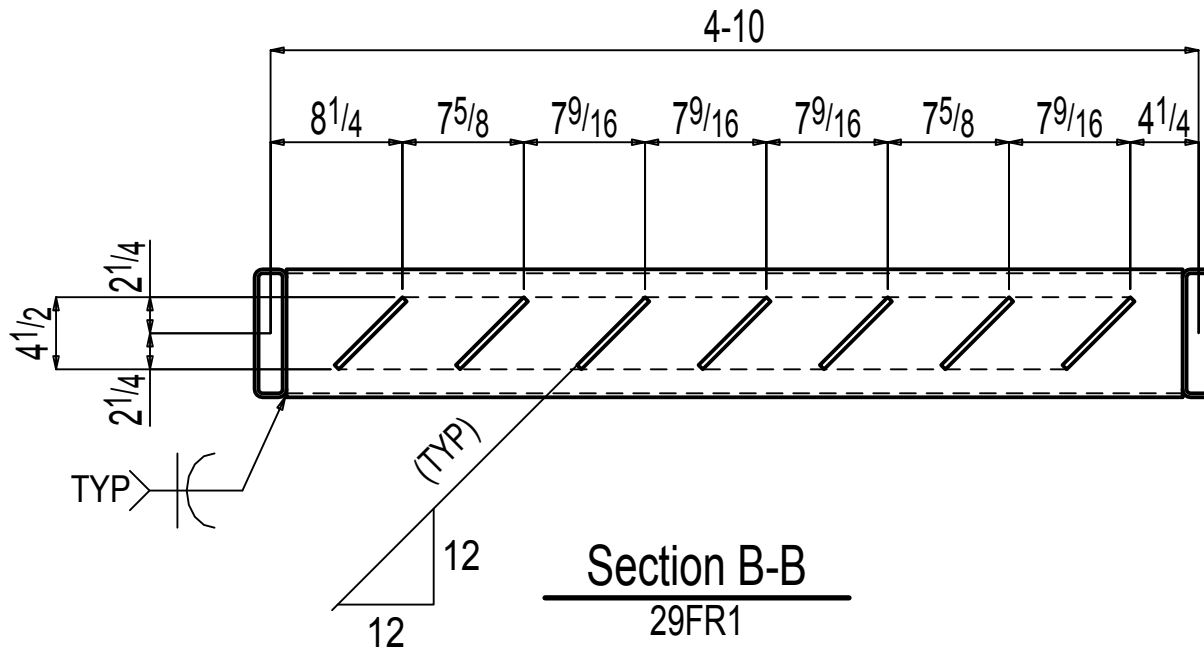
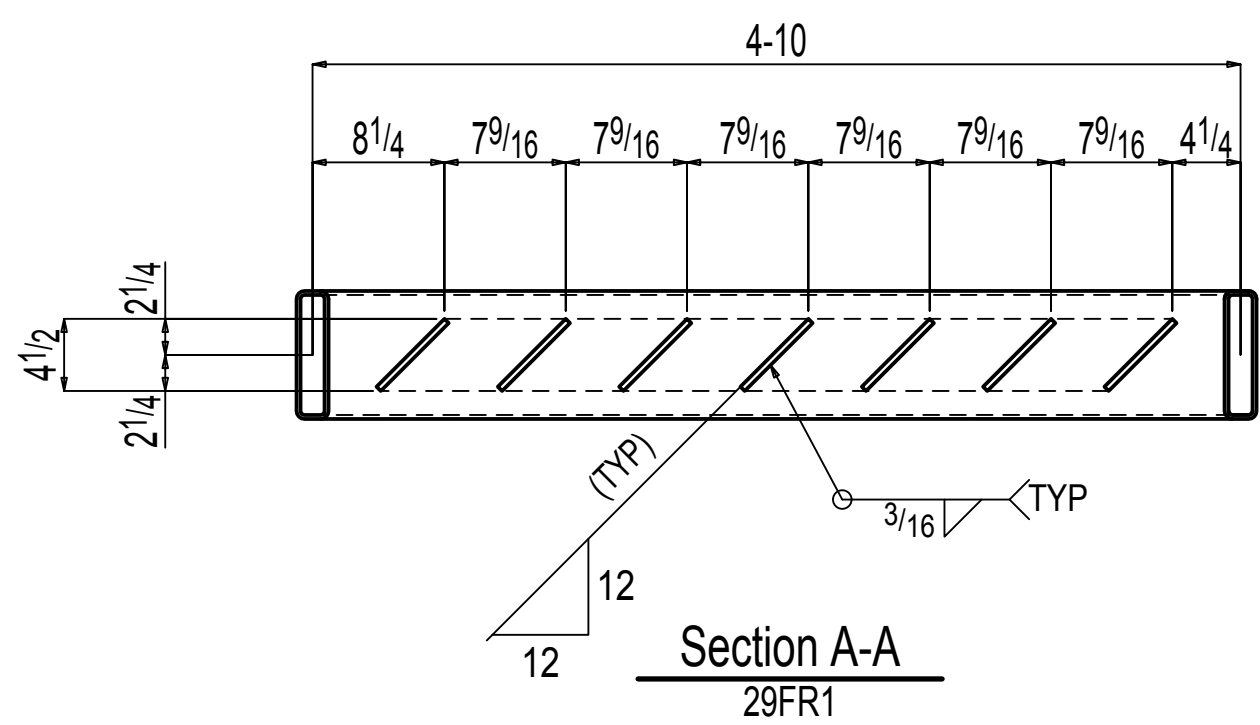
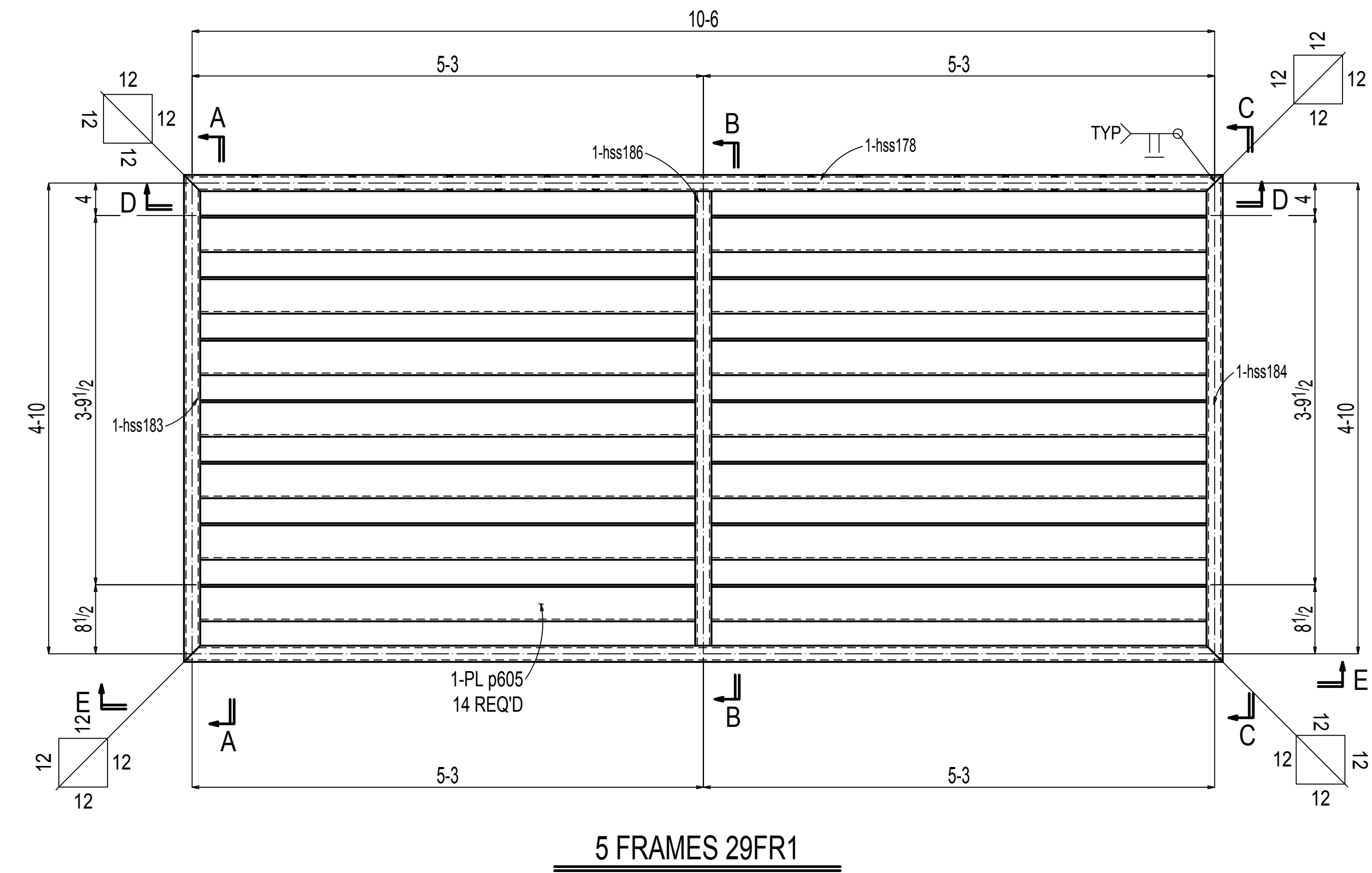
MODERN MACHINE SHOP

Incorporated
2000 BLAINE ST. LAREDO, TEXAS 78043 OFF: (956) 722-4656
ENGINEERING SALES & FABRICATING PLANT: LAREDO, TEXAS FAX: (956) 723-2376

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: KB DATE: _____ FOR APPL: _____ ORDER NO.: _____
CHKD: MJB DATE: _____ TO SHOP: _____ REV: 0 DWG: 28

BILL OF MATERIAL							
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	REMARKS
5	FRAME				29FR1	1107	5536
5	HSS8x2 1/4	10	8	29FR1		167	833 A500C
5	HSS8x2 1/4	10	8	hss178		167	833 A500C
5	HSS8x2 1/4	5	0	hss183		78	391 B2E A500C
5	HSS8x2 1/4	5	0	hss184		78	391 B2E A500C
5	HSS8x2 1/4	4	8	hss186		73	364 B2E A500C
70	PL 3/8x6	5	1	p605		39	2724 A36



TOTAL WEIGHT THIS DRAWINGS: 5536

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ANY QUESTIONS CALL (561) 722-4656
DATE: _____ SIGNATURE: _____

REF:E1 THRU E24
ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIIUSED.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIMITED HD=HOLD T WASHER FL=FLAT WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

WIDE FLANGE
PIPE
TUBE
CHANNEL
PLATE ANGLE BAR

A992 (UNO)
A538 (UNO)
A500B (UNO)
A36 (UNO)
A36 (UNO)

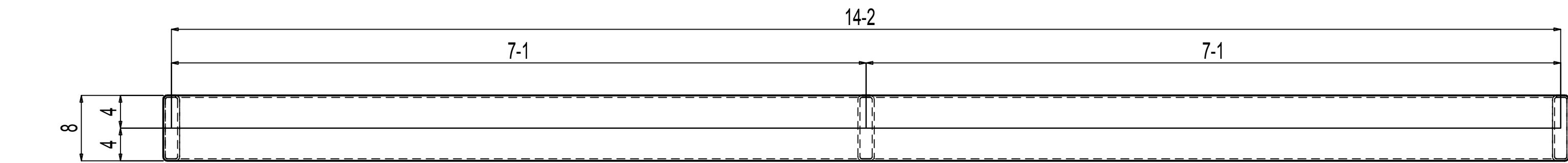
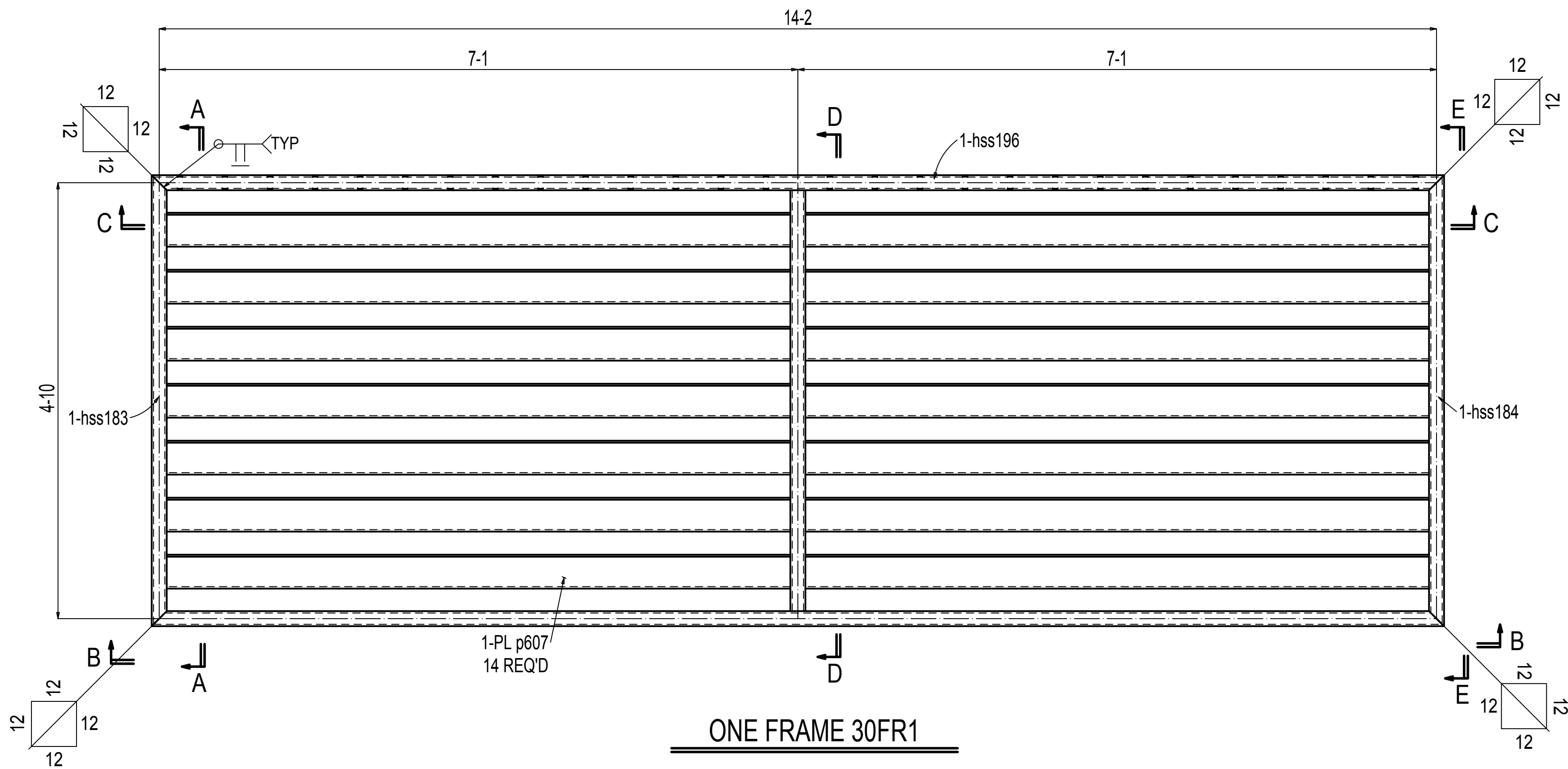
FAST: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO)
OPEN SLOTS: 1/8" DIA (UNO)
BOLT: 3/4" DIA A325 (UNO)
EDGE DIST: 1 1/2" (UNO)

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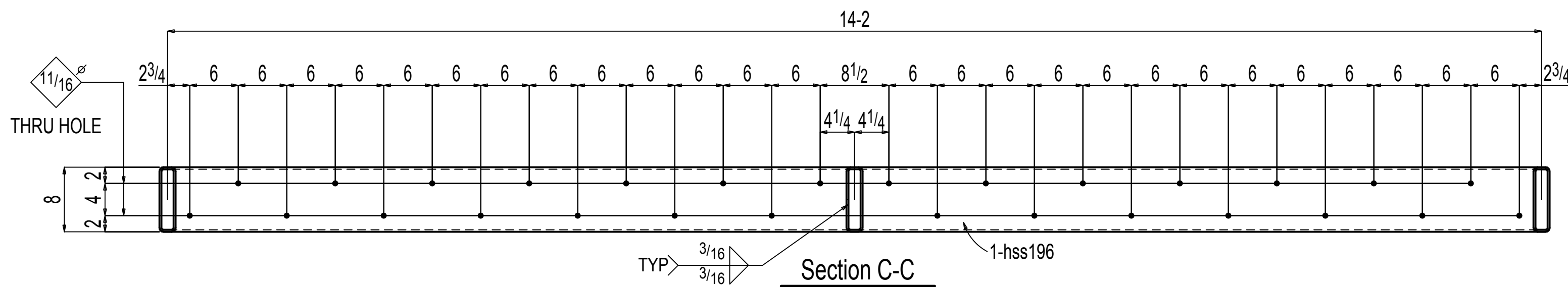
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: _____ DATE: _____ FOR APPL: _____
CHKD: _____ DATE: _____ TO SHOP: _____

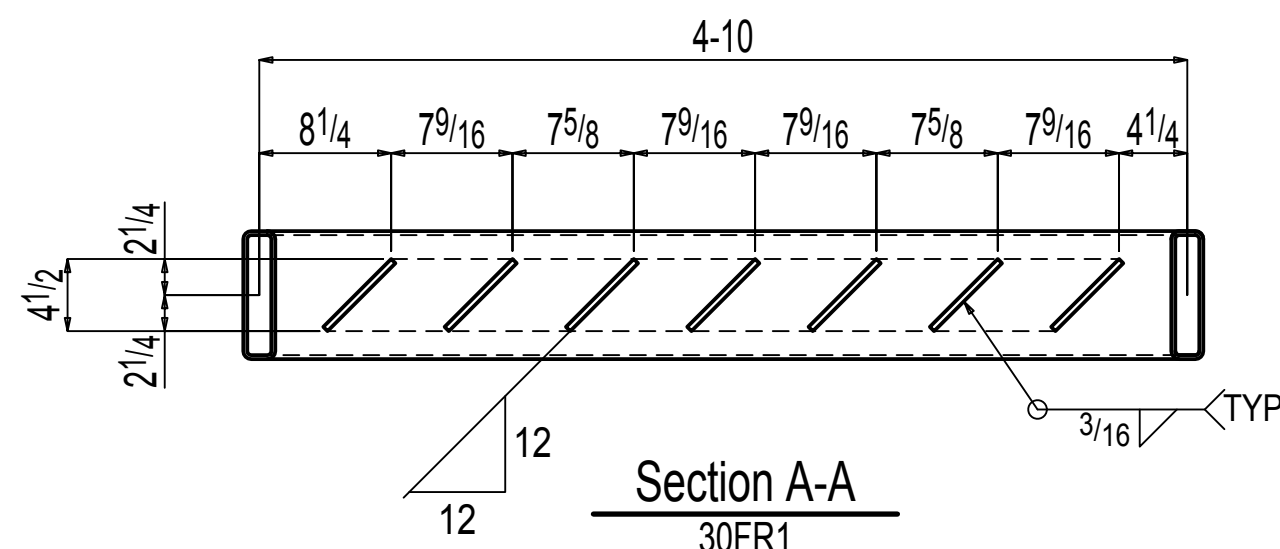
ORDER NO. _____
REV. 0 DWG. 29



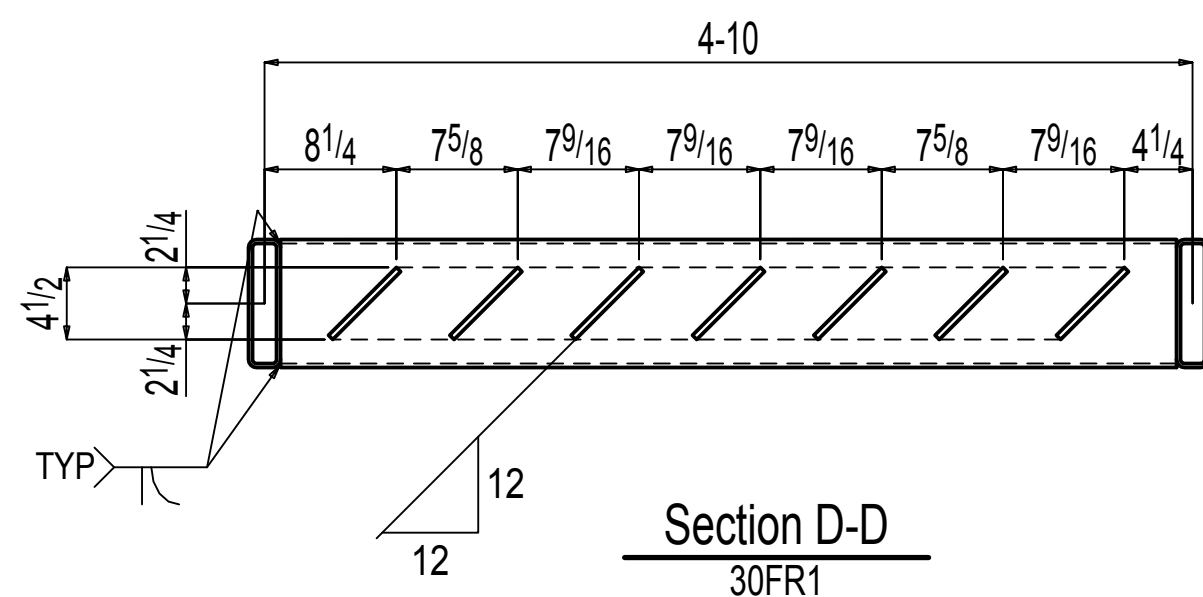
Section B-B
30FR1



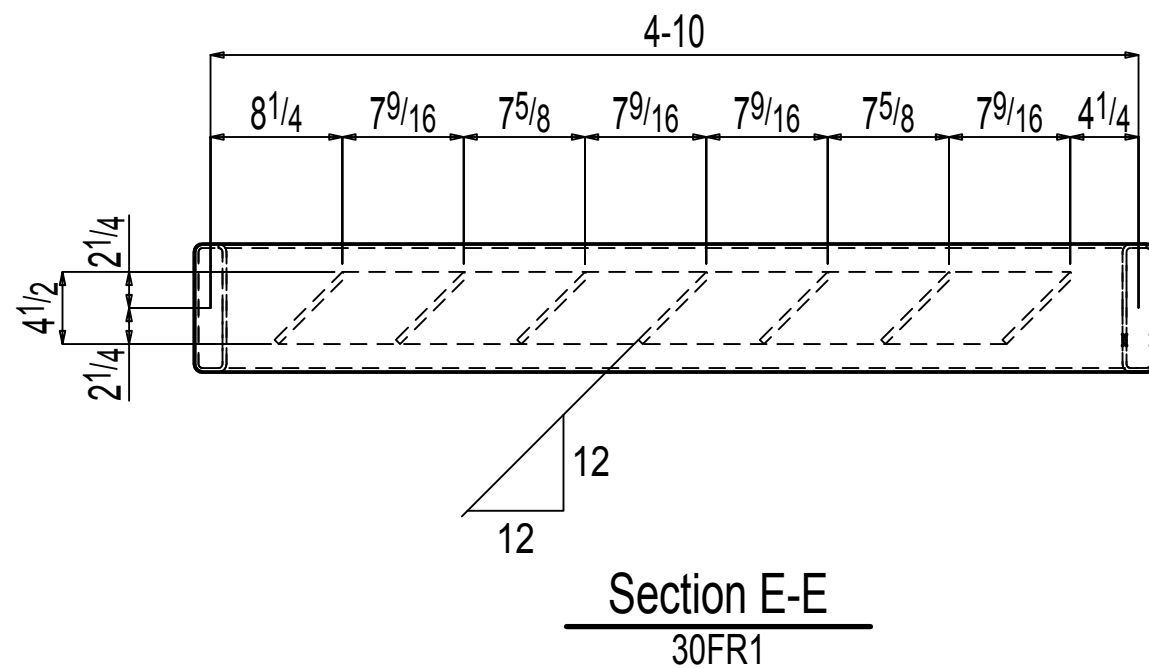
Section C-C
30FR1



Section A-A
30FR1



Section D-D
30FR1



Section E-E
30FR1

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				30FR1	1418	1418	
1	HSS8x2 1/4	14	4	30FR1		224	224	A500C
1	HSS8x2 1/4	14	4	hss196		224	224	A500C
1	HSS8x2 1/4	5	0	hss183		78	78	B2E A500C
1	HSS8x2 1/4	5	0	hss184		78	78	B2E A500C
1	HSS8x2 1/4	4	8	hss186		73	73	B2E A500C
14	PL 3/8x6	6	11	p607		53	741	A36

TOTAL WEIGHT THIS DRAWINGS: 1418

PART: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1 3/8" DIA (UNO) OPEN SLOTS: 1 3/8" DIA (UNO) BOLT: 3/4" DIA A308 (UNO) EDGE DIST: 1 1/2" (UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A338 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE ANGLE BAR	A36 (UNO)

REF:E1 THRU E24

NOTICE TO CONTRACTORS AND/OR ERECTORS

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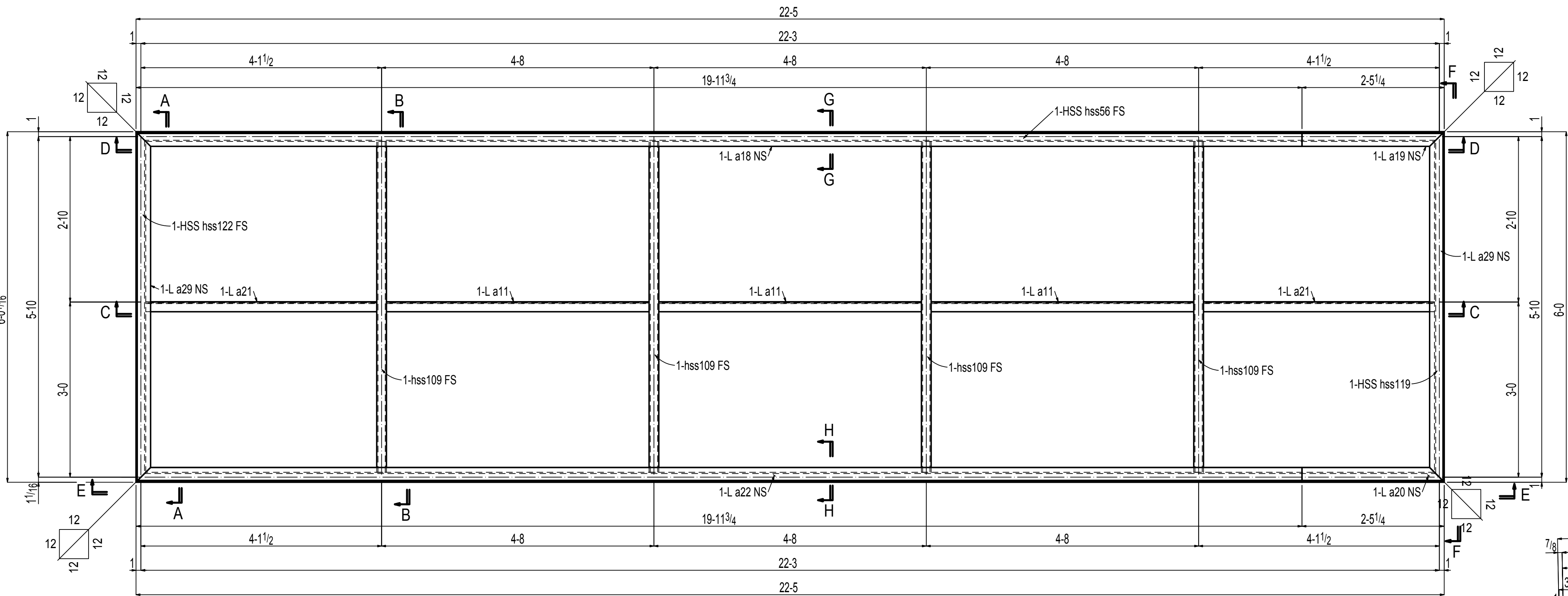
DATE: _____ SIGNATURE: _____

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 3/4" UNLESS NOTED.
ALL COPIES TO BE RADIOUS.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN/DTI HD=FLT WASHER FL=HIRAUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

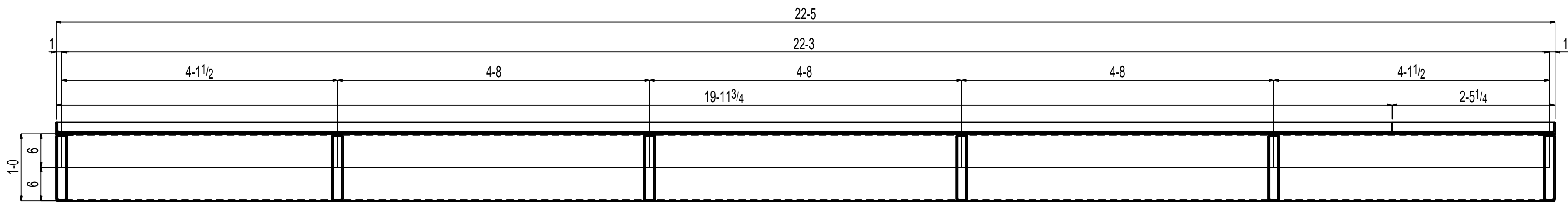
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MODERN MACHINE SHOP, INC., COPYRIGHT 2013

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO. _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV. 0 DWG. 30

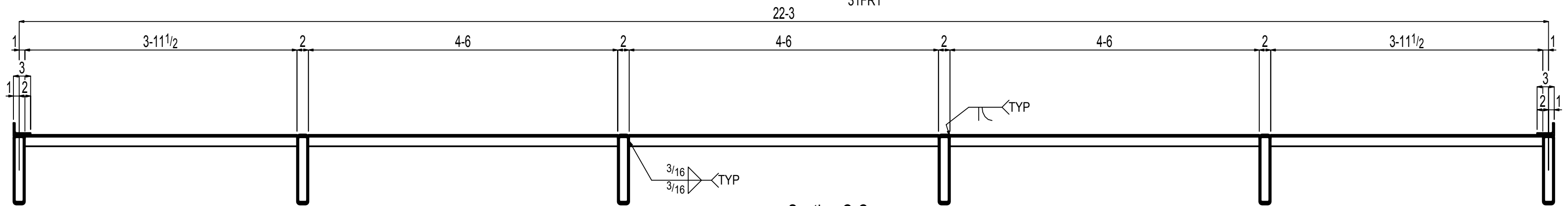


ONE FRAME 31FR1



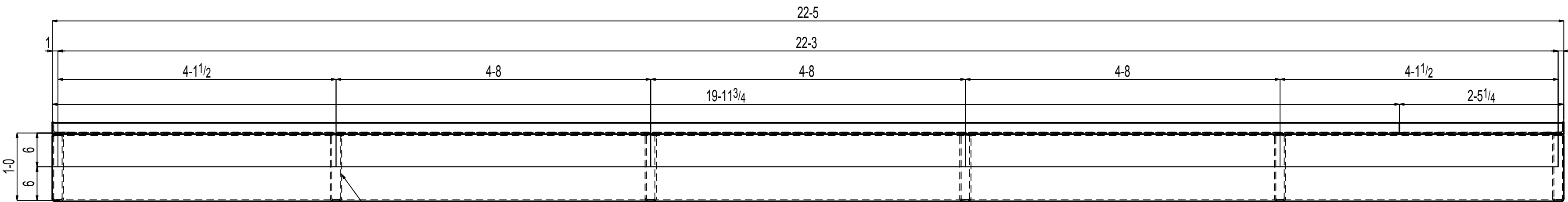
Section D-D

31FR1



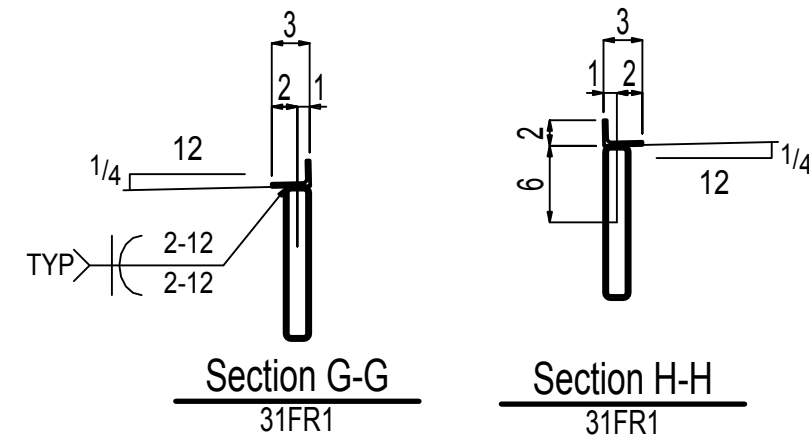
Section C-C

31FR1



Section E-E

31FR1

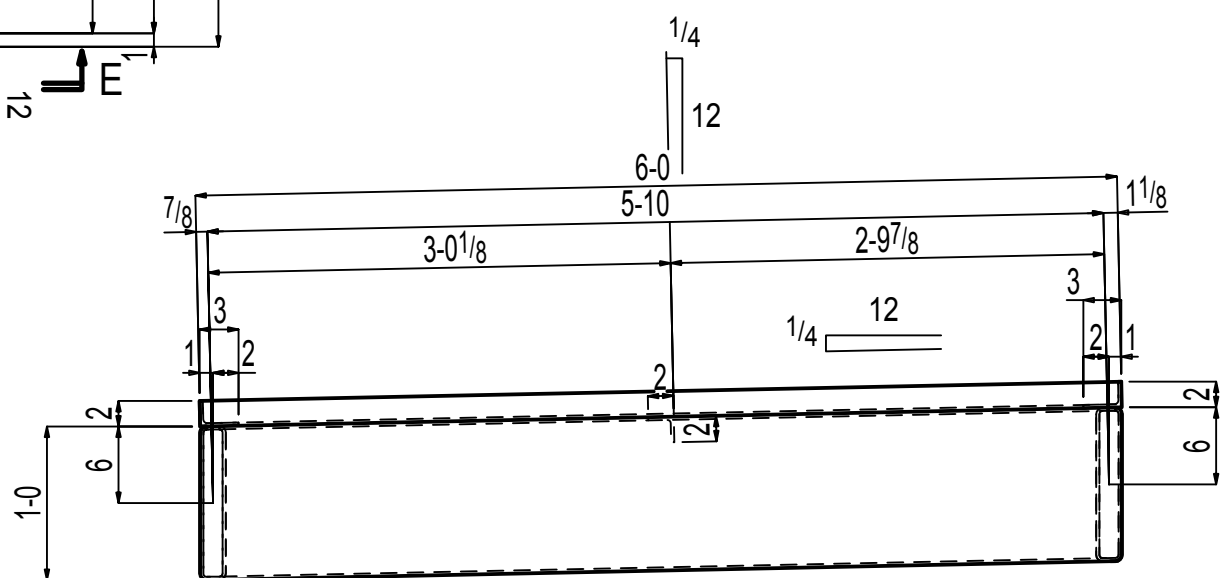


Section G-G

31FR1

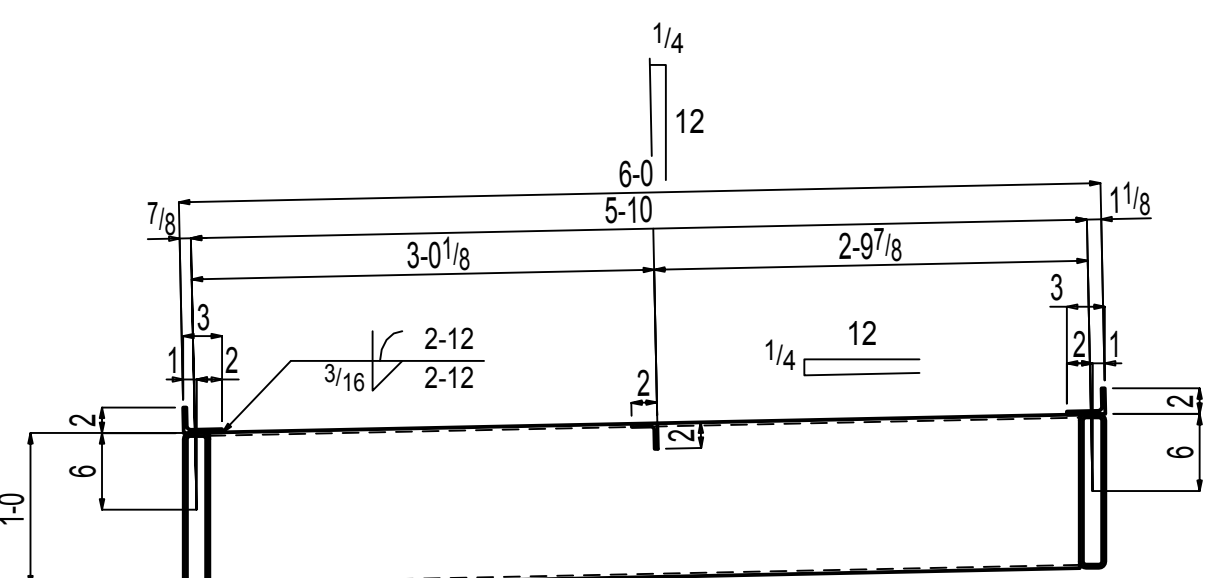
Section H-H

31FR1



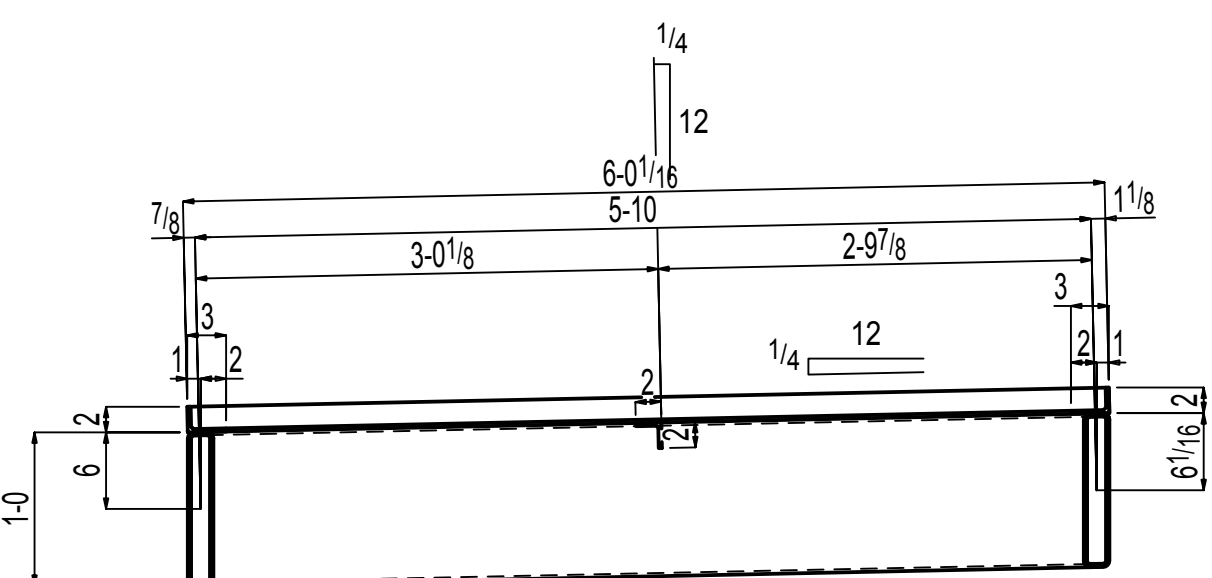
Section F-F

31FR1



Section B-B

31FR1



Section A-A

31FR1

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				31FR1	2087	2087	
1	HSS12x2x1/4		22	5	31FR1	503	503	A500C
1	HSS12x2x1/4		22	5	hss56	503	503	A500C
1	HSS12x2x1/4		6	0 1/4	hss119	135	135	B2E A500C
1	HSS12x2x1/4		6	0 1/4	hss122	135	135	B2E A500C
4	HSS12x2x1/4		5	8 1/4	hss109	128	510	B2E A500C
1	L3x2x1/4		19	11 3/4	a18	82	82	A36
1	L3x2x1/4		19	11 3/4	a22	82	82	A36
2	L3x2x1/4		6	0	a29	25	49	A36
1	L3x2x1/4		2	5 1/4	a20	10	10	A36
1	L3x2x1/4		2	5 1/4	a19	10	10	A36
3	L2x2x1/4		4	6	a11	14	43	A36
2	L2x2x1/4		3	11 1/2	a21	13	25	A36

TOTAL WEIGHT THIS DRAWINGS: 2087

NOTICE TO CONTRACTORS AND/OR ERECTORS

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DATE: _____ SIGNATURE: _____

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 5" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIISED.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN (DIT) HD=H (L) WASHER FL=FLAT WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

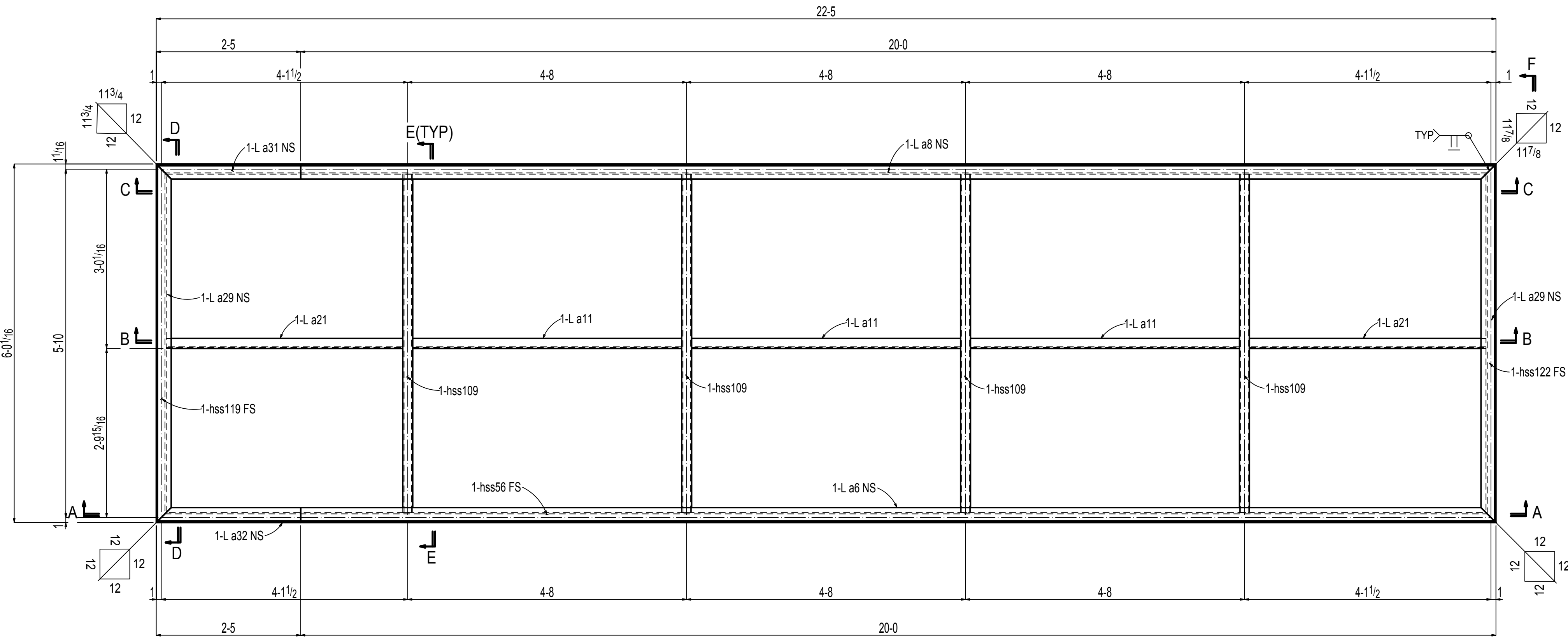
MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A538 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

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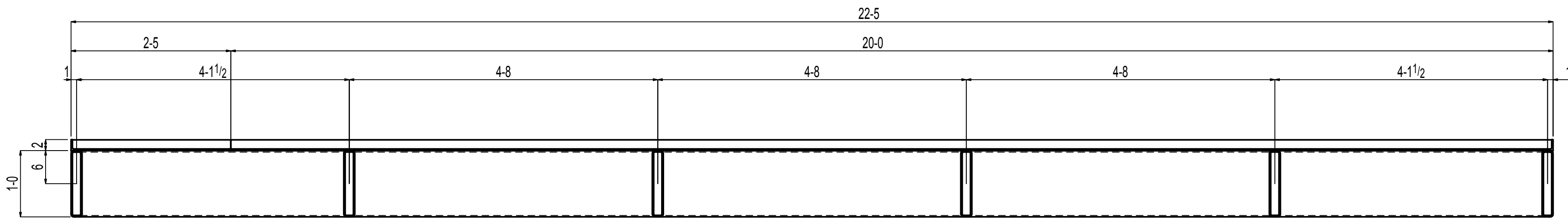
PAINT: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8" DIA (UNO) BOLT: 3/4" DIA A36 (UNO) EDGE DIST: 1 1/2" (UNO)

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

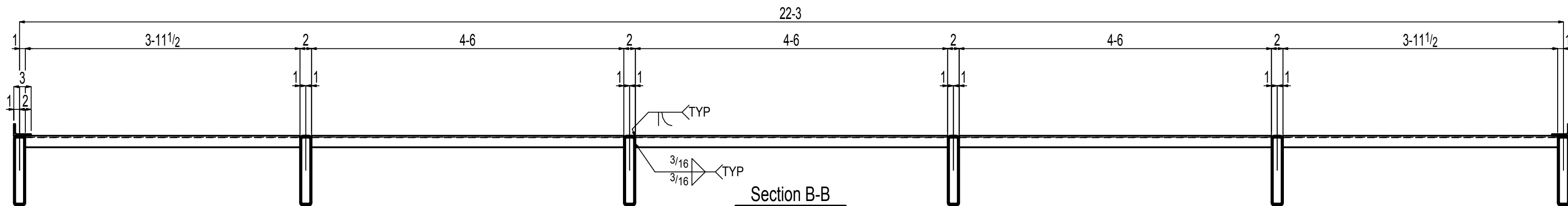
DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO.: _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV: 0 DWG: 31



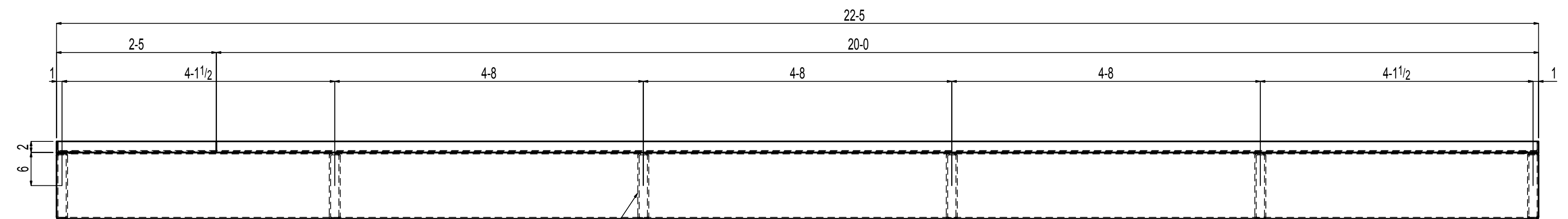
ONE FRAME 32FR1



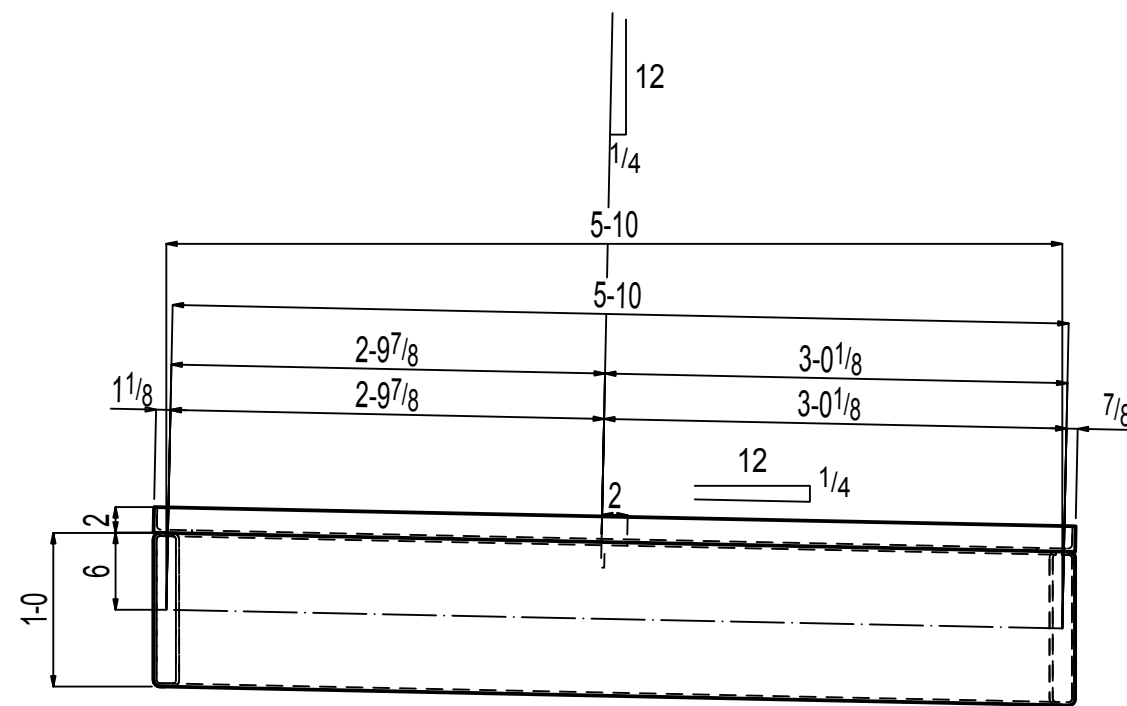
Section C-C
32FR1



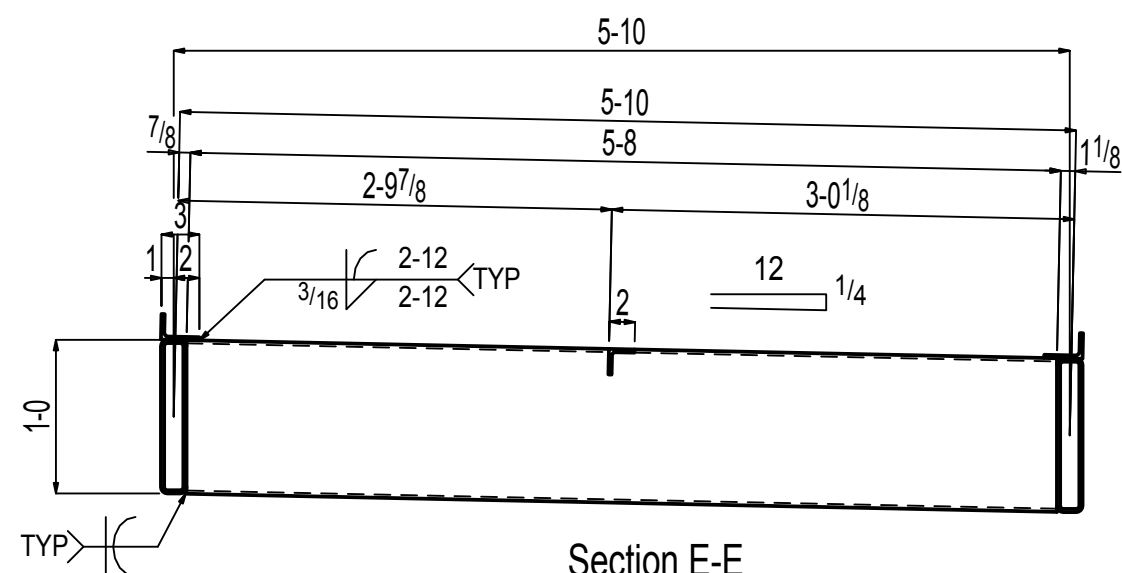
Section B-B
32FR1



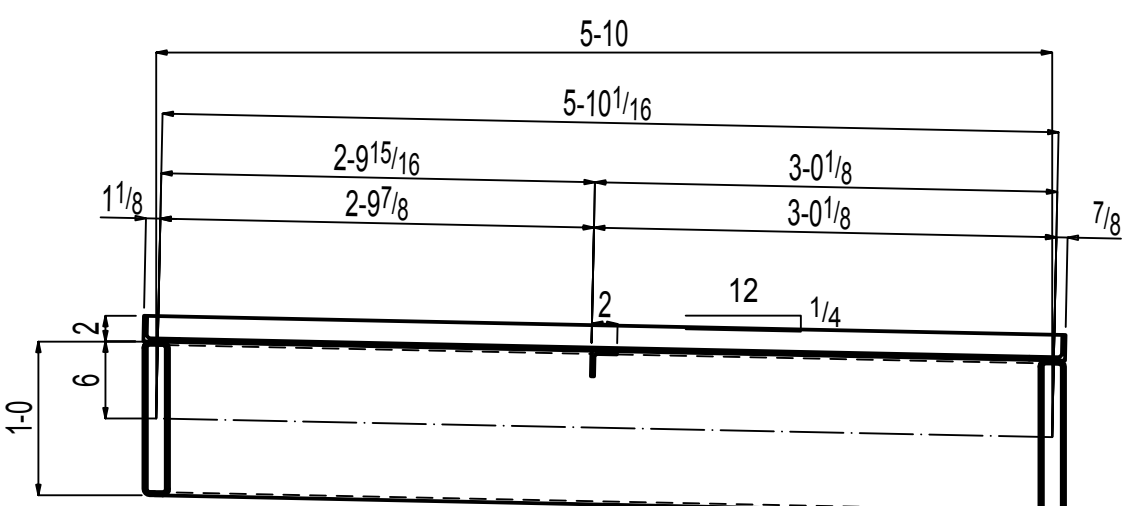
Section A-A
32FR1



Section F-F
32FR1



Section E-E
32FR1



Section D-D
32FR1

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				32FR1	2087	2087	
1	HSS12x2x1/4	22	5	32FR1		503	503	A500C
1	HSS12x2x1/4	22	5	hss56		503	503	A500C
1	HSS12x2x1/4	6	0 1/4	hss119		135	135	B2E A500C
1	HSS12x2x1/4	6	0 1/4	hss122		135	135	B2E A500C
4	HSS12x2x1/4	5	8 1/4	hss109		128	510	B2E A500C
1	L3x2x1/4	20	0	a8		82	82	A36
1	L3x2x1/4	20	0	a6		82	82	A36
2	L3x2x1/4	6	0	a29		25	49	A36
1	L3x2x1/4	2	5	a31		10	10	A36
1	L3x2x1/4	2	5	a32		10	10	A36
3	L2x2x1/4	4	6	a11		14	43	A36
2	L2x2x1/4	3	11 1/2	a21		13	25	A36

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DATE: _____ SIGNATURE: _____

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIOUS.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN/DTI HD=H/LT WASHER FL=FLROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

MATERIAL	
WIDE FLANGE	A892 (UNO)
PIPE	A338 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

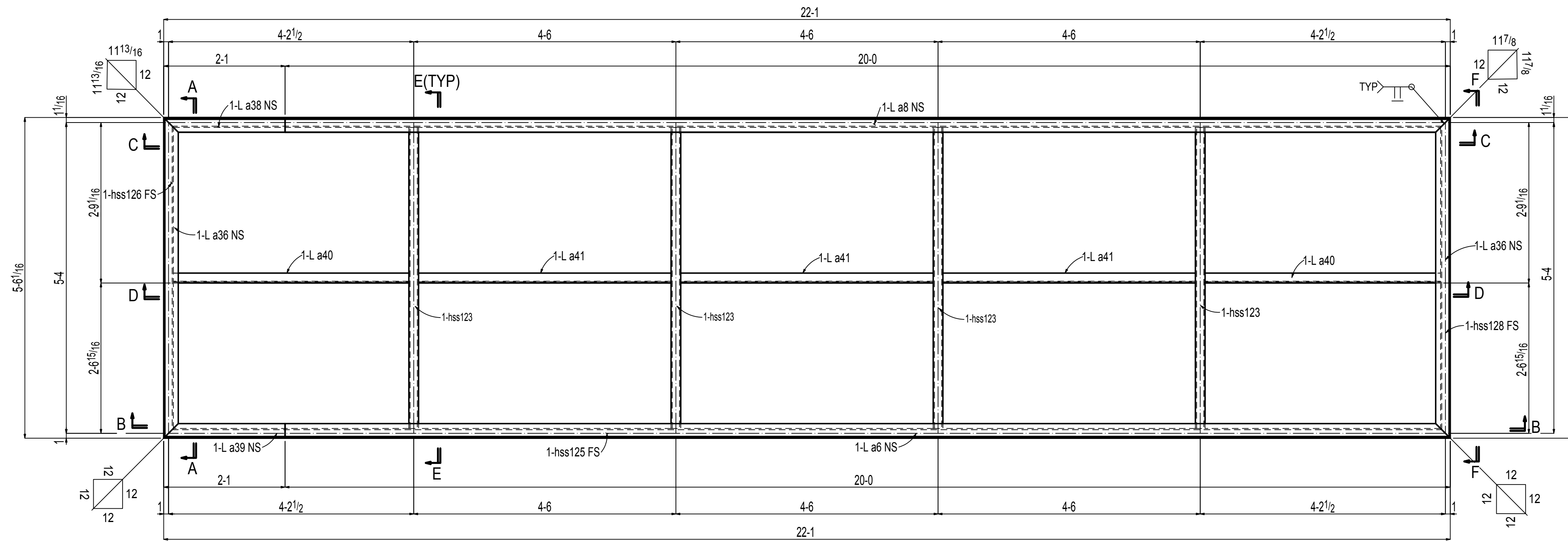
PAINT: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8" DIA (UNO) BOLT: 3/4" DIA A325 (UNO) EDGE DIST: 1 1/2" (UNO)

TOTAL WEIGHT THIS DRAWINGS: 2087

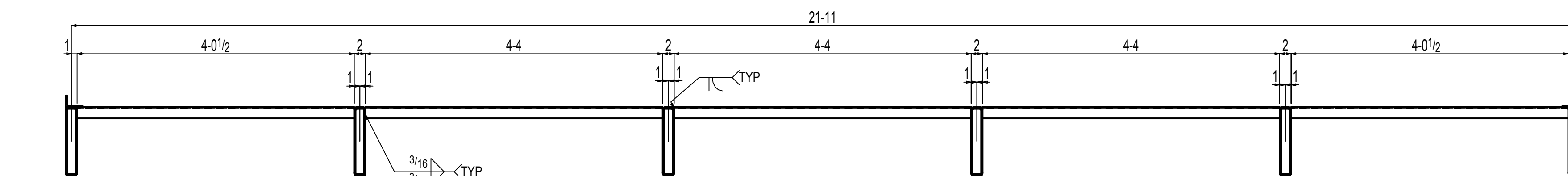
CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO. _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV: 0 DWG: 32

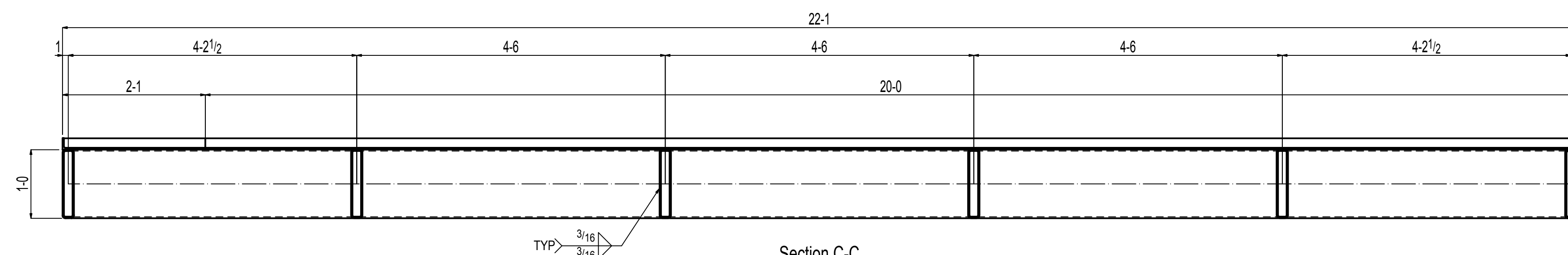
BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				33FR1	1997	1997	
	HSS12x2x1/4	22	1	33FR1		495	495	A500C
1	HSS12x2x1/4	22	1	hss125		495	495	A500C
1	HSS12x2x1/4	5	6 1/4	hss128		124	124	B2E A500C
1	HSS12x2x1/4	5	6 1/4	hss126		124	124	B2E A500C
4	HSS12x2x1/4	5	2 1/4	hss123		116	465	B2E A500C
1	L3x2x1/4	20	0	a8		82	82	A36
1	L3x2x1/4	20	0	a6		82	82	A36
2	L3x2x1/4	5	6	a36		23	45	A36
1	L3x2x1/4	2	1	a39		9	9	A36
1	L3x2x1/4	2	1	a38		9	9	A36
3	L2x2x1/4	4	4	a41		14	41	A36
2	L2x2x1/4	4	0 1/2	a40		13	26	A36



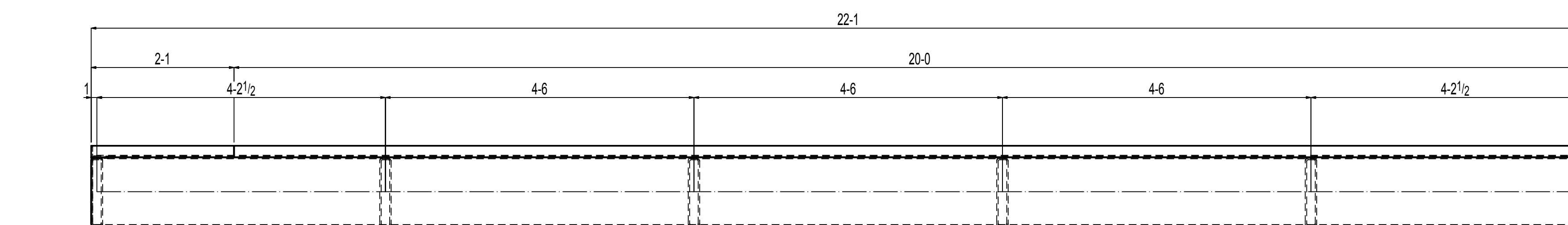
ONE FRAME 33FR1



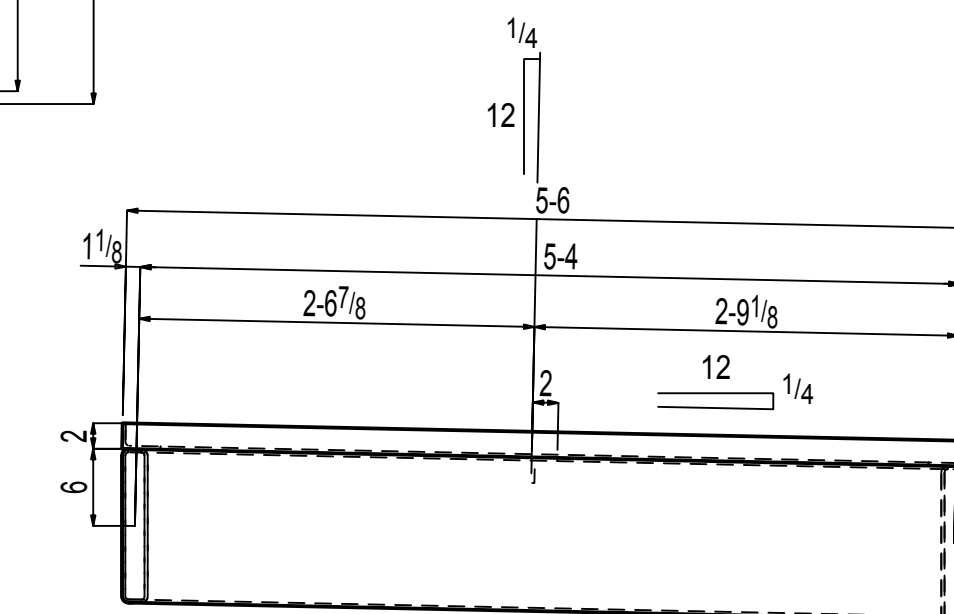
Section D-D
33FR1



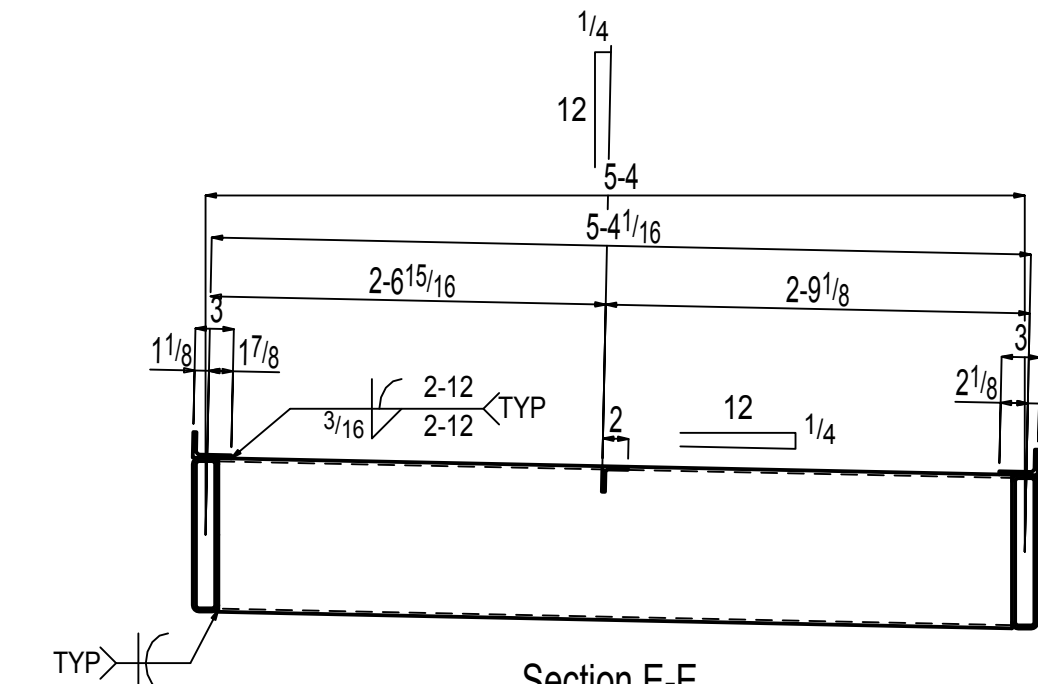
Section C-C
33FR1



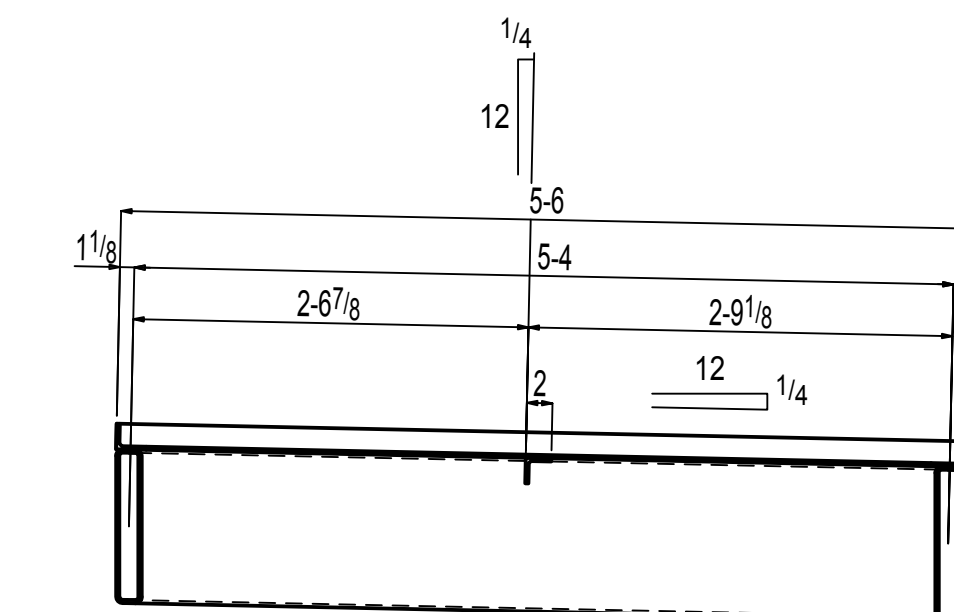
Section B-B
33FR1



Section F-F
33FR1



Section E-E
33FR1



Section A-A
33FR1

TOTAL WEIGHT THIS DRAWINGS: 1997

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE 3/4" X 3/4" UNLESS NOTED.
ALL COPELS TO BE RADUSED.

⊗ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
X INDICATES LAYOUT MARK FOR FABRICATION

LD=LWI, DTH=DL=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

NOTICE TO CONTRACTORS AND/OR ERECTORS

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ACCEPT BACKCHARGERS FOR CORRECTIVE
WORK OR REPLACED MATERIALS UNLESS
AUTHORIZED AND APPROVED. FAILURE
TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

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EXPRESS, WRITTEN PERMISSION, CONSENT, AND DUE
COMPENSATION TO THE FABRICATOR:
MODERN MACHINE SHOP, INC., COPYRIGHT 2013

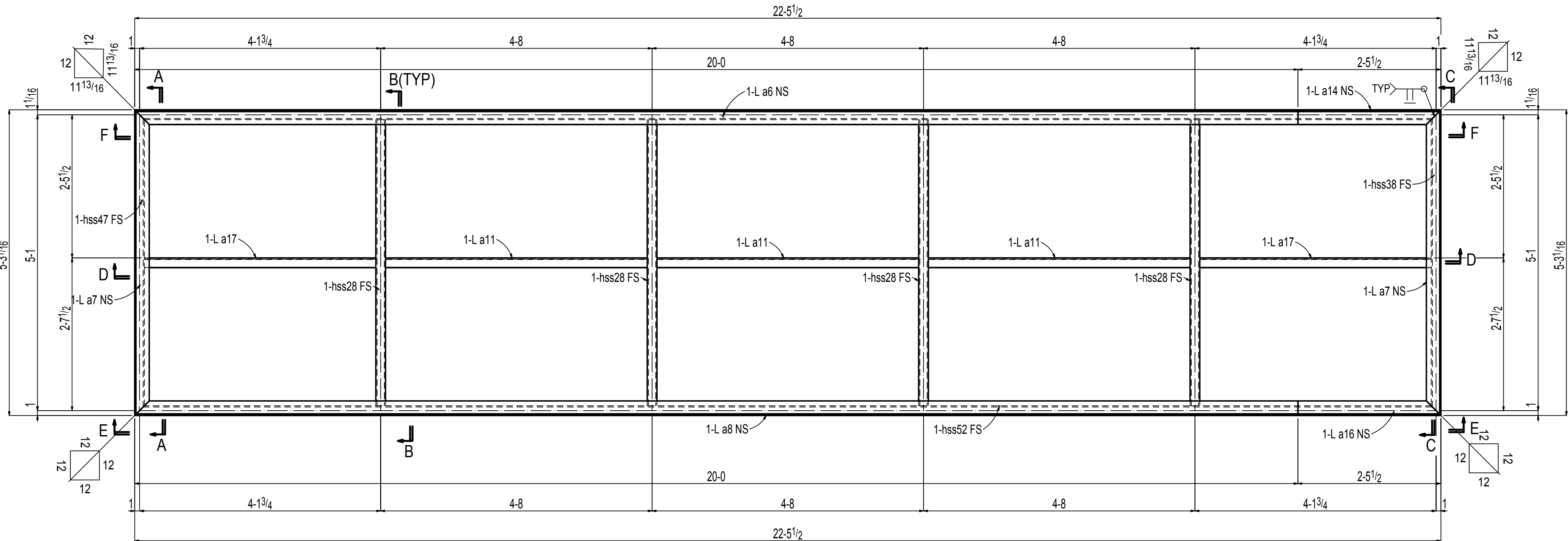
[illegible]

PAINT: ONE SHOP COAT OF GRAY PRIMER

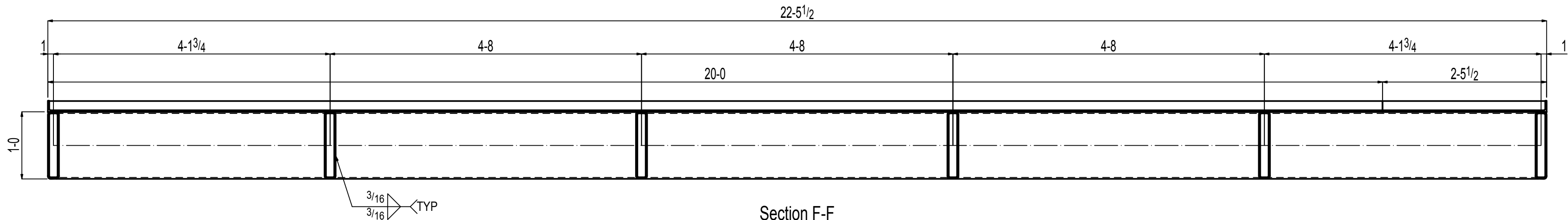
OPEN HOLES: $\frac{13}{16}$ " DIA (UNO) OPEN SLOTS: $\frac{13}{16}$ x 1" DIA (UNO) BOLT: $\frac{3}{4}$ " DIA A325 (UNO) EDGE DIST: $1\frac{1}{2}$ " (UNO)

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

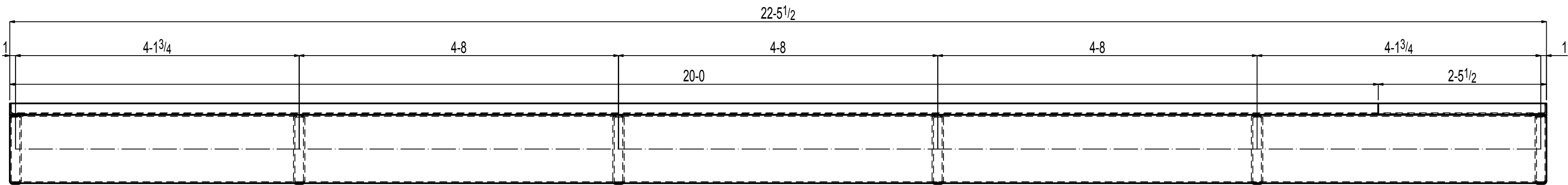
DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. 0 DWG. 33



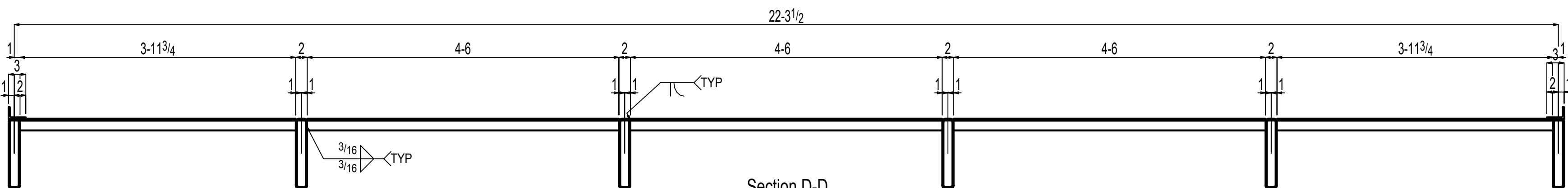
ONE FRAME 34FR1



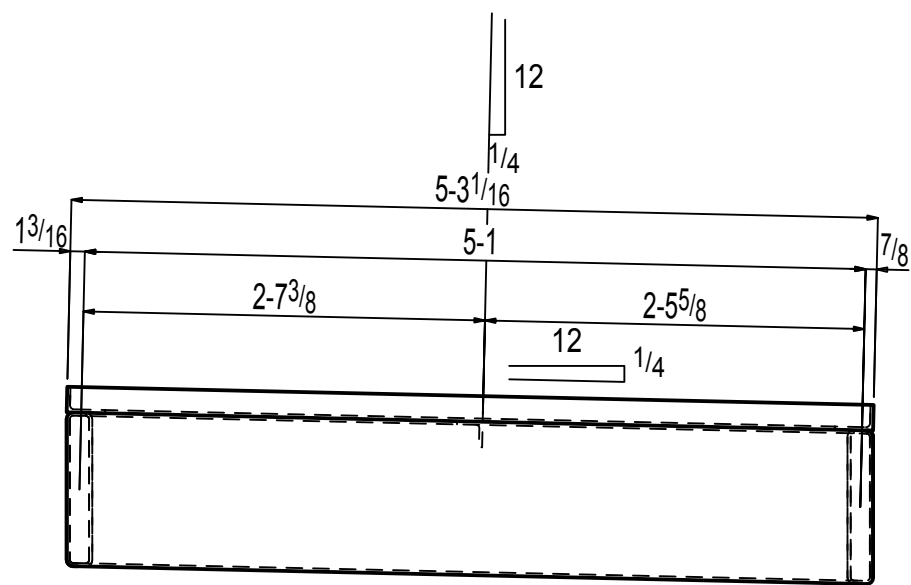
Section F-F
34FR1



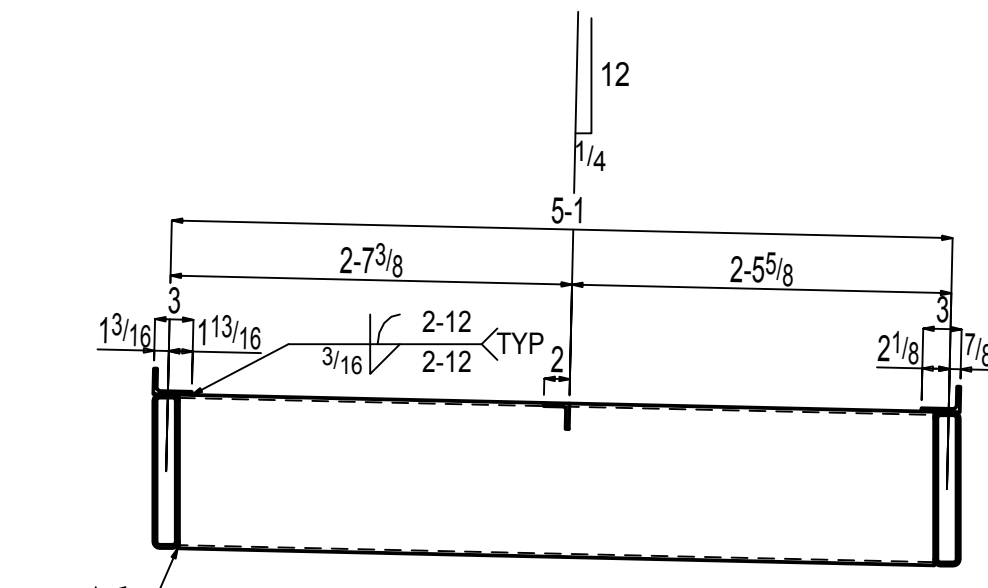
Section E-E
34FR1



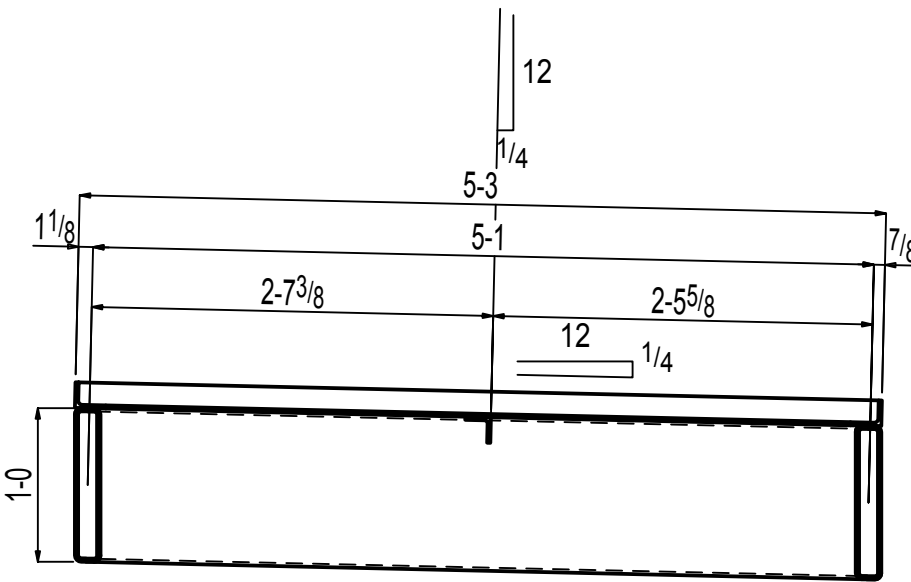
Section D-D
34FR1



Section C-C
34FR1



Section B-B
34FR1



Section A-A
34FR1

BILL OF MATERIAL

NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				34FR1	1982	1982	
1	HSS12x2x1/4	22	5 1/2	34FR1		504	504	A500C
1	HSS12x2x1/4	22	5 1/2	hss52		504	504	A500C
1	HSS12x2x1/4	5	3 1/4	hss38		118	118	B1E A500C
1	HSS12x2x1/4	5	3 1/4	hss47		118	118	B2E A500C
4	HSS12x2x1/4	4	11 5/16	hss28		111	443	B2E A500C
1	L3x2x1/4	20	0	a6		82	82	A36
1	L3x2x1/4	20	0	a8		82	82	A36
2	L3x2x1/4	5	3	a7		22	43	A36
1	L3x2x1/4	2	5 1/2	a14		10	10	A36
1	L3x2x1/4	2	5 1/2	a16		10	10	A36
3	L2x2x1/4	4	6	a11		14	43	A36
2	L2x2x1/4	3	11 3/4	a17		13	25	A36

TOTAL WEIGHT THIS DRAWINGS: 1982

PART: ONE SHOP COAT OF GRAY PRIMER
OPEN HOLES: 1/8" DIA (UNO) OPEN SLOTS: 1/8" DIA (UNO) BOLT: 3/4" DIA A36 (UNO) EDGE DIST: 1 1/2" (UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A338 (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE/ANGLE/BAR	A36 (UNO)

REF:E1 THRU E24

NOTICE TO CONTRACTORS AND/OR ERECTORS

MODERN MACHINE SHOP, INC. WILL NOT ACCEPT BACKCHARGES FOR CORRECTIVE WORK OR REPLACED MATERIALS UNLESS AUTHORIZED AND APPROVED. FAILURE TO COMPLY WITH THIS REQUIREMENT WILL BECOME CONTRACTORS/ERECTORS LIABILITY. ANY QUESTIONS CALL (855) 722-4656
DATE: _____ SIGNATURE: _____

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 2" UNLESS NOTED.
ALL SNIPS TO BE 1/4" X 1/4" UNLESS NOTED.
ALL COPIES TO BE RADIIUSED.
X DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
X INDICATES LAYOUT MARK FOR FABRICATION
LD=LIN/DOT HD=HOLE T WASHER F=FORWROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS IN SAME LOCATION AS ON ERECTION DRAWING NO.

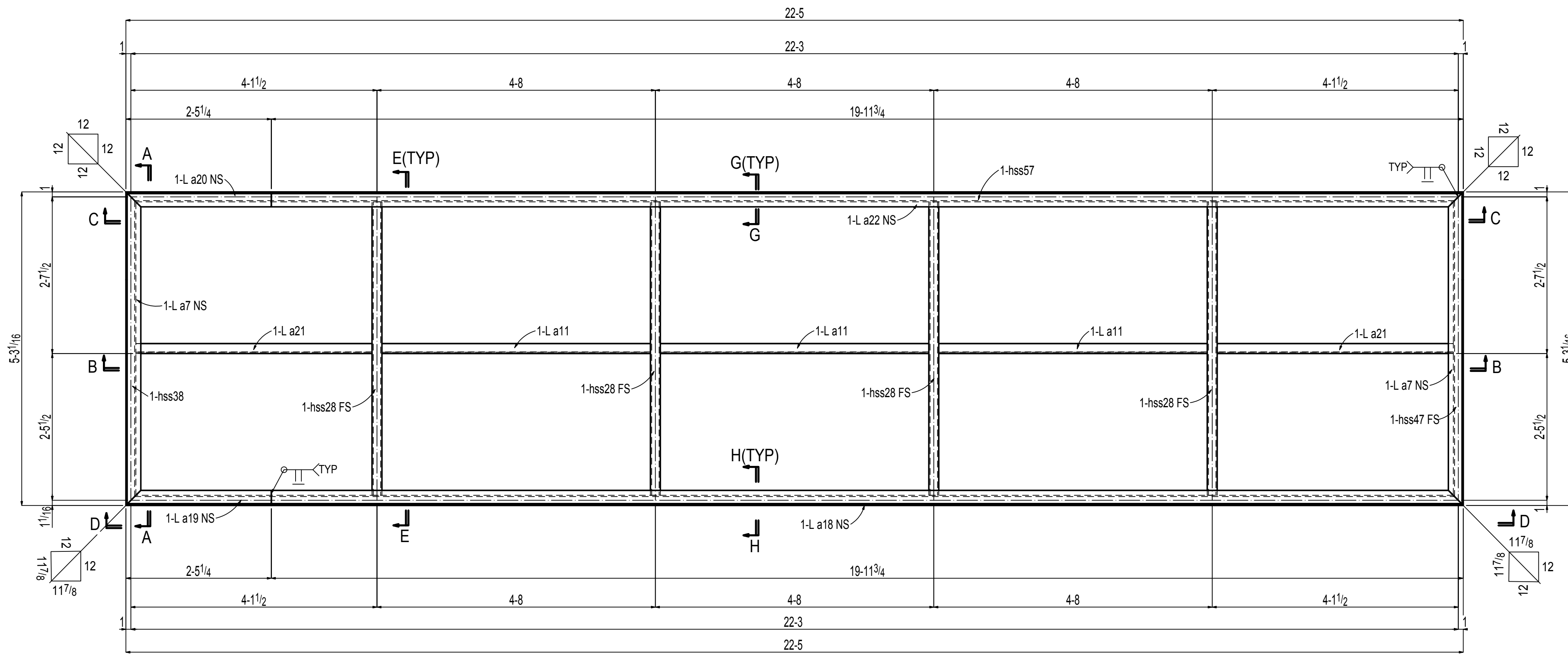
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CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

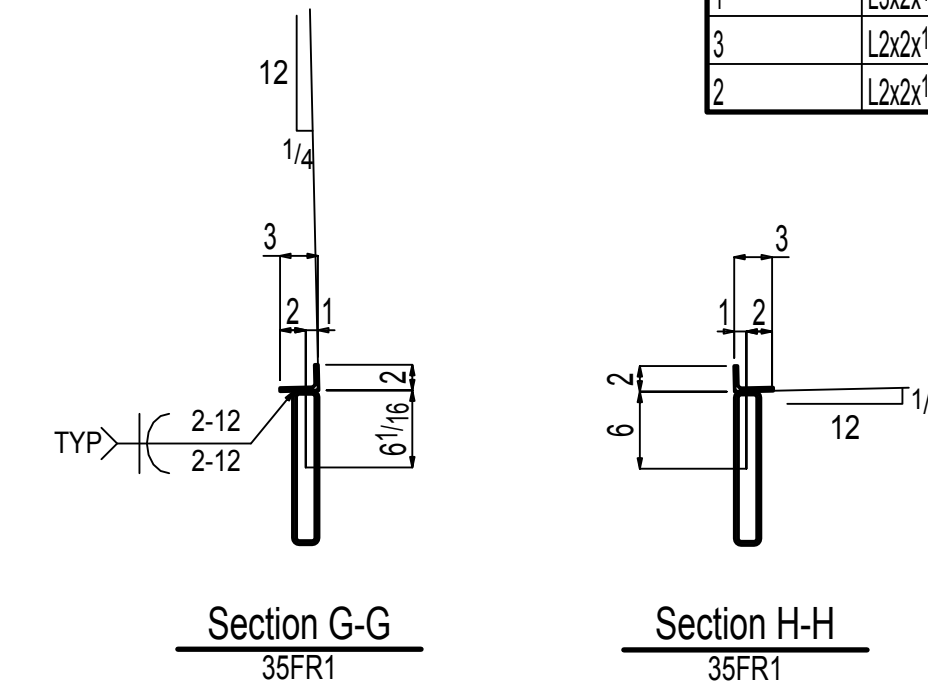
DRWN: _____ DATE: _____ FOR APPL: _____ ORDER NO.: _____
CHKD: _____ DATE: _____ TO SHOP: _____ REV: 0 DWG: 34

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BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ONE	FRAME				35FR1	1980	1980	
1	HSS12x2¼	22	5	35FR1		503	503	A600C
1	HSS12x2¼	22	5	hss57		503	503	A500C
1	HSS12x2¼	5	3¼	hss38		118	118	B1E A500C
1	HSS12x2x¼	5	3¼	hss47		118	118	B2E A500C
4	HSS12x2x¼	4	1 11⁄16	hss28		111	443	B2E A500C
1	L3x2x¼	19	1 1⁄4	a18		82	82	A36
1	L3x2x¼	19	1 1⁄4	a22		82	82	A36
2	L3x2x¼	5	3	a7		22	43	A36
1	L3x2x¼	2	5 1⁄4	a20		10	10	A36
1	L3x2x¼	2	5 1⁄4	a19		10	10	A36
3	L2x2x¼	4	6	a11		14	43	A36
2	L2x2x¼	3	1 1⁄2	a21		13	25	A36

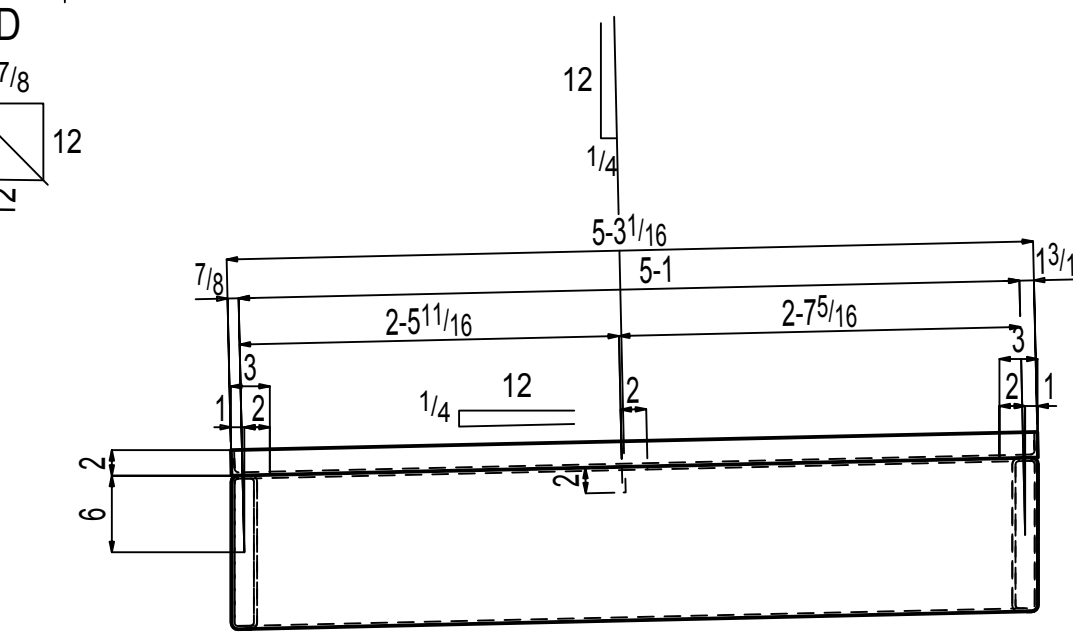


ONE FRAME 35FR1

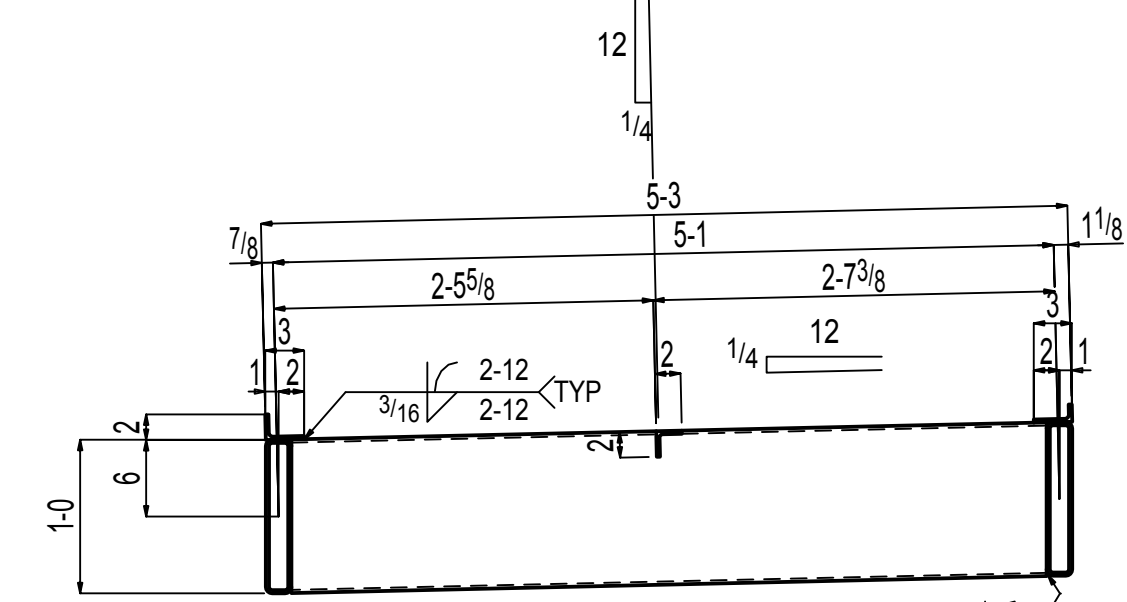


Section G-G
35FR1

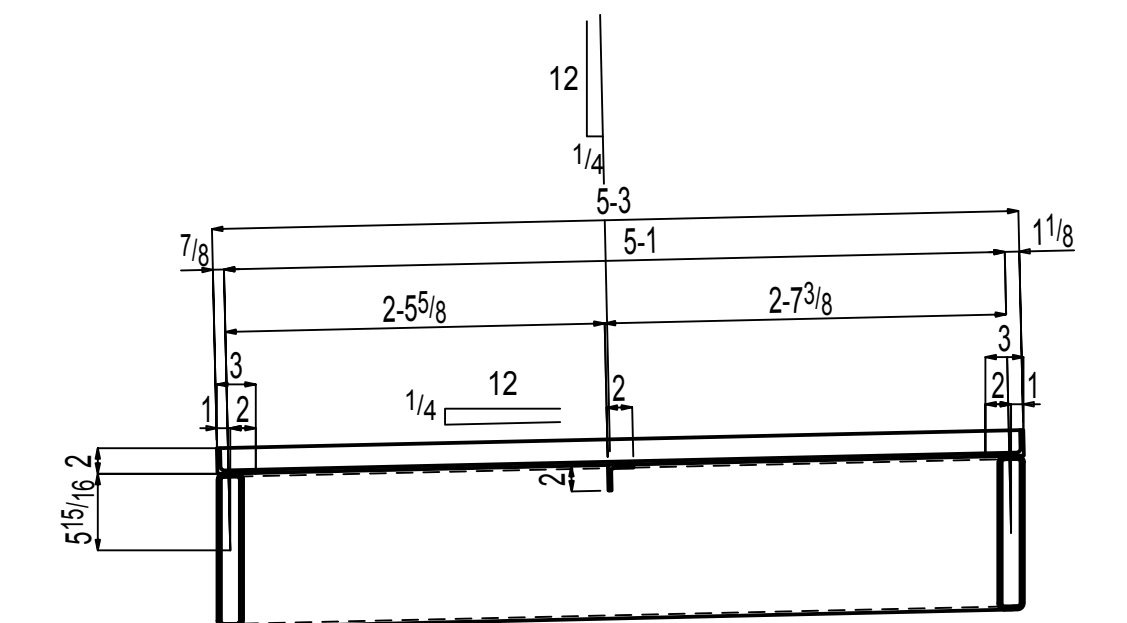
Section H-H
35FR1



Section
35FR1



Section E-E
35FR1



Section A-A
35FR1

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

REF:E1 THRU E24

ALL RUNNING DIMENSIONS FROM END OF MAIN MATERIAL.
ALL VERTICAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $\frac{3}{4}$ " X $\frac{3}{4}$ " UNLESS NOTED.
ALL COPIES TO BE RADIOUS.

⊗ - DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS

X INDICATES LAYOUT MARK FOR FABRICATION

LD=LDW DLT=HD=FLT WASHER FL=INWROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.

[illegible]

PAINT: ONE SHOP COAT OF GRAY PRIMER

OPEN HOLES: $\frac{13}{16}$ " DIA (UNO) OPEN SLOTS: $\frac{13}{16}$ x1 DIA (UNO) BOLT: $\frac{3}{4}$ " DIA A325(UNO) EDGE DIST. $\frac{1\frac{1}{2}}{2}$ "(UNO)

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

DRAWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>35</u>

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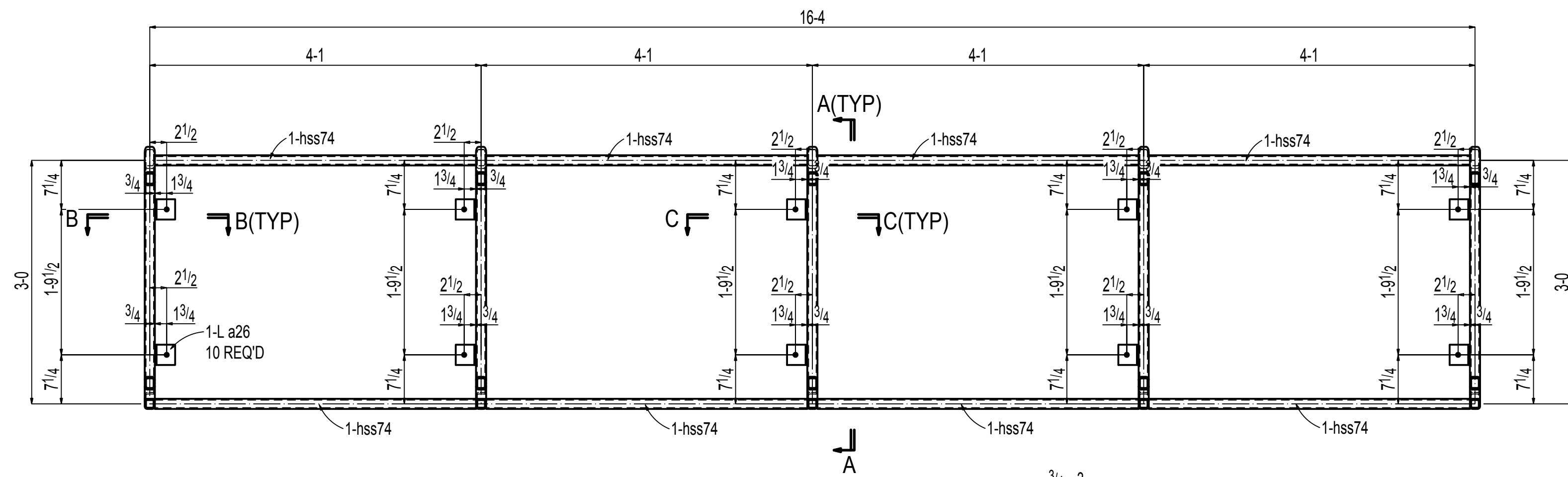
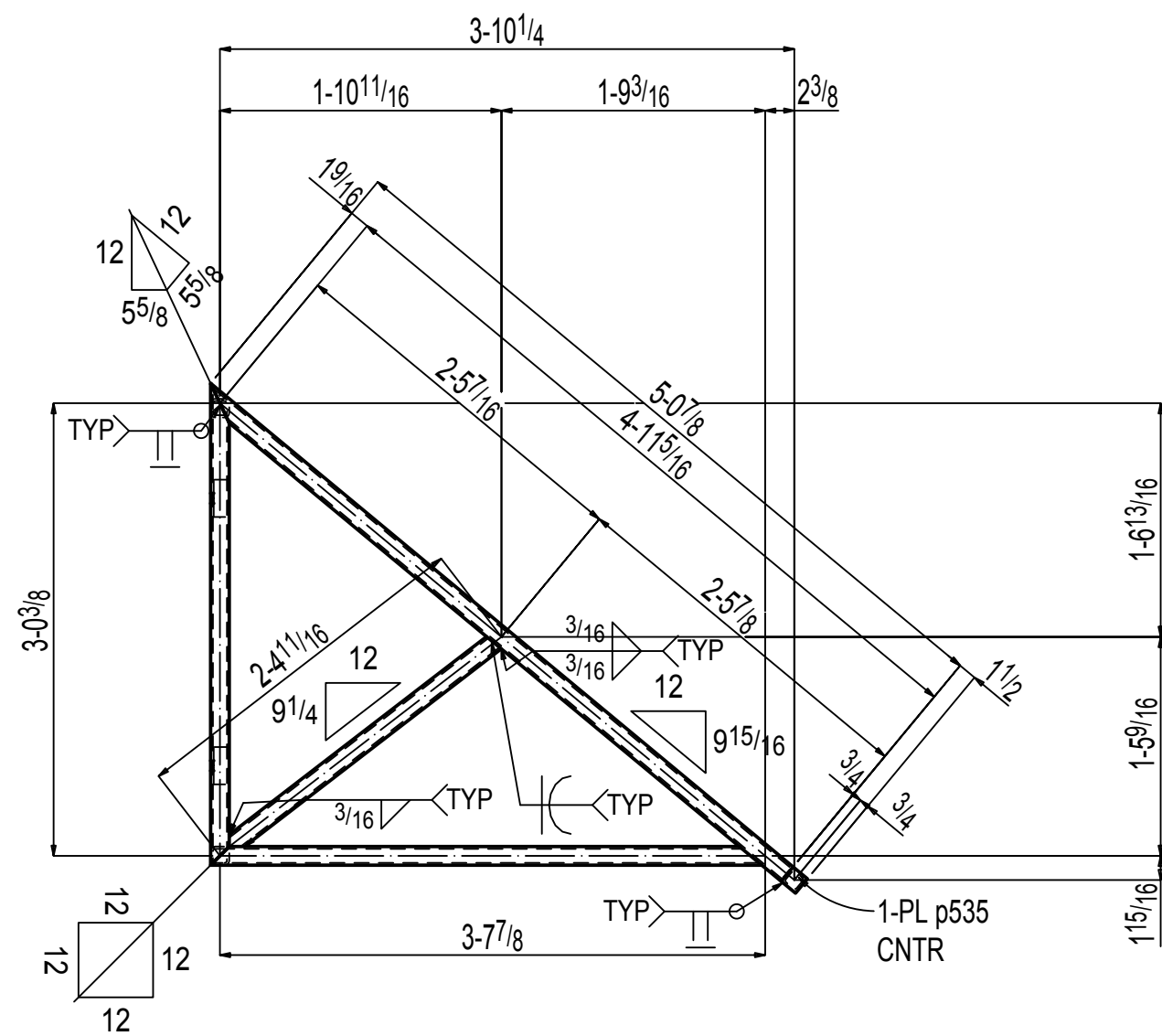
NOTICE TO CONTRACTORS AND/OR ERECTORS

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TO COMPLY WITH THIS REQUIREMENT
WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

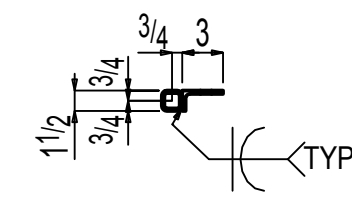
DATE: _____ SIGNATURE: _____

DATE: _____ SIGNATURE: _____

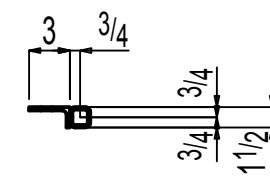
BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
ZONE	FRAME				36FR1	373	373	
1	HSS1 1/2x1 1/2x3/16	16	5	36FR1		50	50	A500C
5	HSS1 1/2x1 1/2x3/16	5	0 7/8	has714		15	77	A500C
8	HSS1 1/2x1 1/2x3/16	3	1 1/2	has74		12	96	A500C
5	HSS1 1/2x1 1/2x3/16	3	8 5/16	has713		11	56	A500C
5	HSS1 1/2x1 1/2x3/16	3	2 3/4	has712		10	49	A500C
5	HSS1 1/2x1 1/2x3/16	2	3	has710		7	34	A500C
10	L3x2x1/4	0	3	a26		1	10	A36
2	PL 1/4x1 1/2	0	1 1/2	p535		0	0	A36
	FIELD BOLTS							
10	5/8 Dia HILTI K	0	4 1/2					



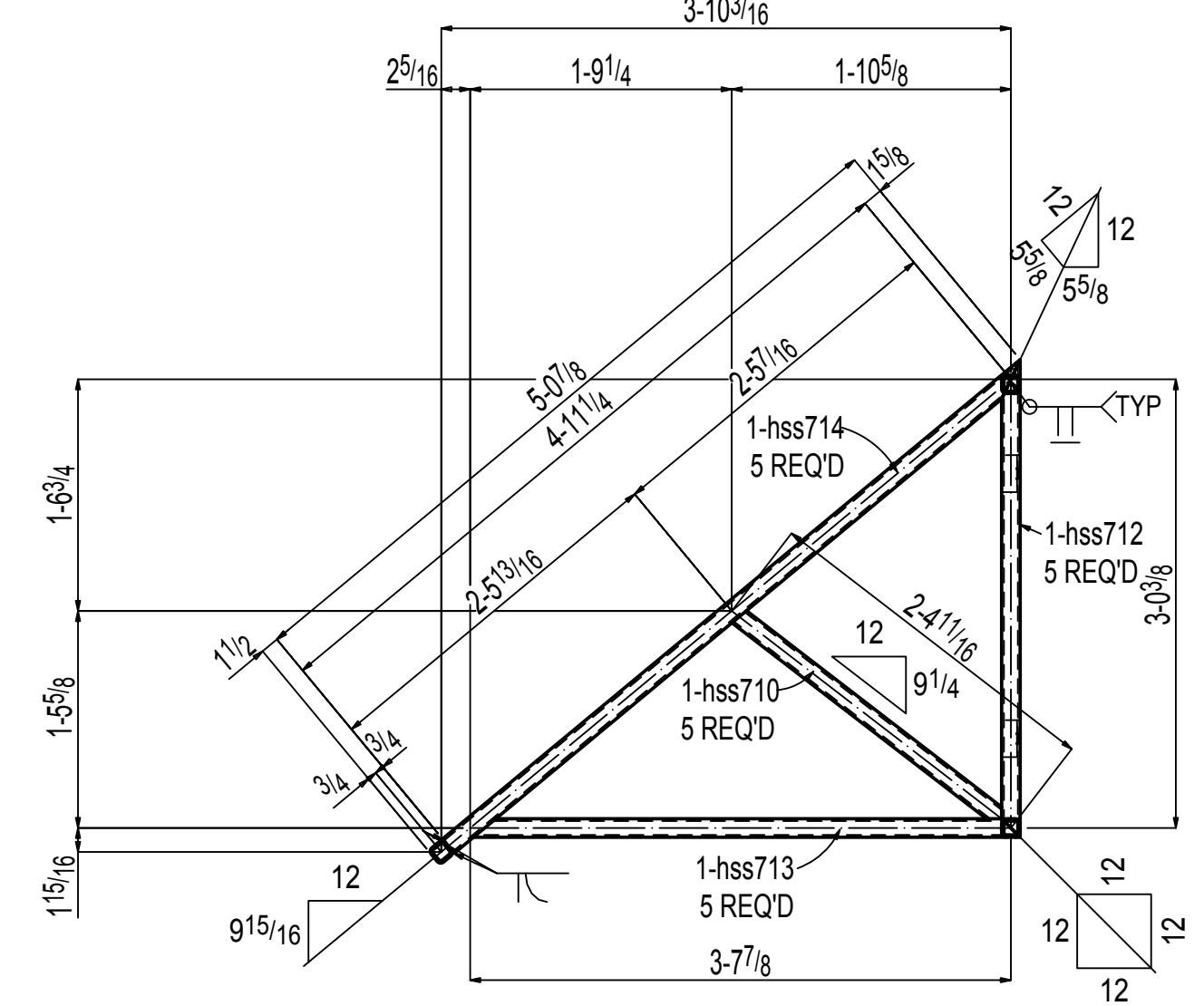
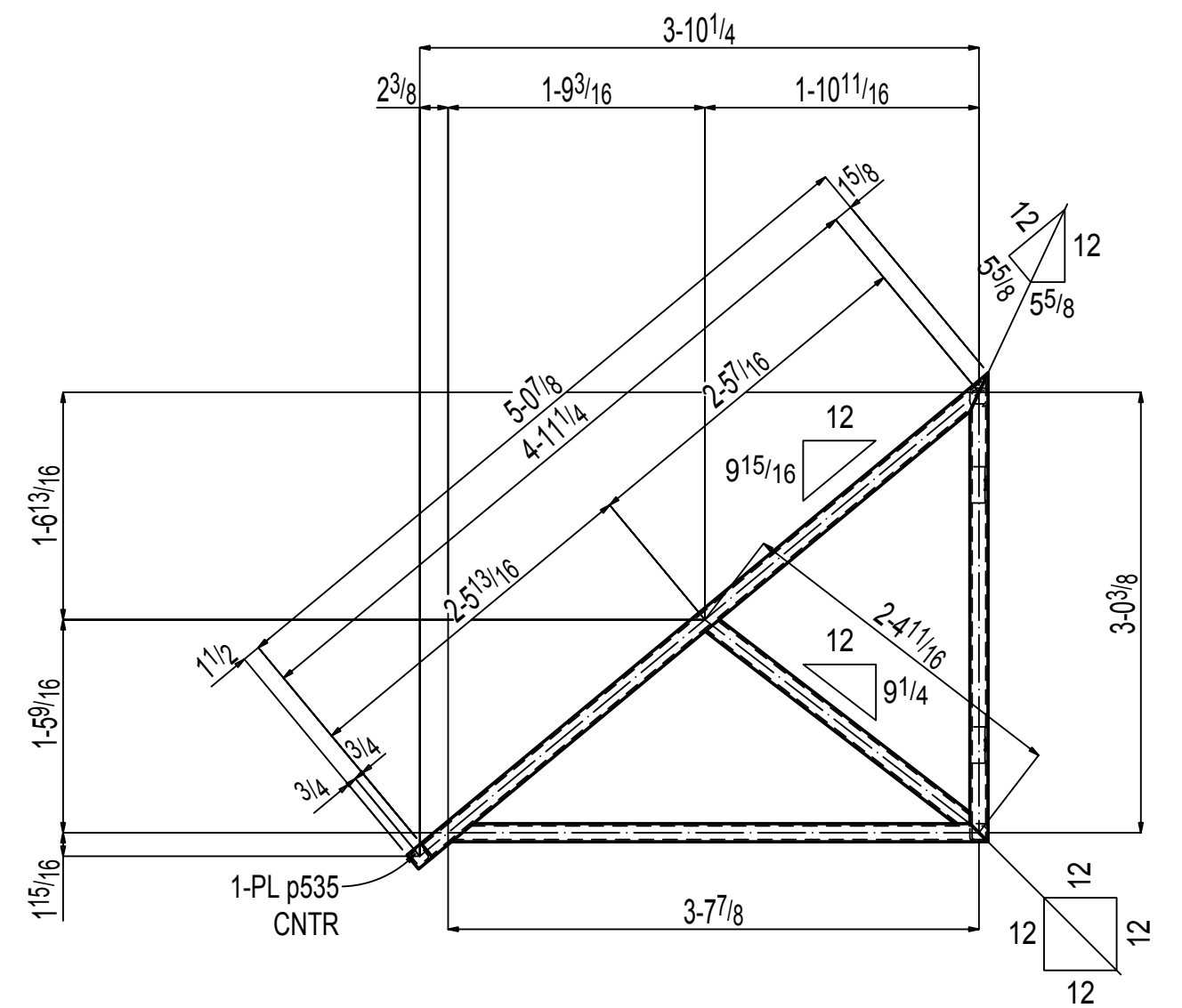
ONE FRAME 36FR1



Section B-B
36FR1



Section C-C
36FR1



Section A-A
36FR1

TOTAL WEIGHT THIS DRAWINGS: 373

PAINT: ONE SHOP COAT OF GRAY PRIMER

OPEN HOLES: $\frac{13}{16}$ " DIA (UNO) OPEN SLOTS: $\frac{13}{16}$ "x1" DIA (UNO) BOLT: $\frac{3}{4}$ " DIA A325(UNO) EDGE DIST: $1\frac{1}{2}$ "(UNO)

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

NO	DATE	REV	DESCRIPTION
△			
△			
△			
△			
△			

CUSTOMER: _____
ARCHITECT: _____
PROJECT: _____
LOCATION: _____

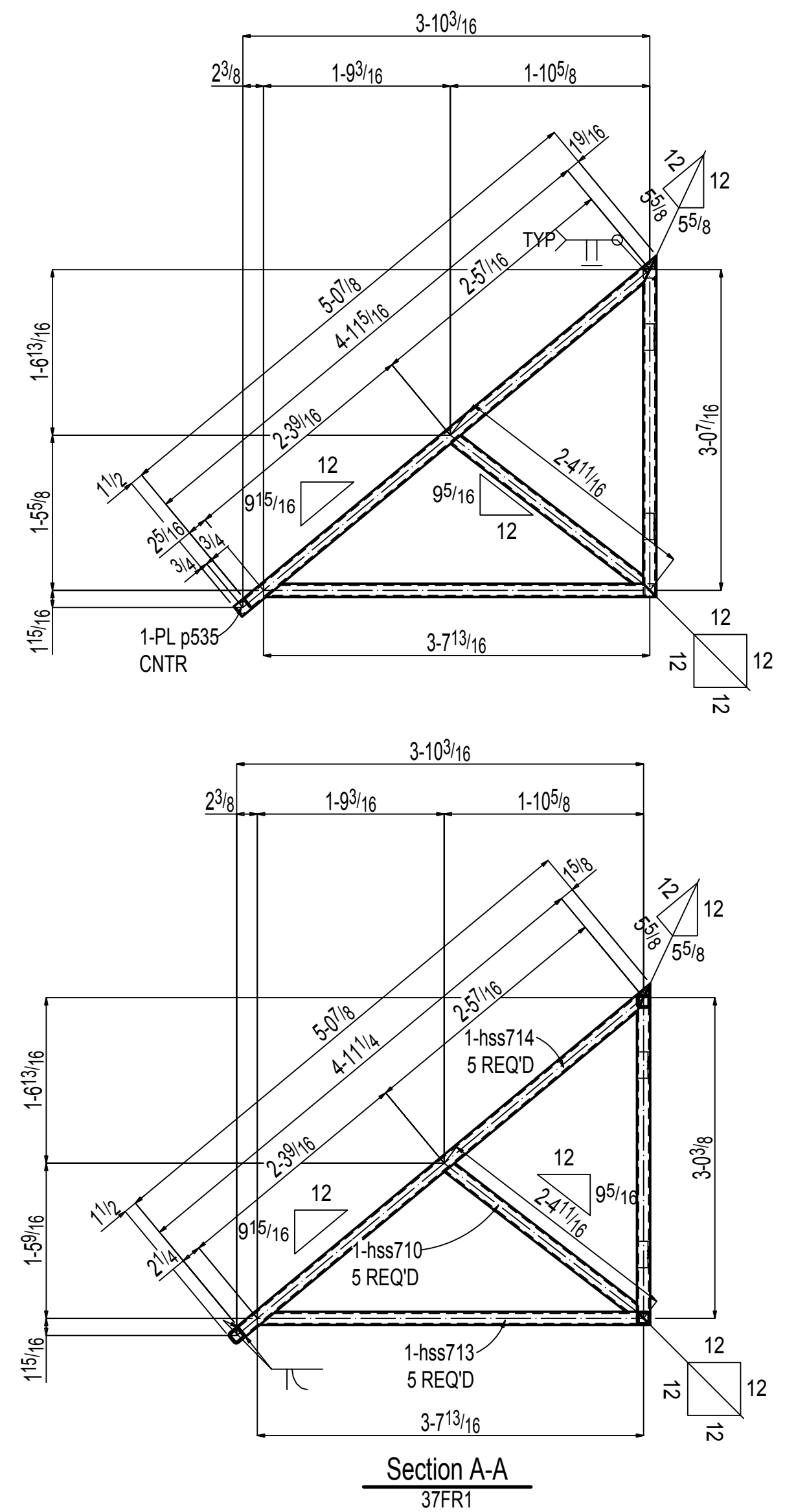
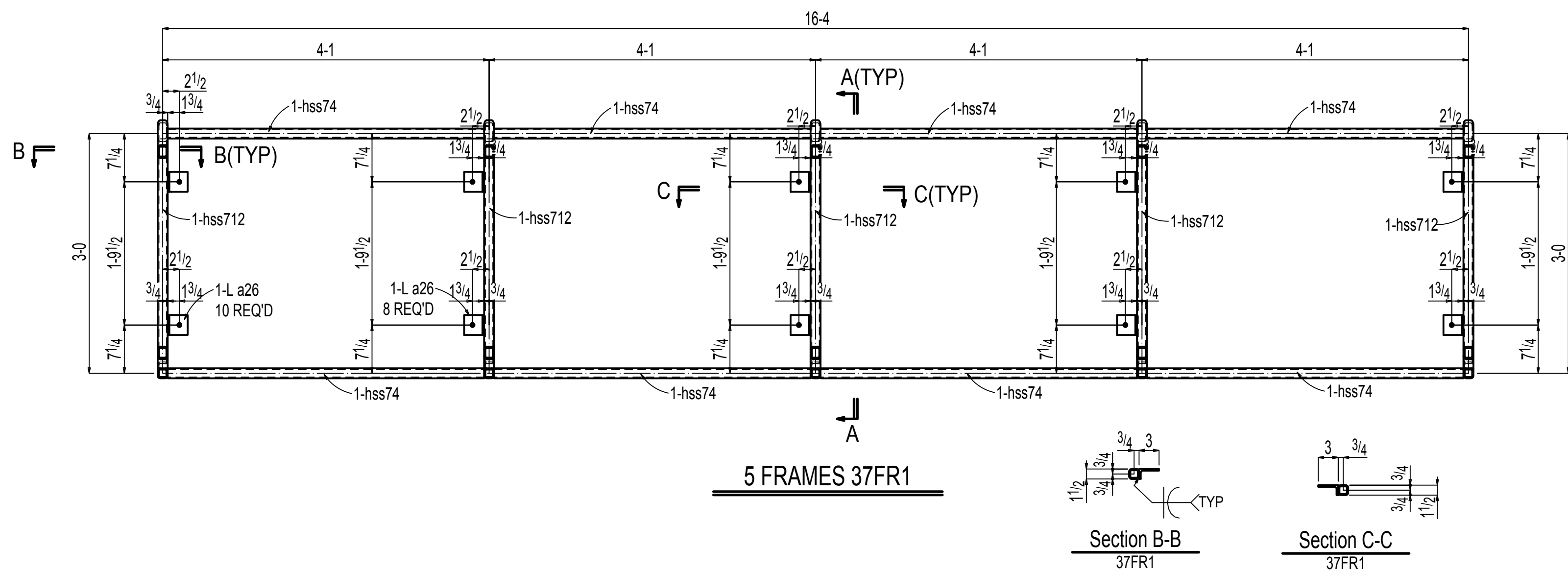
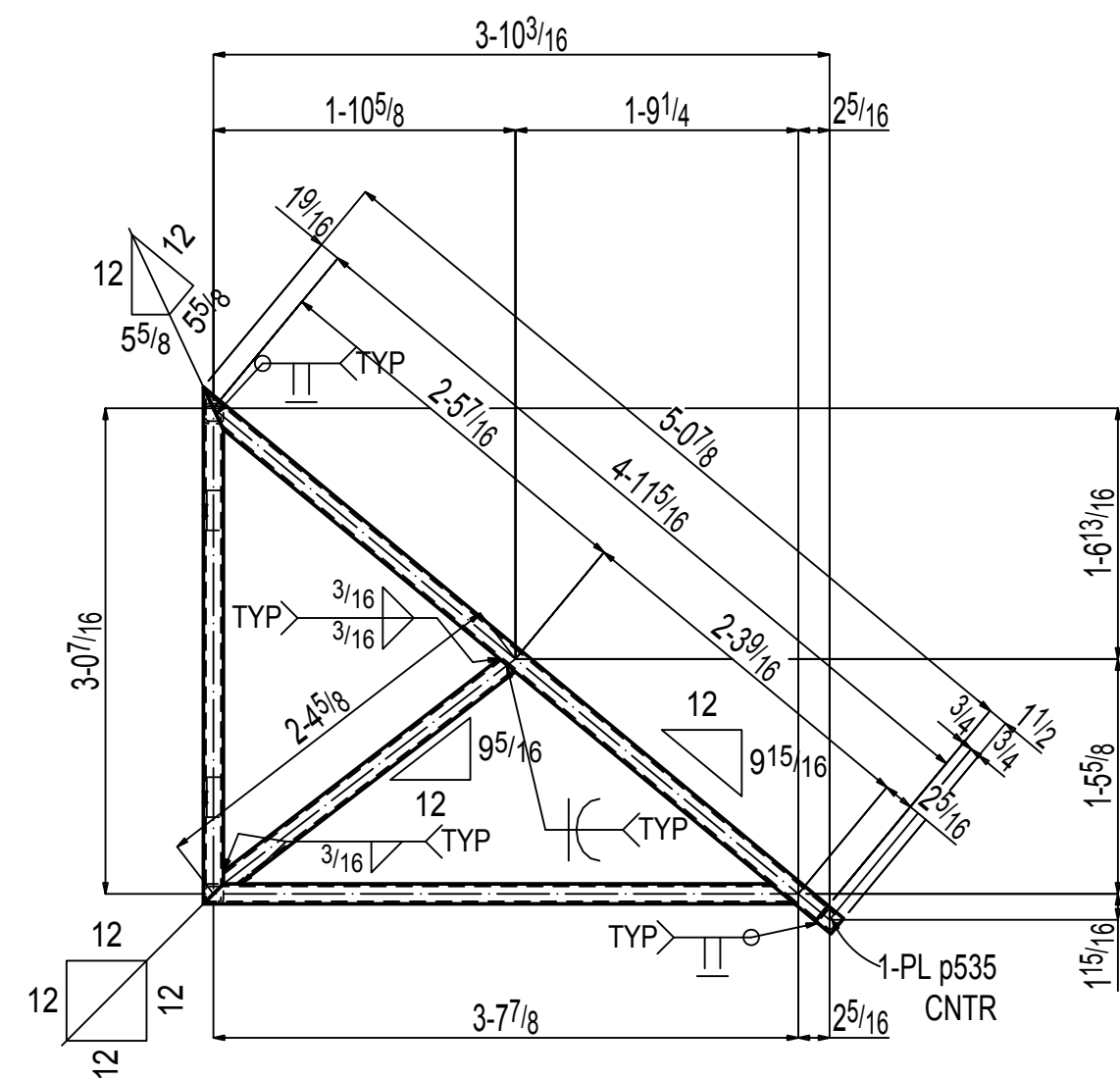
DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>36</u>

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NOTICE TO CONTRACTORS AND/OR ERECTORS

REF:E1 THRU E24

BILL OF MATERIAL								
NO.	SECTION	FIT.	IN.	TEMP MARK	SHIPPING MARK	WEIGHT UNIT	WEIGHT TOTAL	REMARKS
5	FRAME				37FR1	373	1866	
5	HSS1 1/2x1 1/2x3/16	16	5	37FR1		50	249	A500C
25	HSS1 1/2x1 1/2x3/16	5	0 7/8	hss714		15	385	A500C
40	HSS1 1/2x1 1/2x3/16	3	1 1/2	hss74		12	481	A500C
25	HSS1 1/2x1 1/2x3/16	3	8 5/16	hss713		11	281	A500C
25	HSS1 1/2x1 1/2x3/16	3	2 3/4	hss712		10	245	A500C
25	HSS1 1/2x1 1/2x3/16	2	3	hss710		7	171	A500C
50	L3x2x1/4	0	3	a26		1	51	A36
10	PL 1/4x1 1/2	0	1 1/2	p535		0	2	A36
	FIELD BOLTS							
50	5/8 Dia HILTI K	0	4 1/2					



TOTAL WEIGHT THIS DRAWINGS: 1866

MATERIAL	
WIDE FLANGE	A992 (UNO)
PIPE	A53B (UNO)
TUBE	A500B (UNO)
CHANNEL	A36 (UNO)
PLATE,ANGLE,BAR	A36 (UNO)

PAINT: ONE SHOP COAT OF GRAY PRIMER

OPEN HOLES: $1\frac{3}{16}$ " DIA (UNO) OPEN SLOTS: $1\frac{3}{16}$ "x1" DIA (UNO) BOLT: $\frac{3}{4}$ " DIA A325(UNO) EDGE DIST: $1\frac{1}{2}$ "(UNO)

NO	DATE	BY	DESCRIPTION
△			
△			
△			
△			
△			

REV.

CUSTOMER: _____
 ARCHITECT: _____
 PROJECT: _____
 LOCATION: _____

DRWN _____ DATE _____	FOR APPL. _____	ORDER NO. _____
CHKD _____ DATE _____	TO SHOP _____	REV. <u>0</u> DWG. <u>37</u>

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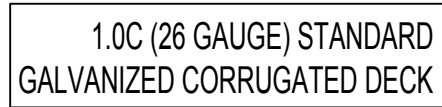
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WILL BECOME CONTRACTORS/ERECTORS LIABILITY.
ANY QUESTIONS CALL (956) 722-4656

DATE: _____ SIGNATURE: _____

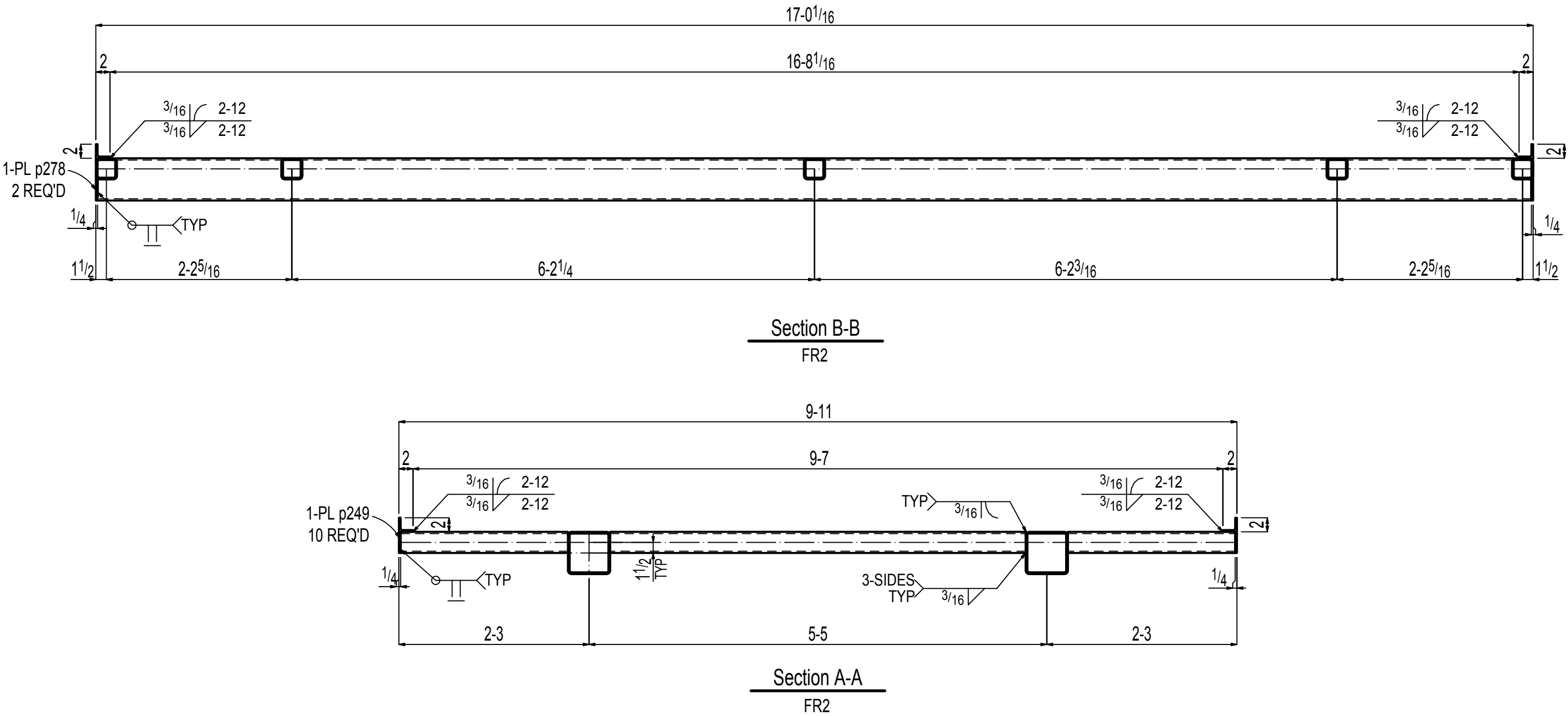
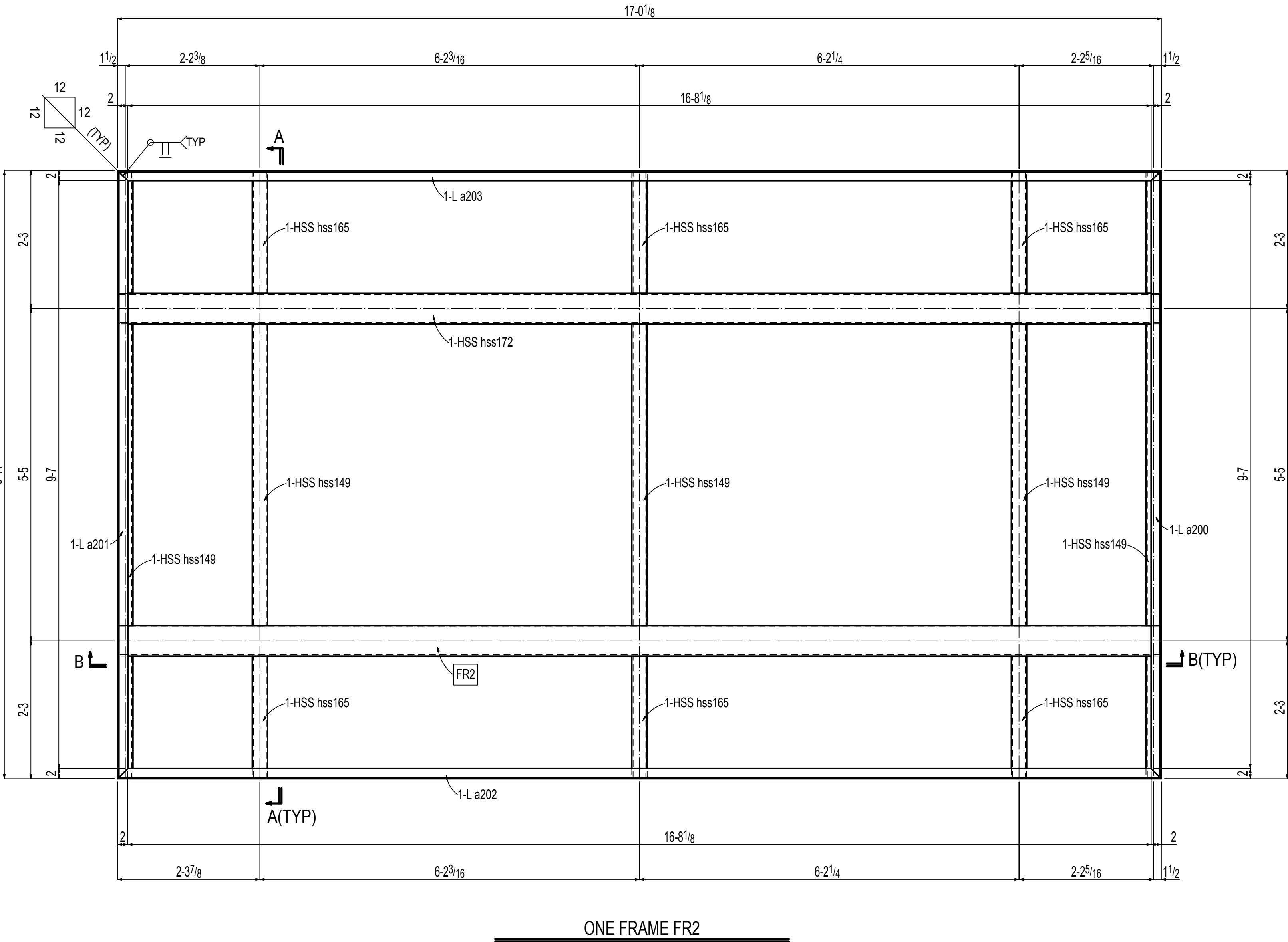
REF:E1 THRU E24

ALL VERTICAL DIMENSIONS FROM END OF MAIN MATERIAL.
ALL PERIMETRAL SPACING OF HOLES TO BE 3" UNLESS NOTED.
ALL SNIPS TO BE $\frac{3}{16}$ " $\times$ $\frac{3}{4}$ " UNLESS NOTED.
ALL COPELS TO BE RADIUS.
 $\otimes$ DENOTES "CONTACT SURFACE" THIS SIDE OF PLATE.
X HOLES IN END PLATES AND OUTSTANDING LEGS OF END CLIPS
INDICATES LAYOUT MARK FOR FABRICATION
LD=LW,DTI,HQ=FLT WASHER FL=WROUGHT WASHER
MEMBERS ARE TO BE ERECTED SO THAT MARKED END IS
IN SAME LOCATION AS ON ERECTION DRAWING NO.



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BILL OF MATERIAL 1 QTY'S					
QTY	MARK	DESCRIPTION	LENGTH	WEIGHT	REMARKS
ONE	FR2	HSS6x6x1/4	16 11 ⁹ / ₁₆	902	A500C
1	hss172	HSS6x6x1/4	16 11 ⁹ / ₁₆	323	A500C
4	p278	PL 1/4x6	0 6	10	A36
10	p249	PL 1/4x3	0 3	6	A36
5	hss149	HSS3x3x1/4	4 11	217	A500C
10	hss165	HSS3x3x1/4	1 11 ³ / ₄	174	A500C
1	a202	L2x2x1/4	17 0 ¹ / ₁₆	54	A36
1	a200	L2x2x1/4	9 11	32	A36
1	a201	L2x2x1/4	9 11	32	A36
1	a203	L2x2x1/4	17 0 ¹ / ₁₆	54	A36
		TOTAL WEIGHT THIS DRAWING:		1804	



ALL CLOUED "APPROVER VERIFY" NOTES RETURNED TO US WITH NO RESPONSE WILL BE UNDERSTOOD TO BE ACCEPTABLE BY THE OWNER AND WILL BE INCORPORATED INTO CONSTRUCTION.

USE WELD SPECS:	ISSUED FOR FAB:	CUTTING:	DRILLED:	FITTING GA:	WELD GA:	CHECKED BY:
GENERAL NOTES: ALL HOLES ARE 13/16" Ø U.N.O. COPE RADIUS = 1/2" UNO SLOT LENGTHS ARE SHOWN OVERALL FINISH STD SHOP PRIMER 470.43 lbs EACH		REMARKS:		CLIENT:		
				PROJECT:		
				TITLE:	PLATE	
CUSTOMER REF:	REV	DETAILS	BY	DC	DATE	PO:
						CATEGORY UNO:
						CHECKED:
						JOB No:
						DWG No: FR2
						REV: